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#### **Editor's Note**

uly, a time when the maritime industry traditionally slows to a crawl, is proceeding full-bore, fueled by activity and anticipation surrounding the implementation of MTSA and ISPS. While July 1 was still hours away as of this writing, it is expected that the deadline will not bring commerce in these United States, or around the world for that matter, to a screeching

#### They that can give up essential liberty to obtain a little temporary safety deserve neither liberty nor safety.

Benjamin Franklin (Source: www.ushistory.org)

will lead our industry for the next generation. While the Department of Homeland Security will exercise due diligence to ensure the world's leading economy is not unduly damaged solely in the name of security, it is an equally safe bet that companies and organizations that resist the call to comply will significantly damage their long-term prospects for profitability. Starting on page 41 of this edition you will find a special section entitled *Maritime Security Compliance* • 2004, meant to serve as a primer of sorts for those still fuzzy on the nuances of new security measures and their effect on the marine business. At press time it appears that port and port facilities lagged significantly in the security compliance race, according to statistics released by the International Maritime Organization and presented on page 41. While vessel owner rejoice in compliance, realize that a port or port facilities' non-compliance can and will serve to slow the shipping process, and should be examined thoroughly.

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halt. Simply put, we — as in the U.S., the world's leading trade hub — will not allow it.

However, it is foolhardy for any company delaying the implementation of new required security measures to hesitate further. Make no mistake, the maritime security culture resulting from the terrorist attacks of 9/11 is here to stay, and it will be the companies that embrace the change and devise the means to use it for strategic advantage that on. While the Department of Homeland

#### **On the Cover**



Pictured on this month's cover is U.S. Homeland Security Secretary **Tom Ridge**, who has been the very public face on everything security in the U.S. On the eve of July 1, 2004, Secretary Ridge and colleagues were making a strong push to get compliance in the critical maritime sector. See Maritime Security Compliance section starting on p. 41.

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#### Leading Off

#### **Maritime Meanings**

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(as in "I've got your number")

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Clearly, it was - and still is - impor-

tant for a vessel to be able to correctly identify another vessel on the high seas in time of war; indeed, it was a favorite tactic of certain enemy ships to camouflage their outlines, hoist a false number or recognition signal when challenged, and then to attack the unsuspecting victim. To have someone's number under these circumstances would be to see through the

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**Mobile Earth Station** 

Multi-interfacing; mobile packet and high-speed data service capability; antenna of unique, robust design deception, and to take whatever action was appropriate.

**Source**: An Ocean of Words: A Dictionary of Nautical Words and Phrases, by Peter D. Jeans; Birch Lane Press, 1998



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#### **Government Update**

## **Ballast Water Management Acquiring Teeth**



Dennis L. Bryant, Senior Maritime Counsel at the law firm of Holland & Knight, Washington, D.C., is a contributing editor of MR/EN.

Effective August 13, 2004, the U.S. Coast Guard will have the authority to impose civil penalties of up to \$27,500 per day against vessels that fail to submit ballast water management reports. The basic ballast water management program has been in existence for some years, but submittal of reports has been largely voluntary since the agency lacked the power to require submittal. As a result, participation in the program has been abysmal - at less than 30 percent. It is expected that participation will rapidly become universal as the penalty regime takes hold.

The goal of ballast water management is to reduce the risk of transport in a ship's ballast tanks of aquatic species from one location to another where the species is not indigenous and may have no natural enemies. A prime example of dangers pose by nonindigenous aquatic species is the zebra mussel. In the early 1980s, these shellfish were apparently brought to the North American Great Lakes by ships involved in transporting wheat from the United States to Soviet Union ports on the Black Sea. Return trips were largely made empty, carrying only ballast water. Now zebra mussels invest the Great Lakes and other water bodies in North America, clogging water intakes and driving out native species. Damages and resultant control expenses are estimated to cost \$500 million annually.

While zebra mussels are the best known of the non-indigenous aquatic species, they are by no means alone. The European Green Crab, now found on the both coasts of North America, is voracious predator that feeds on bivalve mollusks and small crustaceans. The Chinese Mitten Crab (which may have been introduced illegally as a food source) has spread through the San

Francisco Bay region, burrowing into and weakening dikes and levees, as well as competing with local species. A recent study indicates that between 6

species of plants and animals found in coastal waters of California may be nonindigenous. For many of these, it is too

percent and 25 percent of the different early to determine whether they will have deleterious impacts on the local biosphere.

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#### **Government Update**

aquatic non-indigenous species, ballast water management programs have been introduced. One of the first was mandated for ships entering the Great Lakes from outside North America. These ships are required to demonstrate that they have exchanged their ballast water on the high seas while en route. High seas ballast water exchange remains the most widely accepted and widely utilized of the control techniques. This is true despite its downsides. Disposal of ballast water on the high seas may expose the ship to stability risks, particularly in heavy weather. Even the best current ballast water pumping systems do not fully empty the ballast tanks, leaving some water and sediment (along with the potential for non-indigenous critters) in the tanks when they are refilled. Some ships transit exclusively in coastal or shallow-water areas where ballast water exchange may provide minimal value. Australia has introduced a ballast water management program that includes a risk analysis to determine the likelihood that a ship's ballast water might contain harmful nonindigenous species.

To reduce the probability that ballast water would contain significant numbers of non-indigenous species, the International Maritime Organization (IMO) established a set of voluntary guidelines. These include cautions against uptake of ballast water in very shallow water or in darkness when bottom-dwelling organisms may rise up the water column. These guidelines were adopted by the U.S. Coast Guard (and have been made mandatory by the State of California).

The United States initially adopted a voluntary approach to ballast water management (except in Great Lakes and in the Hudson River north of the George Washington Bridge).

The original program included a requirement that ships arriving from overseas report what ballast water management techniques were utilized on the voyage, but the techniques were only recommended and there was no penalty for not utilizing them and there was no penalty for failure to make the report. After three years, the results were not good. Only about 30 percent of arriving ships submitted the reports and only about 50 percent of the reporting ships stated that they had exchanged their ballast water or utilized other techniques.

The Coast Guard asserts that a major reason for the new mandatory reporting requirement is to "generate more data that will allow for a more thorough understanding of ballast water delivery and management practices and how these relate to invasions of nonindigenous species (NIS) from vessel's ballast water on both a national and regional basis."

A stronger basis for the regulation is that Congress mandated such an effort. The voluntary program was, from the beginning, a three-year program to see if the marine industry would substantially participate on its own. When it did not, the Coast Guard had no alternative to making the program mandatory.

The Coast Guard is also engaged in an effort to encourage development of experimental techniques for ballast water treatment that could eventually be used instead of high seas ballast water exchange. The agency established a program through which ship owners can apply for acceptance of experimental treatment systems.

Once accepted, the installation could be utilized for the life of the ship. This effort promises long-term, albeit long delayed, benefits for masters and crew, who will no longer face the uncertainties and dangers of high seas ballast water exchange.

A second effort involves establishing water quality standards for ballast water discharged into U.S. waters. The Coast Guard is attempting to develop a ballast water treatment goal and an interim ballast water treatment standard. This standard could then be used to judge the efficacy of new ballast water treatment techniques.

In addition to the reporting requirement, the Coast Guard has prepared a rulemaking to expand the mandatory ballast water management program from the Great Lakes and Hudson River to all U.S. waters. The draft rule was submitted for review to the Office of Management and Budget (OMB) on April 7, 2004. Its approval and subsequent official promulgation are



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#### **Government Update**

anticipated shortly - possibly before this article you are reading is published.

The IMO has been engaged in a similar effort to improve ballast water management programs worldwide. An International Convention for the Control and Management of Ships' Ballast Water and Sediments was adopted in February 2004. Wide acceptance of the

#### ABS Guidance for Ballast Tank Inert Gas Systems

A major step forward in tanker operation safety was taken as ABS announced technical guidance for inert gas systems for ballast tanks. Compliance to the guidelines leads to the class notation IGS-Ballast. ABS is the first society to set standards and offer a notation for complying with design criteria and procedures for inerting ballast tanks on double hull tankers. The timely introduction of the ABS Guide For Inert Gas System For Ballast Tanks addresses industry concerns regarding the potential leakage of volatile gases from oil laden cargo tanks into the ballast or void spaces. This concern has been further heightened as double hull tanker configurations become the standard with mandated phase in by 2010.

"Leakage of oil into the double hull ballast space for tankers, even from minor cracking or corrosion pitting, can lead to volatile gas build up in these spaces. Installation of an appropriate inert gas system reduces oxygen levels, thus reducing the atmospheric conditions that could lead to risk of explosion in the ballast tanks," explains Yoshi Ozaki, Manager, Marine Engineering Systems, ABS.

Along with design criteria for the systems and guidance procedures on properly inerting (reducing the oxygen content of the atmosphere) and gasfreeing (introducing fresh air into the tank's atmosphere) the ballast tanks, another important secondary benefit gained from the ABS guide is the control of corrosion in the ballast tanks. "By reducing the oxygen content in the space you can control or reduce corrosion," adds Ozaki. "An inert condition exists when the oxygen content throughout the ballast tank's atmosphere has been reduced to 5 percent or less by volume. By introducing inert gas such as nitrogen or a mixture of gases containing a reduced level of oxygen this decreases the corrosion rate."

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Convention is expected to follow rapidly.

The newly developed international standards and the proposed U.S. standards have minimal inconsistencies, which will hopefully remove any objections to U.S. ratification of the new Convention.

Ballast water management has moved

from a vague concept to specific guidelines and soon to universally mandatory requirements in rapid succession. Unfortunately, the technology is still in its infancy.

Ships are still relying largely on the antiquated method of ballast water exchange, with all its shortcomings and hazards. Both the new Convention and U.S. Coast Guard policy address prototype ballast water treatment technologies. It is premature to predict when viable treatment equipment will be commercially available for use on ships. It is hoped that government regulation at the international, national, and local level will enhance, rather than impede, such development.



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## **New Crowley Tug Joins Fleet**

Crowley's petroleum services group has taken delivery of its newest tug, Avik, to serve in the company's oil transportation and distribution fleet. The 76-ft. tug was designed by Crowley's Vessel Management Services team and built by Dakota Creek Industries. It was delivered on June 3 and has been put into service in Alaska. The purpose-built tug was designed for both shallow water and ocean towing ops. It features a raised bridge for improved visibility, an electric tow winch for coastal towing and fendered push knees for river or beaching operations, and is powered by three Caterpillar 3406E diesel engines generating 1,350 hp.

It will handle barges transporting fuel and general cargo to communities in Alaska where shallow water and lack of docking facilities is common. In those cases, tugs and barges make a beach landing to load and unload cargo.

Crowley's petroleum services group is also adding another vessel to its fleet. Barge 180-1, also being built by Dakota Creek, is scheduled for delivery in July. This 180-ft. combination tank and deck cargo barge will be the first double-hull tank barge constructed specifically for Alaska service. It features a dual anchor system, coated cargo tanks, a pedestal-mounted deck crane, portable cargo ramps and onboard oil spill response



equipment. The 180-1 will operate in either a push mode or as a conventional towed unit.

#### Izar Sevilla Launches Ferry



IZAR Sevilla Shipyard launched El Djazair, a car ferry for the Algerian Company ENTMV (Entreprise Nationale de Transport Maritime de Voyageurs). This vessel is the second of a series of two for the same owner. Each ship can transport 1,300 passengers and 135 crew, along with 300 cars (1,350 car lane metres) or 42 trailers (550 trailer lane metres) on its two garage decks. This ships is significant in that it is the first to use new shipyard production facilities, facilities which allow the shipyard to improve its lifting capacity to blocks of up to 240 tons. With this, the yard can achieve a 20 months delivery time for specific types of such as ferries, ropaxes and asphalt carriers.

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Circle 247 on Reader Service Card

Maritime Reporter & Engineering News

#### Hawaiian Catamaran: Environmental Awareness In Comfort

Hawaiian maritime tradition traces its roots to the huge ocean going outrigger canoes that took sophisticated navigators island hopping around the expanse of the Pacific Ocean. Today fiberglass versions of these canoes are put through their paces by canoe racing clubs. Other reincarnations of the outrigger's twin hulls are the many catamarans, both sail and power, that take thousands of tourists out into the island waters every day of the year. The Pacific Whale Foundation's Ocean Voyager well represents this modern class of vessel. Designed by the noted Australian firm Crowther Multi-Hulls and built by Kvichak Marine Industries in Seattle, the 65 x 28-ft. aluminum boat comfortably carries up to 150 passengers out from the island of Maui on whale watch and 130 for snorkeling tours. A much favored destination is the tiny island of Molokini. Formed by the lip of an ancient partially sunken volcanic crater just off the coast of Maui. Within its Ushape, is a thriving coral reef ecosystem. Boats can enter Molokini crater and moor inside. The coral reefs inside the cone attract as many as 2,000 snorkelers per day.

Departing Ma'alaea Harbor on Maui, on a recent trip in early May, the twin hulls of the Ocean Voyager rose on a two to three foot swell brought on by morning's stiff trade winds. The hundred plus passengers hardly noticed the vessel's motion as Capt. Erik Bergmeyer brought the Voyager's twin 700 hp Cummins KTA19 M3 main engines up to an 1,800 rpm cruising speed. The engines turn a pair of five-blade 32 x 36in. props through ZF IRM350 marine gears. With the GPS showing 18.5 knots the choppy miles washed quickly aft and the rocky outcrop of the crater grew. Demonstrating the boat's potential, Bergmeyer pushed the twin control levers all the way forward and the tachometers climbed past 1,950 rpm and the GPS showed over 22 knots of speed.

Coming up to the weathered rock outcrop of Molokini the captain circled to check the boats moored inside the ancient crater. Bergmeyer, who spends his off duty hours surfing, decided that the chop on the blue waters was a little to much to be safe for his load of snorkelers. But this is an area of many coral reefs and he turned the boat's twin bows toward a point in the lee of Maui noted for green sea turtles. The arrangement of the twin deck vessel is such that three tiers of seats face forward over the broad bows giving excellent "wind in your face" views to passengers. Others lounge around the upper deck and still more find comfort in the enclosed seating area where the food services are located. While one of the boat's naturalists explained what the swimmers might see and gave a brief explanation of snorkeling to the uninitiated, the crew checked the preparation of 130 sets of masks, snorkels and fins. Because this is

primarily an environmental organization, the five member boat crew includes four naturalists who have extensive experience or degrees in biological sciences. Another two crew handle galley



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The Pacific Whale Foundation's 65 x 28-ft. aluminum Ocean Voyager was built by Kvichak Marine and can comfortably carry up to 150 passengers.

responsibilities.

Like other commercial dive vessels, the Ocean Voyager doesn't anchor in order to avoid damage to the sensitive reefs. A number of mooring have been carefully set out and it was to one of these that the catamaran was made fast as the crew began handing out equipment. To put this many snorkelers into the water in a reasonable period of time is no small undertaking, but the crew handles it with calm professionalism. Central to the operation are transommounted four-foot wide twin stairs leading down to port and starboard swim grids from which a ladder takes one into the water. A pair of life guards on light kayaks are in the water watching over the flock of bright snorkels and their attached swimmers.

With a little luck the swimmers will see a four-foot green sea turtle while underwater. Failing that they are virtually guaranteed an opportunity to see them from the boat at some point on the trip. Given the boats wide beam, the construction of the aft swim grid includes space for a pair of big stainless steel barbeques. On these the crew grills hamburger and chicken breast that is ready to serve in buns when the swimmers return tired and elated from the swim.

With the swimming gear returned for

• Rescue Towing

Lightering

Fendering

Firefighting

Salvage

cleaning, the moorings released and the swimmers fed, Capt. Bergmeyer pushed the controls forward and the Ocean Voyager heads back to port clipping smoothly through a growing chop with another load of satisfied customers. The year round efficiency of is remarkable. Since 1980 the boats of the Pacific Whale Foundation have taken nearly two million guest from around the world for an ocean voyage and a greater appreciation of the marine life of Hawaii.

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#### Lake Express Vessel Enters Service

The new Austal Auto Express 58 catamaran Lake Express entered service on June 1. Operating between Milwaukee, Wis., and Muskegon, Mich., Lake Express provides a crossing time of 2.5 hours, slicing in half the time it would take to drive around the southern tip of the lake, through a congested Chicago. Launched on March 20, Lake Express is the seventh vessel launched at Austal's U.S. shipyard and is the largest built at that facility to date.

The vehicle deck can carry 46 cars. Catering for the size of cars found on roads today, the vehicle lanes are larger than normal with bay sizes of 17.7 ft.

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The inner two lanes offer a clear height of 9.5 ft. while the outer lanes are 8.5 ft. high. The maximum axle load is up to 3.5 tons. The 9.5 ft. high forward door slides open to facilitate drive-through loading, thus keeping turnaround times to a minimum. The catamaran is powered by four MTU 16V 4000 M70 diesel engines, each producing 2,320 kW at 2,000 rpm, which is sufficient for service speeds of 34 knots at 90% Maximum Continuous Rating. "Speed trials showed Lake Express reached a maximum of 39 knots," said **Randy Naker**, of Hornblower Marine Services, which is managing the vessel's operation for Lake Express. "Thanks to the motion control system the ride was very comfortable" he said. In this application, the state-ofthe-art motion control system uses hydraulically actuated interceptors fitted aft to provide motion damping as well as control of running trim. The interceptors are controlled by commands from a central unit which receives motion data from an array of onboard sensors, computes the required damping forces, and then issues the command signals.

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Length o.a.	192.5 ft. (58.4 m)
Length waterline	
Beam	
Hull depth molded	
Hull draft (maximum)	
Deadweight (maximum)	
Crew	
Passengers	
Vehicles	
Fuel (max)	14,000 gal (53,000 l)
Fresh water	
Black & grey water	1.980 gal (7,500 l)
Lub Oil	
Hydraulic Oil (spare)	
Bilge holding	
Engines	
Gearboxes	
Waterjets	
Speed .34 knots at 90% MCI	
weight	
~	

KMY Close to \$300M Cruise Contract Kvaerner Masa-Yards Inc. (KMY), signed a conditional contract with FS Ocean Club Ltd., managed by Ocean Development Group, to design, construct and deliver an approximately 42,500-gt luxury residential ship to be branded, managed and operated by Four Seasons Hotels and Resorts. M/S Four Seasons will be approximately 656 ft. (200 m) in length and will feature approximately 100 residences.

#### Circle 38 on Reader Service Card

**VT Halter Tapped to Build Two Tugs** VT Halter Marine signed a contract with Lockheed Martin to design and build two 30m Voith Tractor Tugs at its Jackson County, Miss., shipyard. The two tugs, due by the end of 2005, are valued at approximately \$18 million. VT Halter Marine will modify existing designs and apply construction techniques used for similar tugs previously built at VT Halter Marine's shipyards.

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**FERC Authorizes Freeport LNG project** The Federal Energy Regulatory Commission (FERC) issued an order authorizing the construction and operation of a LNG terminal on Quintana Island, near Freeport, Texas. The facility is to include an LNG ship maneuvering area, a protected single-berth unloading dock, and a storm protection levee. Plans call for the facility to be in operation for the 2006-2007 winter heating season. Docket No. CP03-75-000 (HK Law).

**PUBLIC AUCTION** Wed, July 28 • 9 am • Corpus Christi (Aransas Pass), Texas ONLINE BIDDING Auctioneer's Note: This is an absolute liquidation of a group of very large cranes from one of worlds largest marine fabricators. EACH PIECE POSITIVELY SELLS WITHOUT MINIMUMS OR RESERVES (1% Buyers Premium) SEVEN CRAWLER CRANES & LARGE INVENTORY OF NEW PARTS Manitowoc 7000 SN 70001 280' Main Boom, 60' Jib, 350 Ton Hook Block Manitowoc 4000W Vicon SN 40435 130' Main Boom Manitowoc 4000W Vicon SN 40436 130' Main Boom, 30' Jib Manitowoc 4100 X-Tender Luffing Jib 275' Main Boom, 200' Jib American 11310 Skyhorse SN GS19110 220' Main Boom, 60' Jib 若 American 11250 Skyhorse SN GS18072 220' Main Boom, 60' Jib American 11250 Skyhorse SN GS18054 220' Main Boom, 40' Jib American 11250 Skyhorse SN GS18694 220' Main Boom, 40' Jib TO BY In Addition: NEW American and Manitowoc Undercarriage Parts and Accessories Also: Boom Sections, Tips, Jibs, Blocks, Headache Balls and MUCH MORE! Offshore Supply Vessel • Cranes • Pile Driving & Boring Equipment **Complete Liquidation** Auction Friday, August 6 • 9 am 10097 US Hwy 90 • Beaumont, Texas KELLEY MILINE BIBBING BNUNEBINDING BROTHERS, INC. #2 HYDRAULIC CRANE GALION 150F SN DG-9186 15 TON CRAWLER DOZER 2003 OLIN 5-75CA GROUT PUMP (2) 1999 ICE 35AT EARTH AUGER (2) 1999 ICE 315 POWER UNIT Partial Auction Listing CRAWLER CRANES AMERICAN 7250 SN GS13078 60 TON, 140' BOOM AMERICAN 7260 SN GS14072 100 TON, 160' BOOM Vessel Located In: Morgan City, La (5) JOHN DEERE 750C LGP 1998-2000 2000 H17VT HPSI EARTH AUGER Selling Offsite in Conjunction with a Large Construction (3) JOHN DEERE FJGC COF 1930-2000 PILE DRIVING EQUIPMENT (2) ICE-42S DIESEL HAMMER 4000 LB HAIRPIN HAMMER 2000 H17VT HPSI PANTH AUGE 2000 H17VT HPSI POWER UNIT 2001 ICE 55AT EARTH AUGER 2001 ICE 325 POWER UNIT LINKBELT LS118 SN 9LV4716 60 TON, 120' BOOM **Equipment Liquidation Auction in Beaumont, Tx** LINKBELT 318 70 BOOM 100 TON. INDEPENDANT S&T. 3RD DRUM. POWER LOADING ON ONE DRUM KOBELCO 7055 SN GB-00812 60 TON, 110° BOOM M/V Southern Endeavor • VIN #: 545995 Hull #: 1101 • 167.5' • Offshore 2001 ICE 416L VIBRATORY HAMMER 1997 ICE 55AT EARTH AUGER 2001 ICE 126B CLAMP FOR VIB HAMMER Supply Vessel • Width: 38' Depth: 12.6' • Year Built: 1973 • Gross Tonage: 198 1997 ICE 315 POWER UNIT MANTIS 3612 SN 36-127 18 TON, 70' BOOM (2) 1999 OLIN 5-100CA GROUT PUMP Plus More Pile Driving MANTIS 3612 SN 36-142 18 TON. 70' BOOM VISIT OUR WEBSITE FOR DETAILED LISTS AND PHOTOS: WWW.HENDERSONAUCTIONS.COM Phone (225) 686-2252 HENDERSONAUCTIONS TX LIC: R00012390 Fax (225) 686-7658 JAH division of Enterprises, Inc. Circle 273 on Reader Service Card July 2004 15

#### CAD/CAM

#### **Complete Vessel Structure Modeling and Part Nesting by Autoship**

Autoship Systems Corporation (ASC) has developed a complete CAD/CAM suite to meet the CAD/CAM needs in marine vessel design and construction, including two key programs in the CAD/CAM suite: Autostructure 3.0 and Production Manager 3.0. Autostructure and Production Manager are key components in the Autoship CAD/CAM suite. offering shipyards complete solutions in structural design, pre-construction drawing preparation and part nesting.

Autostructure is used to create a 3D model of a vessel structure and to output the parts of that model in CAD format. The CAD representation can be used either to prepare construction drawings or for input to NC cutting processors. Autostructure utilizes an Autoship-generated hull and/or superstructure and can also include the shell plate information created in Autoplate. (Autoship and Autoplate are programs in the Autoship Systems CAD/CAM suite.

Autostructure was designed to allow parts to be created quickly and with minimal input. While there is a general workflow, no set ways or sequences are forced upon the user. And since parts can be generated rapidly, mistakes can be quickly and easily remedied. Also, if a part is changed or moved, Autostructure can update the surrounding structure.

Autostructure has an interface with the piping design system "AutoPLANT" by Bentley Systems Inc. Data exchange between the two programs allows for coordination of design between piping designers and structure designers, hence avoiding costly rework on the vessel construction site.

All parts designed in Autostructure can be imported into Production Manager for nesting and related processing.

Production Manager provides sheet and linear (extrusion, flat bar) nesting, part subdivision, weld shrinkage compensation, stock definition, stock inventory and stock remnant management.

Together, Autostructure and Production Manager provide complete control over vessel structure design and nesting, plus integration with third party piping. These components have completed the ASC CAD/CAM suite.

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#### ARL Releases ShipConstructor2005



Smart Hull module surfaces empower user creativity

Albacore Research Ltd (ARL) released ShipConstructor2005, the latest version of its AutoCAD-based 3-D product modeling software for the design and fabrication of complete ships and offshore structures. ShipConstructor2005 was developed under AutoCAD2005 with backwards compatibility to AutoCAD2004, providing many new functions that are designed to improve productivity, not only while operating the software, but also downstream in production and through integration of ShipConstructor with other business processes. "The last development cycle had been a very short one, with ShipConstructor2004 released in October 2003. We decided to move our 2005 release date to June in order to take advantage of functional enhancements in Autodesk's spring release of AutoCAD2005," said Rolf G. Oetter, Founder and President of ARL.

With the introduction of the Hull module, ARL brings much of the functionality of the proven but so far standalone ShipCAM solution into ShipConstructor, thus running inside of AutoCAD. Users will be able to open ShipCAM files, import 3DM (Rhino) and IGES (most hull design programs) files.

The Hull module's functionality provides trim-able surfaces, stringer layouts, pin-jigs and inverse bending. Plate expansion, including forming templates, accuracy control data and strain maps are also included.

Established ShipConstructor modules (Manager, Structure, Pipe, Penetrations, Equipment, HVAC) are boosted by numerous performance improvements to offer users more flexibility, fine-grain control and quicker functionality. Notable features of ShipConstructor2005 include: Smart Bill of Materials; Improved Database Integration; and Pipe Module Enhancements.

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#### D MAT С | С Α the ultimate 3D CAD/CAE/CAM ship design software that improves your ship design and engineering

Nupas-Cadmatic is the ultimate 3D ship design software for ship designers and shipbuilders. Nupas-Cadmatic is a concurrent engineering software tool for ship's hull, machinery, piping, HVAC and outfitting engineering. The software is a database driven open software which utilizes advanced 3D modelling technology and provides all the required information for accurate pre-outfitting and production.

With Nupas-Cadmatic you can successfully carry out the whole ship design project right from the early start up to the final building phase, improve the quality and shorten the lead time!

You can utilize the informative and easy-to-use 3D modeling capabilities for the basic design, detailed engineering, and of course produce all the required workshop drawings as well as generate ready-to-use production data for the production machinery.

The Nupas-Cadmatic eBrowser is an handy browsing tool which enables all parties involved to easily view and check the 3D model via internet at any time. This reduces the need for regular design reviews and the amount of drawings.

Nupas-Cadmatic runs on the Windows platform and requires regular PC hardware.

#### Piping and other diagrams Machinery & piping, HVAC

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#### CAD/CAM

The following CAD/CAM directory is the result of an e-mail survey conducted in June 2004. Please e-mail any additions or corrections to mren@marinelink.com

#### Publisher assumes no responsibility for errors or omissions

#### ARL Albacore Research #304-3960 Ouadra Street

Victoria, BC V8X 4A3 Canada www.ShipConstructor.com Larry Varga tel: +1-888-210-7420, +1-250-479-3638

#### fax: +1-250-479-0868 email:ARL@ShipConstructor.com **Descr**: Albacore Research Ltd. (ARL) is the creator of ShipConstructor, the easy-to-use, AutoCAD based ProductModeling software for

AutoCAD based Product-Modeling software for the design and fabrication of ships and offshore structures.



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**Products:** ShipConstructor provides functions for curved plates, structure, pipe, HVAC, equipment, and NC-processing and also generates sophisticated production documentation.

#### Autoship Systems Corporation

Suite 312 - 611 Alexander Street Vancouver, BC V6A 1E1 Canada www.autoship.com Brig Henry tel: 604-254-4171 fax: 604-254-5171 email:info@autoship.com **Descr**: Market Leader in Marine CAD/CAM and Customized Load Planning Software. **Products**: Autoship Pro, Autohydro Pro, Autostructure, Production Manager, Autoplate, Autopower, Autoload

#### CADMATIC

Itainen Rantakatu 72 Turku, - 20810 Finland www.cadmatic.com Matti Juntunen tel: .+358-2-412 411 fax: +358-2-412 4495 email:matti.juntunen@cadmatic.com **Descr**: Ship Design Software **Products**: Ship Design Software

#### **Creative Systems**

PO Box 1910 Pt. Townsend, WA 98638 USA www.ghsport.com Mike Roth tel: 360-385-6212 fax: 360-385-6213 email:ghs@olympus.ne **Descr**: CAD/CAM Supplier **Products**: CAD/CAM Supplier

#### Formation Design Systems

P O Box 1293 Fremantle, WA 6959 Australia www.formsys.com Philip Christensen tel: +61-8-93351522 fax: +61-8-93351526 email:info@formsys.com **Descr**: CAD software for ship design and construction **Products**: Maxsurf, Hydromax, Workshop, Seakeeper, Hullspeed, Prefit

#### Hawaii Marine Company, Computer Aided Engineering 45-302 Makalani St.

Kaneohe, HI 96744 USA www.hawaii-marine.com Brian E Trenhaile

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#### CAD/CAM

tel: 808 247-6443 fax: 808 247-6443 email:hm@atah.net **Descr**: Naval Architecture, Marine Engineering & Drafting, Yacht Designing, Maritime Digital Photography **Products**: CAD Drawings, Calculations, Submittals to USCG & ABS, Expert Witness

#### HydroComp, Inc.

13 Jenkins Court Durham, NH 03824' USA www.hydrocompinc.com Stephanie McArdle tel: (603)868-3344 fax: (603)868-3366 email:info@hydrocompinc.com **Descr**: The premier source for propulsion and powering software, consulting and knowledge. **Products**: NavCad, PropExpert, PropCad, SwiftCraft, SwiftTrial

#### Napa Ltd

PO Box 322 Helsinki, - FI-00151 Finland www.napa.fi Mr C J Schauman tel: +358 9 22 813 1 fax: +358 9 22 813 800 email:sales@napa.fi **Descr**: software developer **Products**: NAPA system for initial and basic ship design

#### **Proteus Engineering**

345 Pier One Road, Suite 200 Stevensville, MD 21666 USA www.proteusengineering.com Bruce Hays tel: 410-643-7496, ext 3006 fax: 410-643-7535 email:flagship@anteon.com **Descr**: Proteus provides the FlagShip line of ship design software, as well as specialized naval architectural services. **Products**: FlagShip is a complete line of design software, including ship structures, hull fairing, stability, powering, seakeeping, maneuvering, weight estimating, and detail design.

#### PTC

140 Kendrick Street Needham, MA 02494 USA www.ptc.com/appserver/it/icm/cda/ic... Berry Gibson tel: 770-751-6607 x224 fax: 781-707-0417 email:bgibson@ptc.com **Descr**: PTC provides a complete range of software solutions for product lifecycle management. PTC's CADDS 5i CAD/CAM software is the dominant design tool in the global naval ship-

buildiing industry. **Products**: CADDS 5i, Pro/ENGINEER

July 2004

#### **SPAR** Associates, Inc.

927 West Street Annapolis, MD 21401 USA www.sparusa.com Laurent Deschamps tel: 410-263-8593 fax: 410-267-0503 email:info@sparusa.com **Descr**: software & consulting; cost estimating services **Products**: PERCEPTION: integrated shipyard management system

#### Yacht Design School P.O. Box 190

Eastport, ME 04631

USA

www.macnaughtongroup.com Thomas A. MacNaughton tel: 207-853-6678 email:friends@macnaughtongroup.com **Descr**: A school of yacht and small craft naval architecture **Products**: Rhino & Flamingo CAD & rendering software and training for the marine industry.

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Email: dechiara.bill@wsus.com

#### Navy

#### ABS To Class LCS

ABS will class the U.S. Navy's Littoral Combat Ship (LCS), by applying technical Rules and standards established in its newly developed Naval Vessel Rules. "We have been working with the U.S. Navy for a prolonged peri-

od to merge commercial processes with naval technical requirements to produce a ship classification approach tailored to the needs of the military," said Glenn Ashe, Director, ABS Government Operations. ABS has been working to develop a stand-alone set of classification standards for a wide range of nonnuclear surface combatants. It worked with the Navy to develop the ABS Guide for Building and Classing High Speed Naval Craft which supports the development of several new military vessels.

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#### **DRS** Technologies Wins **Aircraft Carrier Contract**

DRS Technologies won a \$5.6 million contract to continue to design advanced propulsion steam turbines for the U.S. Navy's next-generation CVN-78 class of aircraft carriers. The award was received by DRS from Dresser-Rand Company in Wellsville, NY, a unit of Ingersoll-Rand Company Limited.

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#### **GE to Power** Australian Frigate

GE Marine's LM2500 aeroderivative gas turbine will power the Royal Australian Navy's (RAN) eighth ANZAC-class frigate, Nuship Ballarat, which was recently delivered to the RAN. The ANZAC ship program is a collaboration between Australia and New Zealand, and involves the construction of 10 new ANZAC class frigates - eight for the RAN and two for the Royal New Zealand Navy.

The 387.1 ft. (118-m) ANZAC frigates are based on the MEKO 200 platform design for worldwide operation under climatic and oceanographic conditions ranging from tropical to subarctic, built by Tenix Defence Pty Ltd. at the Williamstown shipyard. Each frigate features one GE LM2500 aeroderivative gas turbine in a combined diesel or gas turbine configuration with two MTU 12V1163 TB83 diesel

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#### **FDGM Wins Navy Engine Upgrade Contract**

FDGM won a U.S. Navy contract to upgrade the performance of diesel engines on the USS Warrior and USS Gladiator. The contract value is more than \$4 million and includes refurbishment and upgrades of all engines to a configuration that demonstrated improved reliability and performance in a previous one-year test. All work is to be performed in the Ingleside, TX, area by FDGM's Gulf Coast Operation, located in Aransas Pass, TX.

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#### **First Hybrid Sub**

BMT announced it has designed, in cooperation with Rolls-Royce, an innovative non-nuclear, all-electric submarine. The SSGT (Ship Submersible Gas Turbine) can reportedly travel faster and further than conventional diesel-electric submarines using novel power generation. In semi-submerged mode it can travel up to 20 knots using air-breathing gas turbines for ranges in excess of

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The third and last Seawolf submarine is 100-ft. longer to fit its new Multi-Mission Platform (left).



#### **PCU Jimmy Carter Christened**

In early June, the third last Seawolf-class submarine was christened at General Dynamics -Electric Boat, in Groton, Conn. Mrs. Carter, Former President Jimmy Carter, their daughter Amy and a crowd of more than 4,500, were on hand to witness. "Five years ago, this vessel's distinguishing characteristic, the Multi-Mission Platform, existed only in the minds of a few," said Electric Boat President and General Dynamics Vice President John Casey. "Today, this notion has become a reality, providing this ship and submarine force with astounding capabilities." The Multi-Mission Platform (MMP) is the submarine's most celebrated feature. Specifically, the platform is a hull extension, making the 453-ft.-long PCU Jimmy Carter 100 ft. longer than the other two Seawolf-class submarines, USS Seawolf (SSN 21) and USS Connecticut (SSN 22). "The key to this production has been the Integrated Product and Process Development approach - also known as the Design/Build approach," said Casey. "An entire 100-ft., 2,500-ton hull section, nearly as complex as an entire Los Angeles-class submarine has come from concept to construction and integration with the overall ship in just under five years. That's an amazing accomplishment." The MMP provides Jimmy Carter with a wealth of capabilities. It has an ocean interface that allows for the operation of a Remotely Operated Vehicle, which will be able to retrieve and deploy weapons, countermeasures and sensors. It's also Special Operations-friendly. Jimmy Carter can accommodate a Dry Deck Shelter or an Advanced SEAL Delivery System for Special Operations Forces (SOF). It has a Reconfigurable Cargo Area, which allows for stowage of SOF supplies, and it features a Command Center Suite for mission planning. The Jimmy Carter can also berth up to 50 SOF personnel.

(By Journalist 3rd Class Steven Feller, Commander, Navy Region Northeast Public Affairs)

#### 6,000 nautical miles.

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#### VTMD Ride Control for Fast Patrol Boats

VT Maritime Dynamics, Inc. (VTMD) won the contract to supply the stabilization systems for the Skjold-Class fast patrol boats being built for the Royal Norwegian Navy. VTMD supplied and fitted the ride control system (RCS) for the first-of-class vessel that spent four years undergoing evaluation. Following the success of this initial craft, a further five Skjold-Class surface effect ships (SES) will be built by Umoe Mandal in Norway. The RCS monitors and regulates the pressure of the air cushion by controlling vent valves, which is designed to reduce accelerations and mitigate crew fatigue. The stern fan system controls the stern seal pressure. During high speed operation incorrect pressure in the stern seal can result in instability that can decrease vessel performance. VTMD's scope of supply includes the RCS controller, vent valves, stern boot fans and hydraulic actuation mechanisms.

Circle 2 on Reader Service Card

#### High Capacity At-Sea Transfer System Under Development

A Rolls-Royce led team was chosen to develop and deliver an integrated high-capacity ship-toship cargo transfer system concept for the U.S. Navy's Office of Naval Research (ONR). This high-capacity alongside sea-based sustainment (HiCASS) award is the first of several phases and is valued at \$1million. Ultimately, HiCASS



could be worth as much as \$20 million as the project moves through demonstration and initial production phases over three years. The team will combine ship motion control and positioning systems with tendering and crane and load control technologies into a single system concept designed specifically for high-capacity at-sea transfer of materials, personnel and equipment in heavy seas. Other team members include: Mooring Systems Limited; Craft Engineering Associates; NSWC - Panama City; Fentek Americas; National Steel and Shipbuilding Company; The Glosten Associates; NSWC Carderock; Michigan Technological University; and MacGregor (USA) Inc.

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Circle 246 on Reader Service Card



Artist rendering of the Lockheed Martin Corp. team concept.

# And Then There Were Two

The long-awaited awarding of the contract to construct the new series of Littoral Combat Ships (LCS), a series that could total 60 ships worth \$14 billion over 15 years, will have to wait just a little longer. However, the U.S. Navy in late May did pare the competition to two, with teams headed by General Dynamics - Bath Iron Works and Lockheed Martin Corporation -Maritime Systems & Sensors tapped to continue construction plans. LCS has generated fierce competition among the few remaining, large corporate entities that dominate the military markets today. While General Dynamics (\$78,798,188) and Lockheed Martin Corporation — Maritime Systems & Sensors (\$46,501,821) will continue - both awarded contract options for final system design with options for detail design and construction of up to two Flight 0 Littoral Combat Ships (LCS) — the Raytheon-led team was eliminated. The LCS is a key component in military transformation, as it embodies the U.S. military's evolution towards a network-centric approach, which relies on a vast and integrated network of information that allows any number of air, land or sea assets to "plug-in" to successfully complete a mission. The LCS will, in essence be a smaller, faster craft when compared to traditional navy ships, operating as part of a network of information from land, air and sea-based assets, able to operate closer to shore - in the "littoral" - while being flexible enough to change its outfitting and alter its mission rapidly. "Today's Littoral Combat Ship decision represents an important milestone for the warfighter and the acquisition team," said John Young, assistant secretary of the Navy for research, development and acquisition. "The acquisition team is successfully changing how we buy ships - completing the source selection on schedule and developing affordable designs that can adapt to changing technology. The strong efforts by our industry partners have produced LCS seaframe designs that deliver solid value for the taxpayer's dollar and provide the speed, ride quality, and mission payload capacity sought by the fleet." Apart from warfighting, LCS will perform Special Operations Forces (SOF) support, high-speed transit, Maritime Interdiction Operations (MIO), Intelligence, Surveillance and Reconnaissance (ISR), and Anti-Terrorism/Force Protection (AT/FP).

"The future for the Navy-Marine Corps team requires our naval forces to dominate the near land battlespace and provide access for our nation's joint warfighting team." said Chief of Naval Operations Adm. **Vern**  **Clark**. "LCS will deliver capabilities to enable our Navy to dominate in this critical littoral region. These ships will be a vital component of tomorrow's carrier strike groups (CSGs) and expeditionary strike groups (ESGs). We need this ship today."

#### General Dynamics - Bath Iron Works Team

The General Dynamics approach features a trimaran hull designed to enable the ship to reach sustainable speeds of nearly 50 knots and range as far as 10,000 nm with an unprecedented interior volume and payload. With an eye on reducing manning demands, the ship is designed to allow a crew of fewer than 40 sailors to fully operate, maintain and defend it.

"We're very pleased to have been selected by the Navy to continue development of the design for this next generation of surface combatants," said Dugan Shipway, president of General Dynamics Bath Iron Works. Bath Iron Works is the prime contractor on the program. Austal USA, of Mobile, Ala., a subsidiary of Australian shipbuilder Austal Ships, is supporting final design efforts for the team's aluminum and steel trimaran warship. General Dynamics Advanced Information Systems, of Arlington, Va., is leading the ship's open-architecture based Core Mission System design and integration from its Pittsfield, Mass. facility. Other team members include CAE of Leesburg, Va.; BAE Systems, Rockville, Md.; Maritime Applied Physics Corporation, Baltimore, Md.; Northrop Grumman Electronic Systems, Baltimore, Md.; and three other General Dynamics companies: Armament and Technical Products (Burlington, Vt.), Electric Boat (Groton, Conn.) and General Dynamics Canada (Ottawa, Ontario).

"This award is a major accomplishment in Austal USA's plans to become a major competitor in high speed applications for the U.S. defense programs," said Austal USA's CEO, Greg Metcalf.

Following completion of the 16-month LCS final design stage, the Navy will exercise options for Austal USA to build the first two ships. The first vessel will commence construction in late 2005 and the other in late 2006. Navy plans also call for the additional construction of three ships starting in 2007 and six in 2008.

CAE's Leesburg. Virginia-based Marine Systems division has been selected to provide an automated ship control system for the LCS. "CAE Marine Systems will provide the ship's automated control sys-



tems and seamlessly integrate them with the combat system," said **Joe Lee Frank**, president, CAE USA Marine Systems. CAE, interestingly, is now participating in all four of the U.S. Navy's major surface combat vessel programs, including the DD(X) destroyer, the LPD-17 amphibious assault ships and the CVN-77 aircraft carrier.

#### Lockheed Martin Corporation -Maritime Systems & Sensors Team

Lockheed Martin is teamed with naval architect Gibbs & Cox and ship builders Bollinger Shipyards and Marinette Marine. A number of international companies, including Spain's IZAR, are also contributing to the Flight 0, or initial production, program. If all options are exercised, construction of the first LCS will begin in January, 2005 at Marinette Marine with the launch scheduled in late 2006. Construction of the second ship will be at Bollinger Shipyards beginning in 2006. The Navy is expected to announce a selection for additional LCS Flight 1 production in 2007.

The Lockheed Martin-led team approach is an innovative semi-planing monohull seaframe, based on technologies introduced on the 60+ knot, 1,000-ton Destriero, which holds the trans-Atlantic speed record. It was scaled up and used to build a series of 3,000-ton Jupiter class ocean-going vessels. Both ships were designed and built by Italy's Fincantieri. With a length of 378 ft. and a beam of 57 ft., the Lockheed Martin LCS will operate in less than 13 ft. of water.

"Our team has developed an exceptional design to meet the Navy's LCS requirement and we're eager to complete the final design phase and begin construction," said **Carol Hulgus**, vice president of programs for Lockheed Martin Maritime Systems & Sensors. "The ship will display extraordinary agility and speed in littoral warfighting operations."

Gibbs & Cox is working closely with the team's shipyards to ensure a smooth and timely transition from final design to production. "We have been working closely with our partner shipyards throughout the design process to incorporate shipyard producibility initiatives into the final design products," said **Kevin** 

**Maritime Reporter & Engineering News** 

#### Navy

**Moak**, Chairman of Gibbs & Cox. "ARL is proud that ShipConstructor is being applied to the LCS project by Gibbs & Cox Inc., Marinette Marine Corp. and Bollinger Shipyards Inc.

We are confident that the Lockheed Martin team will benefit from the new features added to ShipConstructor2005 under the NSRP Second-Tier Design Enhancement Program (STDEP). Future ShipConstructor functions will see a link between product lifecycle management (PLM) data and the ShipConstructor 3D product model in a virtual reality environment, thus lowering the total costs of ownership," said Rolf G. Oetter, President of Albacore Research Ltd. (ARL). "The simplicity of our LCS design is evident both in its performance as well as its producibility," said Dennis McCloskey, president of Manitowoc's Marine Group and Marinette Marine Corp.

"Producibility was built into the design from day one. And between both the Marinette and Bollinger shipyards, the team has the capacity and personnel in place today to build six ships per year in support of the Navy's long-term production requirements."

The propulsion system consists of from two diesel powerplants and two Rolls-Royce MT30 gas turbines driving acoustically optimized waterjets.

The Lockheed Martin ship is designed

For more information on the companies participating in this project, circle the appropriate number on the Reader Service Card in this edition.

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#### Lockheed Martin Corporation - Maritime Systems & Sensors Team

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to launch, handle, and recover manned and unmanned systems, such as small boats and robotic watercraft. The design uses an overhead tracked crane system for loading and handling mission packages, significantly accelerating ship reconfiguration both pierside and at sea with a small crew and higher levels of safety. "To give the Navy the ability to alter the mission of the ship in less than 24 hours is a transformational option that isn't available today," said **Mike Ellis**, COO of Bollinger Shipyards. "The same handling system is used for offboard vehicle launch and recovery. It allows a wide-variety of manned and autonomous mission vehicles to be launched or recovered simultaneously. The ship's low profile enhances its stealth qualities, and supports excellent water access through stern and side doors, making it a superior platform for special operations forces."





RENK Marine gear unit Port side gear box for the X-Craft demonstrator vessel of the US Navy

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#### **Drive and Motion**



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Fully static system – no moving parts



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#### **Offshore/Gulf of Mexico Report**

# Offshore Drilling: 5-Year Projection is \$189B

"Over the next five years it is expected that 15,000 offshore wells will be drilled worldwide, at a total cost of some \$189 billion. Of these wells nearly 4,500 will be exploratory costing \$75 billion, and around 10,500 will be development, costing \$114bn. It is estimated that drilling and completion expenditure in 2003 was \$36 billion. Spending levels are expected to grow somewhat over the next two years and then decline slightly, stabilising at about \$37 billion per year." These are among the findings of the second edition of The World Offshore Drilling Report, published by Douglas-Westwood.

#### **Going Deeper**

The largest change that is forecast by the energy analysts is continuing growth in deepwater drilling (over 500 m water depth) which contrasts with a long-term decline in shallow water activity. "In the last decade reductions in available shallow water drilling opportunities have been counter-balanced by increasing deepwater activity. On average around 3,000 to 3,200 offshore wells are drilled each year of which 12 percent are now in deepwaters. These are expected to increase to around 17 percent of all wells drilled in 2008, with \$56bn (30 percent of the total) forecast to be spent globally on drilling and completing deepwater wells over the next five years. This is an increase from \$37bn (22 percent of the total) in the previous 5-year period," said study author, Dr. Michael R. Smith of EnergyFiles Ltd.

Africa and Latin America saw deepwater drilling expenditure exceeding shallow water drilling expenditure for the first time in 2003 and the gap will increase in both regions through the forecast period. With the exception of the Middle East where there is no deepwater activity, all other regions should see some shift from shallow to deepwater. "There will be significant changes in some regions. North America, at \$57 bn will again have the highest share of the total spend, increasing (compared to the previous five-year period) by \$3.4 bn (six percent growth) even though the total number of wells drilled will decline slightly."

"Latin America and Africa are forecast to see an increase in expenditure of \$6.1bn and \$8bn respectively, a growth of around 43 percent. Although Asia's forecast five-year spend is about the

same as the previous period, the outlook for Western Europe is a decline of 12 percent, despite cost escalation."

#### **High Spec Rig Demand**

"The deep and ultra-deepwater rig market is expected to remain at high utilization rates throughout the period, especially for drillships and fifth generation semisubmersible rigs water depth rated greater than above 1,500 m. Water depth capabilities will continue to grow beyond the current drilling record of 3,053 m. "The shallow water semisubmersible market will be generally weaker, but decline in the Gulf of Mexico and the North Sea will be counter-balanced by a pick-up in demand in West Africa, India and China. at least over the first two years of the five-year period.

"Demand for high specification jackups is likely to remain strong as new gas projects are identified, particularly for Gulf of Mexico deep reservoir gas drilling. Consequently, most new expenditure on drilling rigs is expected to be directed at upgrades of both jackups and floating rigs to allow faster drilling and deeper water and/or deeper reservoir drilling."

#### **Opportunity Constraints**

"Drilling levels increased through the 1990s in an environment of increasing energy demand and stable energy prices linked to improvements in technology. However, over the next five years drilling levels will become opportunityconstrained and a slight decline is forecast of around 8 percent. Numbers of wells drilled and expenditures may not increase dramatically even if there is real oil price growth. Furthermore, better development wells mean fewer will be needed per field.

"Some growth is possible in the Persian Gulf but this would depend on the controlling governments, primarily Iran and Saudi Arabia, encouraging investment to a much greater extent than they do now.

"The World Offshore Drilling Report" contains 215 pages, 93 figures and 49 tables. It is published by energy analysts Douglas-Westwood and is part of a series used by over 200 organisations in 32 countries worldwide. For more information visit: www.dw-1.com, or e-mail John Westwood at john@dw-1.com

#### Atlantic Drydock Provides USCG Accelerates OPC **Roehrig Fix**

Atlantic Dry Dock Corp. (Atlantic), in Jacksonville, Fla., completed a sixweek overhaul on the Francis E. Roehrig, a 85 x 24 ft. (25.9 x 7.3m) tugboat owned and operated by Roehrig Maritime, Port of New York. Comprehensive refit and repairs included changing out the two Caterpillar D-398 engines with new 3512 Caterpillar engines, a new steering system, overhauling or replacement of shafts, propellers and rudders, installation of Fernstrum keelcoolers, and other general life extension repairs. To complete the life extension of the tug, the underwater hull and topside was blasted and painted. The Francis E. Roehrig was delivered on-time and on-budget.

"I picked Atlantic because of their competitive pricing, reputation for quality workmanship and fast, on-time delivery." Chris Roehrig, President of Roehrig Maritime said. "I am very pleased with the project outcome, it met all of my expectations and I would use Atlantic for any of my future work."

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#### **FPSO** Conversion **Begins in Brazil**

In working on what is claimed to be the largest and most complex offshore conversion project undertaken to date in Brazil, the conversion of the FPSO P-48 (formerly the VLCC Stena Concordia), FELS Setal SA, the Brazilian subsidiary of Singapore's Keppel Offshore & Marine, has achieved five million work hours without a Lost time Incident. U.S.-based Kellogg Brown & Root's subsidiary Halliburton Produtos Ltda awarded FELS Setal the contract for the marine conversion of the FPSO in February 2001. When completed P-48 will have an oil processing capacity of 150,000 bbl per day, and will be deployed with Petrobras in the Caratinga filed in the Campos Basin, offshore Brazil.

#### What About Cuba?

ources is far from certain - it will interesting to watch big on's potential

#### **Maritime Reporter & Engineering News**

#### Program

The U.S. Coast Guard and Integrated Coast Guard Systems (ICGS) announced that preliminary design and final requirements work will commence immediately on the new Offshore Patrol Cutter (OPC) program. This effort will lead to a new type of highly capable, cutting-edge, mediumendurance cutter. This accelerates the effort to launch the OPC by a full three years, compared to the Deepwater program's originally proposed schedule. This initial OPC contract assigned to ICGS establishes the critical first-step engineering efforts that will occur over the next 12 months.

Northrop Grumman's Ship Systems sector has the lead on the OPC design effort with some of the contract going to their joint venture partner, Lockheed Martin, for co-development of engineering design and system integration. Each partner has been awarded a subcontract to begin the effort, the full share of which will be determined as a result of technical scoping and level of effort determination.

"We are ready now to accelerate the design and production of this critical component of the Deepwater fleet," said Dr. Philip A. Dur, chairman of the board of ICGS and president of Northrop Grumman Ship Systems.

The notional design of the OPC anticipates a 341-ft, vessel with capabilities and equipment similar to the Coast Guard's new National Security Cutter, a 421-ft. world-class cutter that is completing final design and is soon to commence construction.

The final mission requirements and detail design of the OPC will be refined as a result of this contract, with additional funding available for follow-on contracts. With this accelerated contract. it is now expected that the first cutters could enter the Coast Guard fleet several years ahead of the original schedule date in 2012.

#### **Offshore/Gulf of Mexico Report**

#### **Delmar. Shell E&P Set** World Record

Delmar Systems and Shell Exploration & Production established a new worldrecord depth for moored vessels using suction anchor technology in the Gulf of Mexico. The Transocean fifth generation semi-submersible rig, Deepwater Nautilus, was moored in 8,951 ft. of water in Lloyd Ridge Block 399 with the deepest anchor at 9,205 ft. The ultradeepwater mooring project was accomplished using high-strength synthetic mooring rope connected to suction anchors. The suction anchors were preinstalled using only one anchor-handling vessel, the Laney Chouest, owned by Edison Chouest Offshore. The eight mooring legs were then connected to the rig later using lighter weight polyester rope and the patented Delmar Subsea Connector. The reduced weight of the polyester rope increases the rig's variable deck load, permitting the rig to anchor in deeper waters.

**Circle 44 on Reader Service Card** 

#### **Dreyfus Buys Lowery Brothers Rigging Center**

Dreyfus-Cortney, Inc. (Dreyfus) signed a definitive agreement to purchase the operations of Lowery Brothers Rigging Center, Inc. For over 50 years, Lowery and Dreyfus have each been leaders in their respective fields, supplying a variety of lifting, mooring and related products to domestic and international customers in the marine, construction, industrial and oil and gas industries. Dreyfus expects to close the transaction, subject to the satisfaction of several conditions and contingencies, as soon as possible. The Lowery operation will be integrated with the Dreyfus business at its existing facility at 2121 Poland Avenue in New Orleans.

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#### **HOS Buys Boats**

Hornbeck Offshore Services, Inc. exercised its option to purchase the HOS Hotshot, a new 165-ft. fast supply boat that it has been operating under a bareboat charter since it was delivered in April 2003. HOS also entered into a definitive agreement to purchase two 6,000 hp ocean-going tugs that were built in 1983. Hornbeck expected to close the tug acquisitions by the end of June 2004, at which time the vessels will be converted for service in the company's U.S. transportation fleet. The aggregate purchase price and conversion cost of the three vessels is expected to be \$12.6 million.

Carl Annessa, Vice President and

July 2004

COO of Hornbeck, added, "As we reported on our last conference call, we are acquiring these two higher horsepower tugs to "power" the large doublehulled tank barges that we currently have under construction for delivery late this year."

**GOM Contraction Drives Global from Market** Global Industries, Ltd., in a letter to its

customers, said that it is no longer willing to slash pricing and accept the often onerous terms and conditions required by many operators in the Gulf of Mexico. "As our market indicators reflect continued lack of near-term offshore construction opportunities, we must take these measures to ensure reasonable levels of profitability," said William J. Dore, Global's Chairman of the Board and COO.



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When Cianbro Corporation approached Petrodrill, an international rig-owning company with Brazilian and American shareholders, about completing two partially-built oil rigs in 2002, some thought Cianbro President and CEO Peter Vigue was out of his mind.

"What they didn't understand is that Cianbro has a secret:our people," said Vigue. "Our people were ready, willing, and able to take on this challenge. And, with two completed rigs to their credit, they were right."

The Maine firm had no experience or track record in oil rig construction when Vigue sought out the Petrodrill project. One of the East Coast's largest construction companies, Cianbro was best known for large civil and heavy industrial projects. Two of the company's most recent major projects before taking on the rigs included North America's largest cement plant in northern Maryland and the eastern seaboard's heaviest lift span bridge in New Haven, Conn.

Vigue holds an engineering degree from Maine Maritime Academy, but he wasn't necessarily looking to branch the 2,200-member, employee-owned company out into shipbuilding. What he was looking for was a project that would permit many of the 1,200 workers based in Maine to work there instead of traveling to project sites out of state. What he found was a pair of incomplete oil exploration rigs, orphaned by the bankruptcy of their original contractor.

Vigue realized that the part of the project least familiar to Cianbro's people had already been done. The structural components of the two rigs already existed. What was left to be done was essentially like any other large, industrial, construction project-and large, industrial, construction projects are Cianbro's bread and butter. What was more, ships are mobile. Within limits, they can go to where the workers are, rather than the



The master bridge panel.



Derrick Load Test of 1 million pounds.



Maritime Reporter & Engineering News

#### **Offshore/Gulf of Mexico Report**

other way around. To Vigue, it was a perfect fit. He just had to persuade the rigs' owners that Cianbro was the right company for the job.

That reportedly wasn't easy, but in the end Petrodrill took a chance on the Maine-based company. Banking on the workforce flexibility, Cianbro put together a plan that enabled their workers to switch from mill construction to shipfitting without missing a beat.

"Cianbro has decades of experience in pulp and paper mills and other manufacturing facilities," said Alan Burton, Cianbro's director of safety and human resources. "The skills our people use every day such as welding, pipefitting, cabling, and more were exactly what we needed to complete the rigs."

Before striking any shipfitting deals. Cianbro had to have a place to work on them. The company leased what would become Portland Ocean Terminal, a vacant repair facility in Portland, Maine, to serve as its shipyard for this unconventional project. The facility, which once housed a dry dock, was uniquely qualified by its deepwater basin-a rare find on the East Coast and an important key to securing this project. To prepare the site, the company performed extensive renovations, including a rebuild of a 140,000-sq.-ft. warehouse with 87,000 sq. ft. of office space on the second floor.

The city of Portland benefits from the arrangement too. In addition to the million dollars a year they received for leasing the terminal to Cianbro and the improvements the company made to the facilities, Portland has used the project as the centerpiece of an effort to revitalize the shipyard component of its working waterfront. An active commercial shipyard is an important asset to any maritime community, and Cianbro's has provided hundreds of jobs beyond the company's own crews.

"Cianbro has helped lay the foundation for future marine industrial projects at this facility," said **Jeffery Monroe**, director of ports and transportation for the city of Portland. "We believed in Cianbro's ability and have worked in partnership with them. These rigs represent possibilities for future projects."

After the work site was prepared, the real fun began. The incomplete rigs, each still in two components — a set of pontoons with columns and a matching deck box — were towed and barged to Portland from their original construction sites on the Gulf of Mexico. Once there, the football-field-sized deck boxes had to be joined to the rigs' immense pontoon structures in a delicate operation called a floatover.

With the rigs' basic structures com-

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plete, the Cianbro crew started work. Ductwork, bulkheads, insulation, millions of feet of wire and pipe-all the millions of things, big and small, that makes a ship a ship rather than just a big chunk of hollow steel-had to be fitted and installed. At the project's peak, more than a thousand people were working on the two, giant, 12,000-ton platforms. All told, about 850 Cianbro workers were employed on the project, with the balance of the workforce made up of workers for various subcontractors.

Less than two years after arriving in Portland in pieces, Cianbro handed over

the second completed rig to Petrodrill. **Dave Leavitt**, Cianbro's senior project manager, said, "These have been a very interesting and exciting two years for Cianbro. Our company has taken on and met significant challenges over our 55-year history. And, working with Petrodrill, we are extremely proud of the



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#### Offshore/Gulf of Mexico Report

brand new market for Cianbro."

The first of the two rigs, named Pride Rio de Janeiro, left port in February 2004, embarking on a 20-day trip to Curacaco for sea trials. The second,

successful completion of these rigs — a Pride Portland, completed sea trials off the Maine coast in mid-May. Both rigs are built for warm water exploration and the rigs' owners hope to obtain contracts to use at least one of the rigs off the east coast of South America. Housing crews

of more than a hundred people each, two sister rigs, built in Korea by Daewoo, are already on the job.

Derek Leach, project director for Petrodrill, said, "It is noteworthy that Cianbro's first oil rig construction proj-



ect was anything but easy, however, their team managed to rise to the challenge and helped bring this complex project to conclusion while achieving a high standard of safety and quality. It is fair to state that despite all the obstacles that had to be overcome the two rigs as delivered have achieved a standard every bit as good as that attained by the two sister vessels."

As for Cianbro, Vigue is already looking for the next big project for his company to tackle with its maritime credentials. He has his eye on something the person on the street would much more readily recognize as a ship — the SS

> By Benjamin D. Hutchins (All Photos by James Moscone)

One of the rigs departs for sea trials.

Thruster installation.

Maritime Reporter & Engineering News

# German RoRo Bastion

Having logged fresh orders from existing clients UN RoRo (formerly UND) of Turkey and Denmark's DFDS group, Flensburger Schiffbau-Gesellschaft has taken its tally of RoRo trailerships contracted in recent years to 23. The volume of business puts the German yard to the fore in European RoRo freight vessel construction, with a prolific, current output rate of four such newbuilds per annum.

FSG's assumption of a high profile in the RoRo category is a mark of the company's meticulous attention to production processes, materials and equipment procurement and logistics, build quality and design addedvalue. Measures aimed at ensuring cost competitiveness in the international market are complemented by the maintenance of a large, in-house design resource, relative to the yard's modest size, and by an energetic commitment to research and development. Production is focused on a single, fully-enclosed building slipway, where hull dwell times have been progressively reduced.

Flensburg has emerged as a showcase for the competitive production of mercantile vessels in Europe, coupling investment in technological tools with the best German traditions in industrial enterprise, to give the lie to widely-held perceptions that Europe has no future in building ships of trade. For sure, FSG's position has been hard won, and its absence of complacency is a strength, signified by new design endeavors and by a readiness to apply its concept to other fields of construction in the event of a fall-off in RoRo demand. The string of export contracts for high-capacity trailerships has added significance for the considerable inroads made into the European market by the Chinese shipbuilding industry, which has taken great strides in the RoRo domain, not least among Nordic owners.

The latest business secured by the yard comprises a sixth ship in the Tor Magnolia class of 3,831 lane-m North Sea RoRo for DFDS Tor Line, and a repeat contract from UN RoRo for two trailerships of 3,735 lane-m capacity. Following completions of the first three DFDS ships. Tor Magnolia, Tor Petunia and Tor Primula, the new influx of work has boosted the present workload to seven RoRo freight vessels, comprising three of the new generation for DFDS, plus four of the latest design for the Turkish client.

The delivery program has thereby been extended to mid 2006. The Tor Magnolia series, known as the 'Flower' class, has brought a 37% hike in unit lane-m capacity, at just a small

#### **Investment in Design**

increase in length and breadth, in comparison with the Fincantieri-built Tor Selandia trailership type introduced in 1999 and 2000. Accommodating 253 trailers of 14-m length, the 'Flower' RoRos allow for yearround scheduling on the North Sea at 22.5-knots, about half a knot more than that of the Tor Selandia trio.

The width of the new ships is the absolute maximum for transiting the lock linking the tidal Humber with

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Circle 222 on Reader Service Card



Tor Begonia, the lastest of an innovative RoRo class for DFDS Tor Line.

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29

#### Investment in Design

Immingham Dock, on the U.K. east coast, and the design is distinguished by the efficiency of cargo access and cargo working to the four freight decks. It is also unusual, in a shortsea RoRo context, for the adoption of a single-screw, single main engine installation, using a two-stroke 9L60MC-C diesel from MAN B&W.

The quartet of Turkish newbuilds on order at Flensburg have each been dimensioned for total freight stowage on four decks corresponding to 255 trailers of 13.6-m length, and will strengthen UN RoRo's services between Istanbul and the north Adriatic, an important conduit for Turkish hauliers and shippers. FSG delivered six ro-ros to the Turkish operator during 2000-2002, and the latest series will provide an advance in linear capacity on similar dimensions to the 3,256 lane-metre UND Ege type. Unlike the single driveline and low-speed diesel plant employed in the new DFDS generation, the Turkish ships have been specified with two medium-speed diesels driving controllable pitch propellers through reduction gearboxes.

#### **Global Scope to Enviro Rules**

At long last, Annex VI to IMO's Marpol Convention has been ratified by the requisite number of countries representing at least 50% of world tonnage, opening a new chapter in environmental regulation. Samoa's ratification took the number of accepting states to the 15 needed to trigger implementation, such that international limits on nitrogen oxide and sulfur oxide emissions from shipboard machinery will enter force on May 19, 2005.

Annex VI also prohibits deliberate emissions of ozone-depleting substances, including halons and chlorofluorocarbons(CFCs).

Many have welcomed the prospect of a firm date for the introduction of international regulation on air pollution from ships, fearing a proliferation of local or national rules, a process that is already well in train.

Nonetheless, the criteria laid down under the engine speed-related nitrogen oxide (NOx) emissions curve formulated by IMO established a common basis for the design optimization process needed to improve the environmental standing of marine diesel engines. Moreover, the parameters laid down under Annex VI provide just a starting point for the industry, as progressively tougher international limits can be expected to be mandated in the years to come.

The regulations include a global cap of 4.5-percent sulfur content of fuel oil, and contains provisions for special 'SOx Emission Control Areas'(SECAs), in which the sulfur content must not exceed 1.5-percent. Alternatively, ships must fit an exhaust gas cleaning system, or use other technological means to restrict SOx emissions. The first SECA will be the Baltic Sea, with effect from 2006. It is anticipated that the North Sea and parts of the English Channel will be designated as SECAs in 2007.

#### **Renewing the R&D Base**

One hundred years on from the opening of the Felling site on Tyneside for the production of specialist marine paints, International Coatings' parent group has ploughed Euro 4-million into the creation of a new, purpose-built research and development laboratory at the U.K. premises. The project forms part of an ongoing program entailing expenditure of over Euro 10-



Maritime Reporter & Engineering News

million in the company's R&D facilities worldwide, including further development of the modern site at Koje Island, within the Korean shipbuilding heartland.

Additional work has also been carried out at the Asia Pacific Technical Center (APTECH) in Jurong Town, Singapore.

The commitment to Tyneside, the fountainhead of International Coatings' technology and manufacturing operations, and one-time shipbuilding giant, has particular significance given the migration of commercial shipbuilding activity to the orient. However, the Felling plant, one of 19 manufacturing facilities worldwide, has already demonstrated an ability to maintain keen competitiveness without the benefit of critical mass in the domestic market, through its current, annual output of around 30-million liters of paint for the European market at large. As home to Dutch-based owning group Akzo Nobel's Marine and Protective Coatings business unit, Felling has more than 100 qualified research staff, a highpoint of whose work has been the development of the revolutionary Intersleek technology. The new Felling laboratory will play a signal role in maintaining the technical endeavors which underpin the compa-

#### **Mitsui Develops High Efficiency Engine**

Mitsui Engineering & Shipbuilding Co. reportedly has developed what it claims is the world's most efficient 1.000-kW gas engine, according to wire reports. Mitsui Engineering said it will begin taking orders this month for the new engine, which has a power generation efficiency of 42.5 percent and is designed to be used in a private power generation system in midsize and small buildings like hospitals or small factories. Mitsui Engineering said natural gas will be used as fuel for the new engine to help minimize toxic emissions. The company has already commercialized a cogeneration system featuring diesel engines. This time, it developed the gas engine based on a diesel engine manufactured by Daihatsu Diesel Mfg. Co., a unit of Daihatsu Motor Co.

#### Daewoo wins \$1.1B LNG Orders

Daewoo Shipbuilding and Marine Engineering won orders worth \$1.1 billion for four LNG ships. Norway's Bergesen apparently is the buyer for three of the ships.

New Joint Venture to Build LNG Ships Itochu Corp. and Mitsui O.S.K. Lines Ltd. Have apparently reached an agreement with Sonatrach, an Algerian state-owned oil and gas company, to build and operate ships to transport LNG. The three and a marine transport unit of Sonatrach will set up a company to build two 75,500-cu. m. LNG carriers. Japan's Universal Shipbuilding Co. will build the two carriers in 2007 and 2009, wire reports said, adding the carriers will be lent to Sonatrach for LNG shipping to Greece, Italy, Spain and other countries on the Mediterranean coast. ny's leading global market position in the field. It will focus on the formulation of innovative antifouling technologies, newbuild coatings and maintenance and repair coatings for the shipping and yacht markets. "Innovation means keeping one step ahead of customer requirements," observed Rudy van der Meer, member of Akzo Nobel's board of management responsible for coatings. "It should not only enable them to increase efficiency and productivity, but also to reduce costs," he added.

Leif Darner, general manager of the

#### Investment in Design

Marine & Protective Coatings business unit, said "The existence of a worldwide network of integrated, first class laboratories capable of developing and testing products to the highest international standards is central to our ability to respond quickly to the constantly chang-



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#### **Tokimec ECDIS Certified**



Tokimec Inc. obtained EC Type Examination Certificate of the EC-7500, EC-7000 Electronic chart display and information (ECDIS) system from DNV on June

8, 2004. EC-7500, EC-7000 Electronic chart display and information system (ECDIS) are Tokimec's latest version of ECDIS products, and have the futures of AIS Target overlay, navigation information display and adopt TFT display with size EC-7500:23.1 in., EC-7000:19 in.

Circle 35 on Reader Service Card

#### **VOC Manager Installed** at NASSCO

General Dynamic's National Steel and Shipbuilding Co. (NASSCO) installed Safinah's VOC Manager software program to handle its emissions reporting.

The VOC Manager software was installed in the Paint Blast Shop and is initially being used to monitor the paint consumption and VOC emissions from the two treatment lines installed at the yard. VOC Manager was developed in conjunction with the EU funded ECO-PAINT project. ECOPAINT highlighted a shipbuilding need for the accurate recording of paint consumption to ensure that VOC emissions declared did not either penalize the yard for overestimating emissions or run the risk of non-compliance with the regulations by underestimating the emissions.

Circle 34 on Reader Service Card

#### Wärtsilä' Starts Prop **Production in China**

The joint venture company up set by Wartsila and CSSC (China State Shipbuilding Corporation) in China to design, manufacture and deliver Fixed Pitch Propeller (FPP) packages



The joint venture company will produce LIPS and Kaida brand Fixed Pitch has officially Propellers (FPP). The bulk started operat- of the world's propeller ing at the begin- market, 75-80%, consists ning of June of FPPs.

Wartsila-CME company, called Zhenjiang Propeller Co. Ltd, is 55%owned by Wartsila and 45%-owned by

July 2004

2004. The new

Zhenjiang CME Co. Ltd (CME), the latter being a wholly owned subsidiary of the CSSC. The joint venture will commence operations in CME's premises in Zhenjiang some 220 km west of Shanghai. The Chinese party is providing the plant's production equipment and personnel, while Wartsila's contribution will be the design and manufac-

turing expertise. The new company will have approximately 260 employees. Wartsila-CME Zhenjiang Propeller Co. Ltd will produce Lips- and Kaida-brand FPPs initially up to a weight of 75 tons but this will be increased to conform market requirement as production equipment is upgraded.

Circle 37 on Reader Service Card

#### TR-2500 Gets Approval

The TR-2500 Universal Automatic Identification System (AIS) by Jotron was type approved and wheel mark approved by BSH against IEC 61993-2. 60945 and ITU-R M.1371-1. Jotron claims it is the world smallest and most compact AIS, weighing just 2.8 kg.

Circle 47 on Reader Service Card

# **NEW LEADERSHIP. NEW COMMITMENT.**

ATLANTIC MARINE'S NEW TOP EXECUTIVES. Ron McAlear (left) is president of Atlantic Marine's new construction and ship repair facilities at Mobile, Ala., and Ed Fleming now heads up both new construction as well as ship repair at the Jacksonville, Fla. shipyard.



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Over the past 40 years, Atlantic Marine has worked hard to build a reputation for quality workmanship, customer-friendly service, and on-time delivery in both new construction and ship repair. Now, our company has acquired new leadership that is eminently qualified and deeply committed to helping us achieve those goals on a consistent basis at both our Jacksonville and Mobile shipyards. This is a giant step forward for our company that we take with pride and enthusiasm.

Ron J. McAlear is now president of both our repair facility and new construction yard in Mobile. Ron is a former president and CEO of Kvaerner Philadelphia Shipyard. He served in various management positions for Avondale Industries from 1988 to 2000 and has been involved in shipyard operations for 30 years.

In Jacksonville, Ed Fleming has been promoted to president of our new construction yard. Ed has been president of our Jacksonville repair yard since 1989 and has been with Atlantic Marine for over 25 years.

We have made other changes in our management team to include highlyqualified individuals who share our determination to giving you the best products and service in the industry.

We cordially invite you to give us the opportunity to show our renewed commitment to excellence.

Circle 206 on Reader Service Card

# Rigdon Marine: PSV Orleans Now Working



(Photo Credit: www.steerprop.com)



www.don-sutherland.com

(don't forget to type the dash, for that dashing digital boat photog.)

Circle 276 on Reader Service Card

Rigdon Marine has the Orleans, first of ten 210 x 54.1 x 19 ft. (64 x 16.5 x 5.8-m) diesel-electric ABS Classed DP-2 platform supply vessels's from Bender Shipyards, now working in the Gulf of Mexico. A second vessel, the Bourbon, was to follow at the end of June with a third, the Royal, in August. These will be followed by seven more of these innovative vessels. The announcement of the ambitious build program, by Rigdon in 2002, received wide spread industry attention. **Fernando Malabet** of the boats' designer Guido Perla & Associates explains that the diesel electric propulsion system will provide superior performance in the dynamic positioning mode and maximize the design efficiency eliminating the need for long shafts and reduction gears.

The heart of the propulsion system for each of the new DP capable boats is a pair of Cummins Marine QSK60-D(M) Marine Generators. The 16-cylinder four-stroke engines each develop 2.548 bhp (1,901 kW) at 1,800 rpm which in turn produces 1,825 kWe at 60 Hz. The generators power electrical motors that will turn a pair of Steerprop SP-18T 360-degree azimuthing drives with open 2300 m/m propellers.

The responsiveness of the diesel electric drives enables the propulsion system to more readily meet the demands of the vessels' level 2 dynamic positioning system. Additional electrical power is provided by a Cummins KTA-38-D (M) powered 900 kW generator set. Cargo provisions include 1200 metric tonnes of deck cargo carried on the 41.8 X 13.7-metre open aft deck. The deck is strengthened for up five tonnes per cubic metre. The vessels' tankage includes 765 cubic metres for fuel. 819.7 cubic metres for drilling mud and 202 cubic metres for bulk mud. Cargo water and ship's water will be 670.8 and 74.3 cubic metres respectively. Lube oil is stored in fore and aft tanks of 7.2 and 9.2 cubic metres.

The Orleans, with accommodation for 22 people has an operational speed of 13 knots loaded at a 4.9 metre loadline. Delivery of the balance of these boats will continue through 2005.

#### Circle 97 on Reader Service Card

Orleans Main Particulars	
Classification	ABS
Туре	DP-2 Platform Supply Vessels's
	Bender Shipyards
	Guido Perla & Associates
Propulsion	Diesel Electric
Diesel engines	Cummins QSK60-D(M) Marine Generators
Azimuthing Drives	Steerprop
Length, o.a.	
Lpp	
	54.1 ft. (16.5 m)
	.16 ft. (4.9 m)
	2,300 tons
Propulsion power	

Maritime Reporter & Engineering News
#### **Embedded Shipboard Trainer for IBS**

Northrop Grumman Corporation's Sperry Marine introduced an embedded training system designed to support onboard training for ships equipped with the Sperry Marine integrated bridge system. The Integrated Bridge System Trainer (IBS-T) is an embedded simulator system that runs on the ship's installed equipment to provide realistic training for the ship's navigators and bridge watch team in all aspects of navigation, seamanship and ship handling, as well as navigation planning, watch briefings for port entries and departures and other planned piloting evolutions. Sperry Marine developed it in conjunction with Computer Sciences Corporation and Buffalo Computer Graphics.

Circle 46 on Reader Service Card

#### New Gyrocompass Offered

Sperry Marine introduced its newgeneration Navigat X MK 2 digital gyrocompass system, designed to be a compact, one-unit design that runs on



a 24-volt power supply with two independent DC inputs. It provides five serial data outputs and one six-steps/degree output, and can drive up to four analogue repeaters. Based on the Sperry Marine NAVIGAT X MK 1 design, the new gyrocompass provides better than 40,000 hours mean time between failures. The system remains north-stabilized for up to three minutes in the event of a power interruption. The introduction of this new gyrocompass completes the Sperry Marine range of heading sensors.

Circle 48 on Reader Service Card

#### **Carmanah Debuts Light**



C a r m a n a h Technologies introduced what it is calling the world's first completely unitized, GPS-synchronized marine light - a three nautical mile navigation

light that coordinates with GPS time signals to allow any number of units installed anywhere in the world to flash in perfect unison. Carmanah's new Model 701-GPS and 702-GPS marine lights use GPS satellite signals as a timing tool.

Built-in GPS receivers in Carmanah's lights require only one satellite signal to

July 2004

precisely synchronize the beginning of each flash sequence to this time code, thereby perfectly matching the timing of any other GPS-synchronized light.

Multiple lights outlining features such as port entrances, channels and navigational hazards are easier to follow and to distinguish amidst background lighting when they flash together.

Originally designed and built under contract with the U.S. Coast Guard and meeting the standards of the International Association of Lighthouse Authorities (IALA), the 700 Series are reportedly the first solar-powered lanterns using light-emitting diodes (LEDs) approved for use in the U.S. Navigational Aid System.

Self-contained, waterproof and compact, the 700 Series are designed to be the next-generation replacement for traditional 155 mm 0.25 amp/0.5 amp navigation lights.

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### **2004 Diesel Engine Directory**

Information for the 2004 Diesel Engine Directory was supplied by Worldmarine Ltd. (info@worldmarine.org). Publisher is not responsible for Errors or Omissions.

Model	Bore S	troke	Cyl#	kW/cyl	RPM	BMEP	Model	Bore S	itroke	Cyl#	kW/cyl	RPM	BMEP	Model	Bore St	troke	Cyl#	kW/cyl	RPM	BMEP
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<b>Calle</b> 425 427	250 270	300 400	3 - 4 3 - 8	44 - 59 58.8 - 124.1	500 395 - 500	7.3 10.4	Fairb 38TD8-1/8		<b>S N</b>	lorse 6 - 12	261.1 • 217.6	750 · 900	20.5	<b>Iveco</b> 8281/8291		130	8 - 12	25.8 - 64.6	1800 - 2200	7.0 - 19.6
C9 3176B C12 3400	rpilla 112 125 130 137	149 140 150	6 6 6 - 16	62.5 56 - 74.7 87 26 4 - 99 5	2500 2300 2300 1200 - 2300	20.4 17 - 22.7 22.8 8.5 - 21.3	GE D 7FDM 7FDM-EFI	229 229	267 267	12 - 16 8 - 16	163.4 - 209.7 149.1 - 210	900 - 1050 900 - 1050		<b>John</b> 6081AFM 6125AFM		129 165	6 6		2100 - 2400 1800 - 2100	
3400 3412D C18 C30 C32 3500 3500 3500B (HI-1 3600	145 145 145 145 170 170	162 183 152 162 190 190 215 1	12 6 12 12 12 8 - 16 8 - 16 2 - 16 6 - 18	33.7 - 54.3 108.8 - 124.3 93.3 - 96.3 102.7 65.8 - 108.8 93.3 - 139.9	1800 - 2100 2200 - 2300 2300 1200 - 1800 1600 - 1925 1600 - 1800	8.5 - 21.5 8.4 - 13.1 19.6 - 21.5 19.3 - 20 20 12.3 - 16.8 14.4 - 20.2 16 - 21.6 20 - 24.7	Grena F24 F24T F24TK FR24 FR24T FR24TK	240 240 240 240 240 240 240 240	300 300 300 300 300 300	3 - 6 3 - 6 6 6 6	40.5 - 81 61.3 - 67.4 73.6 51.7 - 123 92.0 110.3 - 122.7	500 500 750 750 750	7.2 - 14.3 10.8 - 11.9 13 6.1 - 14.5 10.8 13 - 14.5	Kelvi Kel140-6M TBSC8 Kel170-6M	140 165 170	165 184 170	6 8 6	59.0 49.9 93.3	1800 1350 1800	15.1 11.5 15.2
CRN 12 D/S/SS BR-1/2000 18 D/SS	6 150 0 150 150	180 180 180	12 18 18	52.1 - 54.3 61.3 - 74.2 55.8 - 67.4	1900 - 2075 2020 - 2075 2010 - 2075	9.4 - 15.3 11.4 - 13.5 10.5 - 12.3	Guan 230z 320z	gzh 320	0U 300 440	6 · 8 8 · 12	135 - 176 202 - 283		17.1 - 22.6 15.2 - 18.3	14/14 D49 D42-30/38	<sup>140</sup> 260 300		12 4 - 20 4 - 8	182.5 - 267.5 275 - 491.7	750	10.6 15.9 - 23.2 16.4 - 29.3
18 D/SS B	R-1 150	180	18	61.3 74.2	2010 - 2075	11.5 13.5								117	117.9	1 30	6	06.2 · 64.4	2200 - 2300	19.4 - 20.5

San Francisco, California - Nov. 22<sup>nd</sup>

The 650 ft DRYDOCK # 1 broke loose from its berth at pier 70 due to 70 mph winds. The drydock drifted across San Francisco Bay to Yerba Island, where it went hard aground.

#### **Response & Results:**

Titan was awarded the contract and immediately sent a Salvage Master, Salvage Engineer and a six man dive team to the scene. Titan began patching and dewatering tanks. Refloating was accomplished in 15 days and the vessel was towed back to the Port of San Francisco at Pier 95.

**USA** • P.O. Box 350465 · Ft. Lauderdale, FL 33335 Tel: 954-929-5200 · Fax: 954-929-0102 **UK** • New Road. Newhaven · East Sussex · BN90HE Tel: ++44 (0) 1273 515-555 · Fax: ++44 (0) 1273 515-456



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Circle 252 on Reader Service Card

## MAN B&W Debuts 32/40CR Engine in Austria

Late last month the MAN Group publicly announced the availability of a new engine which fully embodies the advantages of common rail diesel technology, meaning that it is designed to be particularly reliable, clean, economic and durable. "Now this technology is where we wanted to have it," says Fritz Pape, Member of the Executive Board of MAN B&W. This in-house development combines conventional components of existing MAN injection systems with up-to-date hydraulic and electronic elements that have been developed further. "It was a strategic decision to develop common rail for our engines ourselves in order to do better than what would have been possible with existing, external systems," said Pape. The result is the new engine type 32/40CR.



#### The Common Rail Advantage

In common rail diesel engines fuel is injected into all the cylinders via a "common rail". The generation of pressure and injection of fuel are not interconnected in a common rail system. Unlike in conventional systems, the injection pressure is independent of the engine speed. Thus there is always full pressure available. The fuel is first stored in the fuel line and then, when a signal is given by the engine controls to the magnetic valves, it is injected into the cylinders. This creates an extremely fine fuel-air mixture that burns particularly efficiently. For the engineers at MAN B&W the challenge was to apply this injection system to large marine engines - and to adapt it for operation on heavy fuel oil, which means dealing with a fuel heated to approx. 150°C.

The MAN injection system is based on conventional pressure-controlled injection. In usual stroke-controlled systems there is a permanently high pressure of 1,600 bar, for example, at the needle seat near the combustion chamber. In the MAN B&W system, the pressure on the valve needle is released by means of the solenoid valve controls, which is located away from the cylinder head, at the common rail accumulator (ist OK CV). As a result there is not permanent-

July 2004

ly full pressure on the valve needle seat next to the combustion chamber and the electronic components are protected.

Extensive practical testing of the new MAN B&W common rail technology has commenced since the beginning of the year. One of the five auxiliary

engines of the Cornelia Maersk, a 6.600-TEU container vessel for the A.P. Moeller Group, is equipped with the new technology. The results so far are excellent: "The engine has been performing with convincing results for more than 1,200 operating hours," said **Stephan Haas** who is assisting in the field trial from the development engineering side. The 32/40CR series engine will be available from 2005 onwards. Thanks to its modular design, the MAN B&W common rail system can also be retrofitted in almost all MAN B&W marine diesel engines.

Circle 96 on Reader Service Card



MAN B&W Diesel Ltd is recognised as a world leader in the fast commercial and military marine markets Our quality design and manufacturing are proven in the most arduous conditions providing reliability and low cost of ownership. Our engines cover the power range 600kWb to 9000kWb and are in service throughout the world. They operate where high power, compactness, low weight and reliability are essential. Extensive application engineering capability enables us to meet specific customer requirements. Worldwide Diesel Service covers all aspects of after sales support.

MAN B&W Diesel - a member of the MAN Group MAN B&W Diesel Ltd, Bramhall Moor Lane, Hazel Grove, Stockport, Cheshire, SK7 5AQ England Telephone: +44 161 483 1000 Fax: +44 161 487 1465 E-mail: sales@manbwltd.com Web: www.m



Circle 236 on Reader Service Card

### **2004 Diesel Engine Directory**

Information for the 2004 Diesel Engine Directory was supplied by Worldmarine Ltd. (info@worldmarine.org). Publisher is not responsible for Errors or Omissions.

Model	Bore :	Stroke	Cyl#	kW/cyl	RPM	BMEP	Model	Bore	Stroke	Cyl#	kW/cyl	RPM	BMEP	Model	Bore	Stroke	Cyl#	kW/cyl	RPM	BMEP
	121.9	150	6	67.4 - 74.6		21 · 23	S65ME-C	650	2730	5 - 8	1960 - 2870	81 - 95	16 - 20	UE85LSI	850	3150	4 - 9	1980 - 3860		12.6 - 17.0
125	125	150	6	61.3 - 68.4	2200 - 2300	18.2 - 19.4	L70MC	700	2268	4 - 8	1355 - 2830	81 - 108	11.5 - 18	SR	170	220	6 - 16		1350 - 2060	10.1 - 20.5
	132.9	165	6	70.5 - 85.8	2100 - 2200	17.6 - 20.4	L70MC/ME-C		2360	4 - 8	2090 - 3110	91 - 108	15.2 - 19	SU	240	260	6 - 16	165 - 202.3	1060 - 1200	15.9 - 17.2
	137.9	165	6	83.4 - 94.4	2100 - 2200	19.3 - 20.9	S70MC	700	2674 2800	4 · 8	1350 - 2810	68 - 91	11.5 - 18							
140	140 170	165 170	6 - 12		1900 - 2100 2000	11.1 - 16.8	S70MC/ME-0 K80MC-ME-0		2300	4 - 8	1490 - 3105 2470 - 3610	68 - 91 89 - 104	12.2 - 19 14.4 - 18	MTU						
170	170	170	6	111.6 122.6	2000	17.3 - 19.1	L80MC	800	2592	6 - 12 4 - 12	1750 - 3640	70 - 93	14.4 - 18							
							S80MC	800	2592 3056	4 - 12	1740 - 3640	59 - 79	11.5 - 18	183	128	142	6 16	21.1 - 80.8	1900 - 2400	6.6 - 22.1
MaK							S80MC/ME-		3200	6-8	1860 - 3870	57 - 76	12.2 - 19	2000 2000CR	130 135	150 156	8 - 16 8 - 10		1900 - 2350 2250 - 2450	15.9 · 23.6 21.5 - 24.6
	200	300	6.9	170 - 190	900 - 1000	24.1 - 24.2	K90MC/ME-		2300	6 - 12	3100 - 4560	89 - 104	14.4 18	SERIES 60.			6 10	46.6 - 87	2250 - 2450 1800	14.6 - 21.4
M20 M25	200 255	400	6.9	290 - 308.3	720 - 750	23.5 24.5	K90MC ME		2550	4 - 12	2200 - 4570	71 - 94	11.5 - 18	SERIES 60,			6	46.6 - 102.5	1800	13.3 - 22.9
M25 M32C L	320	400	6.9	290 - 308.3	600	23.5 24.5	L90MC/ME-C		2916	4 - 12	2070 - 4310	62 - 83	12.2 - 19	396	141133	185	8 - 16		1600 - 2100	15.2 - 23.1
M32C L M32C V	320	480	12 - 16	480 - 500	720 - 750	23.7	S90MC/ME-		3188	6.9	3188 4890	61 - 76		4000	165	190	8 - 16		1700 - 2100	18.2 23.9
M32C V M43	430	610	6 - 18	480 - 500 900	500 - 514	23.7 - 24.4	K98MC/ME-		2400	6 - 18	4130 - 5720	94 - 104	146-18.2	595	190	210	12 - 16	190 - 270		23.9 - 30.2
1014.5	430	610	0.19	900	500 - 514	23.7 24.4	K98MC/ME	980	2660	6 - 18	4090 5720	84 - 104	14.6 - 18.2	1163	230	280	12 - 20		1200 - 1300	17.2 - 29.3
							K108ME-C	1080	2660	6 - 14	5340 -6950		14.6 - 18.2	8000	265	315	16 - 20		1150 - 1200	24.6 - 27
Makit	a						21/31	210	310	6.9	215	1000	24	8000	205	515	10-20	410 - 450	1150-1200	24.0 - 27
		480	6	183.9	375	17.4	23/30A/AE	225	300	6 - 12	133.3 - 160	800 - 900	16.8 - 17.9		_	_		-		
M30M	300		6				27/38	270	380	6 - 9	340	800	23.4	Niiga	ata I	Engi	ineeri	ng Co.		
L30M	300	600	6	223.8 - 248.7	300 - 330 320 - 355	21.1 - 21 20.2 - 20	28/32A	280	320	6 - 16	245	775	23.5	NSAK	132.9	160	12 - 16		1950 - 2000	11.2 - 11.9
M31M L31M	310	550 600		223.8 - 248.7	290 - 320	20.4 - 20.3	32/40	320	400	6 - 18	480	750	23.9	NSF	132.9	160	6		2100 2200	13.2 - 15.1
M32M	310 320	550	6 6	223.8 - 248.7 223.8 - 248.7	290 - 320 315 - 350	19.3 - 20.2	40/50	400	500	12 - 20	750	600	23.9	NSE	152.9	165	6	67.3 - 76		14.2 - 14.9
M32M	320	600	6	248.7 - 286	290 - 330	20 - 20	40/54	400	540	6 - 9	700 - 720	500 - 550	23.2 . 24.8	NSD	150	210	6		1450 - 1500	17.9 - 19
LS33L	330	640	6	186.5 - 245.2	250 - 290	16.3 - 18.5	48/60	480	600	6 - 18	1050	500 - 514	22.6 - 23.2	NSDL	160	235	6		1400 1450	16.7 - 17.8
LS35L	350	680	6	211.4 - 282	245 - 275	15.8 - 18.8	48/60B	480	600	6 - 18	1200	500 - 514	25.8 - 26.5	MG17	165	215	6		1650 - 1700	34.3 - 36.6
LS35L	380	740	6	261.1 - 343.2	230 - 255	16.2 - 19.2	58/64	580	640	6 - 9	1390	428	23	16EX	165	185	8 - 16		1950 2000	19.4 - 21.1
LS38L	420	840	6	317.1 - 416.8		15.9 - 18.9								18CX	180	240	6	79.0	950	16.3
L342L	420	040	0	517.1 - 410.0	205-227	13.5 - 10.5		D		D:	LITE			MG19	190	260	6	122.5	1000	19.9
			_				MAN	В	& W	Diese	I LTD			20CX	200	260	6	98.0	900	16
MAN	Nu	utzf:	ahrzei	uge AG			RK215	215	275	6 - 18	130 - 197.5	720 - 1000	21.6 - 23.9	20FX	205	220	12 - 16		1650 - 1695	25 - 26.4
D28	128	142	6 - 12	31.6 - 91.9	1800 - 2300	10.7 - 26.2	RK270	270	305	8 - 20	246.7 - 377.5	720 - 1032	21.5 - 25.1	22X	220	250	6 - 12	123 - 232	1000 - 1100	14.1 - 24.4
V8-900 CR	128	142	8	82.8	2300	23.6	RK280	280	330	12 . 20	450	1000	26.6	MG22	220	280	6 - 18	171.5 - 220.7	1000	19.3 - 24.4
2876	128	166	6		2100 - 2300		VP185	185	196	12 - 18	166.7 - 222.2	1770 - 1950	21.1 - 25.9	22L X	220	290	6	135.0	900	16.3
2010	120	100	0	77.2 05.0	2100 2000									25CX	250	320	6	171.0	750	17.4
	_						Baller	- le i e	Lat 1		Inducati		4	MG25	250	350	6	220.5	750	20.5
MAN	Ba	&W	AG				IVIILO			ICAVY	IIIUUJU			26FX	260	275	12 - 18	312.6 - 378.8	1185 - 1290	21.7 - 24.1
S26MC	260	980	4 - 12	275 - 400	212 - 250	14.8 - 18.5	UE33LSI	330	1050	4 - 8	306.7 - 567.5		12.5 - 17.3	MG26	260	275	6 - 18	230.1 - 245.2	750 - 1000	
L35MC	350	1050	4 - 12	440 - 650	178 - 210		UE 37LA	370	880	4 - 8	280 - 520		11.4 - 15.7	M26	260	460	6	104.2 - 171.5	400 - 440	
S35MC	350	1400	4 - 12	475 - 700	145 - 170		UE37LSII	370	1290	5 - 8	420 - 772		12.5 - 17.3	28BX	280	320	6 - 16	221.0	720	18.7
L42MC	420	1360	4 - 12	480 - 995	132 - 176	11.5 - 18	UE43LSII	430	1500	4 - 8	570 - 1050	120 - 160	12.5 - 18.1	MG28	280	370	8 - 18	294.1 - 367.8	750	
S42MC	420	1764	4 - 12	695 - 1025	115 - 136		UE45LA	450	1350	4 - 8	477.5 889		11.5 - 15.7	M28	280	480	6	171.5 - 220.5	390 - 450	17.8 - 19.9
S46MC C	460	1932	4 . 8	880 - 1310	108 - 129	15.2 - 19	UE50LSII	500	1950	4 - 8	144.5 - 1445.1		12.5 - 17.3	M30	300	530	6	196.0 - 290.0	290 - 360	
L50MC	500	1620	4 - 8	640 - 1330	111 - 148	10.9 - 17	UE52LA	520	1600	4 - 8	640 1180		11.3 - 15.7	31FZ	310	380	6 · 8	275.0	600	19.2
S50MC	500	1910	4 8	690 - 1430	95 - 127	115-18	UE52LS	520	1850	4 - 8	720 - 1320	90 - 120	12.2 - 16.9	M31	310	530	6	220.5	290 - 360	
S50MC/ME-C		2000	4 - 8	760 - 1580	95 - 127	12.2 - 19	UE52LSE	520	2000	4 - 12	930 - 1700		13.8 - 19.4	32FX	320	340	12 - 16	440.9 - 485.4	920 - 950	21 - 22.4
L60MC	600	1944	4 8	920 - 1920	92 - 123	10.9 - 17	UE60LA	600	1900	4 - 8	840 - 1550		11.3 - 15.7	MG32	320	360	8 - 18	367.7	650 - 750	20.1 - 20.3
L60MC/ME-C		2022	4 - 8	1520 - 2230	105 - 123	15.2 - 19	UE60LS	600	2200	4 - 8	950 - 1770	75 - 100	12.2 - 17.1	MG34	340	450	6 - 18	441.2 - 555	600	
S60MC/ME	600	2292	4 8	980 - 2040	79 - 105	11.5 - 18	UE60LSII	600	2300	4 - 8	1075 1986	79 - 105	12.5 - 17.3	M:34	340	620	6	269.7 - 306.3	240 - 310	
S60MC/ME-C		2400	4 - 8	1090 - 2260	79 - 105	12.2 - 19	UE75LSII	750	2800	4 - 9	1595 - 2940	63 84	12.5 - 17.0	M37	370	720	6	318.7	240	20.6
							UE85LSC	850	2360	5 - 12	2115 - 3900	76 - 102	12.5 - 17.1	M38	380	700	6	343.2 - 367.8	240 - 300	18.5 - 21.6

## **AquaMarine Engineering Comp**

Aquamarine Engineering Company has concentrated on the use of Titanium in these shell-and-tube heat exchangers. The result is a design that effectively eliminates *Galvanic Corrosion*. We can equip your machinery with Titanium Heat Exchangers designed as "Drop-in" units for engines that include EMD, Caterpillar, Yanmar, Cummins and Detroit Diesel.





TI-Hex JACKET WATER COOLER ON CATERPILLER 3508 MAIN GENERATOR

Contact: Aquamarine Engineering Company P.O. Box 83495 San Diego, California 92138 Tele/Fax: 619-498-3899 Email: Shimizu717@aol.com

FV Otoshiro Maru\_750 ton bonita pole boat freezes fish with "Blue Ice" ammonia chiller using *Lo-fin* titanium tubes.



*Lo-fin* TITANIUM TUBES WITH 38% INCREASED SURFACE AREA PER LINEAL FOOT, PLUS THE UNIQUE INTERNAL PROFILE THAT INCREASES BOTH FLUID TURBULENCE AND HEAT TRANSFER

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Circle 266 on Reader Service Card

**Maritime Reporter & Engineering News** 

Model	Bore :	Stroke	Cyl#	k₩/cyl	RPM	вмер	Model	Bore	Stroke	Cyl#	kW/cyl	RPM	BMEP	Model	Bore S	Stroke	Cyl#	kW/cyl	RPM	BMEP
																	· · · · ·			
40CX	400	520	6 - 8	405.0	450	16.5	PC2.6B	400	500	12 - 20	750.0	600	23.9	D12	131	150	6		2100 - 2300	20.6 - 22.1
MG40	400	520	6 - 8	441.3	450	18	PC4.2B	570	660	10 - 20	1325.0	430	21.9	D25	170	180 220	6	64.2 - 86.7 64 - 116.8	1200 - 1650 1000 - 2000	13.5 - 16.9 13.1 - 15.4
41FX	410	440	12 - 16	750 - 825	700 - 720	22.1 - 23.7	PC40	570	750	5 - 10	1325.0	375	22.1	D30 D34	170 150	160	12	51.6 - 58.4	1600 - 2000	13.1 - 15.4
MG41	410	560	6 - 18	661.8	500	21.5								D34 D49	150	180	12 - 16	51.6 - 58.4 55 - 86.7	1600 - 2000	10.1 - 15.4
M42 MG46	420 460	820 600	6 6 - 16	429.0 823.8	230 450	19.7 22	SKL	Die	col					D49 D65A MT	170	180	12 - 16	78.1 - 86.3	1600 - 1650	14.3 - 15.3
WG40	460	600	0 - 10	623.6	450	22				<i>c</i> 0	00 100 0	1200 - 1800	16.6 - 20	DOSA WIT	170	180	10	76.1 - 60.5	1000 - 1050	14.5 - 15.5
_	_						18/16 26/20	160 200	180	6-8	90 - 108.8	1200 - 1800 1000 - 1100				-		-		
Scar	nia						26/20	200	260 290	6 - 8 6 - 8	88.3 - 110.4 260	1000 - 1100	13 - 16.2 23.8	Wart	sila	Co	rporat	ion		
DI 12	127	154	6	51 - 83.9	1800 - 2300	17.4 - 22.7	48	320	290 480	6-8	121.3 · 139.7	428 - 428	8.8 - 10.1	200	200	240	12 - 18		1200 - 1500	21.2 - 23.2
DI 12	127	140	8	44.5 - 68.9	1800 - 2200	14.3 - 21.2	40	320	400	0-0	121.3 135.7	420 420	0.0 - 10.1	20	200	280	4 - 9	165 - 180	1000	22.5 - 24.5
DI 16M	127	154	8	46 - 73.6	1800 - 2100	15.7 - 21.5								26	260	320	6 - 18	325.0	1000	23
DITON	127	134	ŭ	40 - 75.0	1000-2100	15.7 - 21.5	Sulz	er						26X	260	320	12 - 18	360 - 400	1000	25.4 - 28.2
-							RTA48T	480	2000	5 - 8	820 - 1360	99 - 124	11 - 18.2	32	320	400	6 - 18	460.0	750	22.9
Seat	ek						RTA48TB	480	2000	5-8	1020 - 1455	102 127	13.3 - 19	38	380	475	6 - 18	660.0	600	24.5
10.3 END		7 135	6	116.3	3200	25.5	RTA/RT-fle		2050	5-8	1130 - 1620	99 - 124	13.6 - 19.6	38B	380	475	6 - 18	725.0	600	27
10.3 OFFS			6	134.8	3350	28.2	RTA52U	520	1800	4 8	860 - 1560	98 - 135	10 - 18.1	46	460	580	6 - 18	1050.0	514	25.4
6.4V.10D		135	6	95.5	3100	21.6	RTA52UB	520	1800	5-8	1120 - 1600	110 - 137	12.8 - 18.3	64	640	900	5 - 18	1940 - 2010	333 - 426	18.9 - 25
6.4V.10D		135	6	95.5	3100	21.6	RTA58T	580	2416	5 - 8	1200 - 2000	82 - 103	10.9 - 18.3							
		10.3 TW	N TURBO RACING	127	135	6	RTA/RT-fle			5 - 8	1490 - 2125	84 105	13.3 - 19	V		<b>D:</b> -	1			
147.1	3250	31.7					RTA/RT-fle		2250	5 - 8	1650 - 2360	91 - 114	13.6 - 19.5	Yanr	nar	Die	sei			
800 PLUS	127	135	6	100.5	3100	22.7	RTA62U	620	2150	5 - 8	1165 - 2220	82 - 113	10 - 18.2	SY	127	154	6 - 8	82.8 88.3	2300	22.1 - 23.6
NAVY A1	127	135	6	80.8	3100	18.3	RTA62UB	620	2150	5 - 8	1600 - 2285	92 - 115	12.9 - 18.4	к	135	160	6	64.9	2100	16.2
NAVY A2	127	135	6	80.8	3100	18.3	RTA/RT-fle	x68TB680	2720	5 - 8	2150 - 3070	76 - 95	13.7 - 19.6	LA	148	165	6 - 12		1800 - 1900	12 16.6
							RTA72U	720	2500	5 - 8	1640 - 2990	70 - 97	10 - 18.3	L	150	165	6 - 16	67.4 - 83.4	1650 - 1950	14.9 - 17.6
CEN			dial.				RTA72UB	720	2500	5 - 8	2155 - 3080	79 - 99	12.8 - 18.3	N165	165	232	6	98.0	1400	16.9
SEN	11 P	ieis	stick				RTA84C	840	2400	6 - 12	2840 - 4050	82 - 102	12.6 - 17.9	UAI	200	240	6 - 12	102.0	1000	16.2
PA4-185	185	210	6 - 18	123.3	1500	17.5	RTA84TB	840	3150	5 - 9	2130 - 3880	54 - 74	9.9 - 18	T220	220	280	6	135.0	900	16.9
PA4-200	200	210	8 - 16	165.6	1500	20.1	RTA/RT-fle			5 - 9	2940 - 4200	61 - 76	13.3 - 19	GL	240	290	6 - 12	147.0	750	17.9
PA4-200V	200	210	8 - 18	141.0	1500	17.1	RTA/RT-fle		2500	6 - 14	4000 - 5720	92 - 102	13 - 18.6	6G250L	250	290	6	162.0	750	18.2
PA5-255	255	270	4 - 18	220.0	1000	19.1	ZA40S	400	560	6 - 18	750 - 750	510 · 510	25.1 - 25.1	6T260L	260	330	6	184.0	750	16.8
PA6	280	290	6 - 18	325	1050	20.8								N260	260	380	6	196.2 - 245.2	1750	6.7 8.8
PA6STC	280	290	12 - 16	323.3	1050	20.7	Valu	A P	enta					ZL	280	340	6 12	221.0	750	16.9
PA6B	280	330	12 - 20	405	1050	22.8	Volv							N280	280	380	6 - 8	239 - 306.5	1720	7.1 - 9.1
PA6BSTC	280	330	12 - 20	405	1050	22.8	TAMD 718		130	6	46.7	2600	19.2	N330	330	440	6 - 8	367.8 413.8	1620	7.2 - 8.4
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July 2004

## Höegh Fleet Assessed \$3.5M Waste Dumping Fine

Hoegh Fleet Services A/S was sentenced to pay a \$3.5 million fine for seven felony charges relating to the falsification of records concealing the intentional dumping of waste oil into the ocean. Previously, on September 25, 2003, **Vincent Genovana**, an engineering officer on the M/V Hoegh Minerva, pleaded guilty to falsifying documents and covering up evidence in order to<br/>obstruct or influence a U.S. Coast Guard<br/>investigation.ports, and serve four years on probation.A significant part of the criminal fine,<br/>\$1.6 million, will be used to fund envi-

In addition to the fine, U.S. District Court Judge **Ronald B. Leighton** ordered Höegh Fleet Services A/S to develop and implement a comprehensive environmental compliance plan for its fleet of 38 vessels that call on U.S. ports, and serve four years on probation. A significant part of the criminal fine, \$1.6 million, will be used to fund environmental projects that benefit, preserve and restore ecosystems adjoining the coastlines of Washington and California.

The illegal operation came to light via a crew member aboard the M/V Hoegh Minerva who blew the whistle, leading

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**Final Electronic files due** May 1, 2005 for SMTC&E August 5, 2005 for Ship Production Symposium

> Submit SMTC&E draft papers to Deborah Sirotiak at dsirotiak@sname.org Submit SPS draft papers to Dolly Pelto at pelto@aticorp.org



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to the discovery of the bypass pipe by state and federal inspectors. Judge Leighton granted the U.S.' request that the crew member receive a \$300,000 whistleblower award.

M/V Höegh Minerva possessed equipment to properly handle its waste oil, including an oil water separator to process oily water that collects in the lowermost compartments of the ship. According to the plea agreement and other court records: Genovana directed another crew member on board Höegh Minerva to fabricate a bypass pipe that was fitted into the existing vessel piping system for the oil water separator to allow crew members to pump inadequately treated oil contaminated waste water directly overboard into the ocean. Crew members referred to the pipe as the "magic pipe." The magic pipe was initially installed in June 2003 while the vessel sailed between Canada and Asia. It remained installed for several days at a time, allowing crew members to bypass the ship's pollution prevention equipment. None of the discharges were recorded in the Oil Record Book as required by international and U.S. law. Instead, crew members knowingly made false and fraudulent entries and omissions in the Oil Record Book in an effort to conceal the illegal discharges from U.S. Coast Guard inspectors.

The magic pipe was removed several days before Höegh Minerva arrived at the Port of Los Angeles on September 2, 2003. Following its removal, crew members painted the fittings where the magic pipe had been installed in an effort to conceal the prior use of the fittings. U.S. Coast Guard officials boarded the vessel at the Port of Los Angeles and, several days later, in Richmond, Calif. At both ports, ships officers failed to inform Coast Guard officials of the illegal dumping. Moreover, in Richmond, crew members presented Coast Guard inspectors with the falsified Oil Record Book. On September 11, 2003, the falsified Oil Record Book was again presented to U.S. Coast Guard inspectors at the Port of Vancouver, Wash. The illegal dumping onboard the ship came to light after a whistle-blower on board the ship secretly passed a note to Coast Guard inspectors describing the illegal activity. An investigation in Vancouver prompted by the whistle-blower note led to the discovery of the magic pipe.

Genovana cooperated with the government. As a result, he was sentenced in U.S. District Court in Tacoma to a 30day term in custody, followed by two years of supervised release.

**Maritime Reporter & Engineering News** 

# Maritime Security Compliance - 2004

#### The Maritime Security ScoreCard

ISPS Code implementation status on June 25, 2004 (Source: IMO)

Ships Governments (45 responses)	
Number of ships liable to the Code	22479
Ship Security Plans (SSP) submitted	18778
International Ship Security Certificates (ISSC) issued	9292
international only occurry certificates (1996) issued	Score: 41.3%
	SCOLE: 41.5 /
IACS	
Number of ships liable to the Code	15631
Ship Security Plans (SSP) submitted	12457
International Ship Security Certificates (ISSC) issued	9502
	Score: 60.8%
INTERCARGO	
Number of ships liable to the Code	916
Ship Security Plans (SSP) submitted	769
International Ship Security Certificates (ISSC) issued	513
	Score: 56°
	30010. 3010
INTERTANKO	
Number of ships liable to the Code	2175
Ship Security Plans (SSP) submitted	2175
International Ship Security Certificates (ISSC) issued	1547
	Score: 71%
IPIAsses	
Number of ships liable to the Code	429

## Ship Security Plans (SSP) submitted 420 International Ship Security Certificates (ISSC) issued 305 Score: 71.1° Score: 71.1° ICCL 100 Number of ships liable to the Code 117

Ship Security Plans (SSP) submitted

#### BIMCO

Number of ships liable to the Code Ship Security Plans (SSP) submitted International Ship Security Certificates (I	issued	2622 2189 488
international ship security certificates (r	Issued	488 Score: 18.6%
Port Facilities		

dovernments (oo responses)	
Number of port facilities	7032
Port Facility Security Plans (PFSP) submitter	2901
Port Facility Security Plans (PFSP) approved	2243
	Score: 31.9%

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117 104 re: 88.9%





After all the celebrations of the new year, Coast Guard Petty Officer 1st Class Scott Pressimone. 28, of Rochester. N.Y. stands watch on board the Coast Guard Cutter Penebscot Bay as it remains watching over the New York Harbor Jan. 1, 2004. USCG Photo PA2 Mike Hvozda

### Maritime Security Compliance • 2004

## Secure Seas, Open Ports

Keeping our waters safe, secure and open for business



U.S. Homeland Security Secretary Tom Ridge

As new international and domestic regulations regarding shipping security enter force, the focus is not simply on security, but also on maintaining a healthy flow of commerce to keep the U.S. and world economy humming.

U.S. Homeland Security Secretary Tom Ridge recently announced the implementation of new security measures designed to build upon the layers of security that are already in place at the nation's ports. The new measures, required by the Maritime Transportation Security Act, add additional security protections to every port in the United States. Port and vessel protection continues to remain one of the Department of Homeland Security's highest priorities. The oceans and ports of the world are vital to the economic livelihood of the United States and countries throughout the world. Consider:

• Over 95 percent of the nation's overseas cargo moves through U.S. ports.

• There are 76 million recreational boaters in the U.S. and they spent more than \$30.3 billion on boats and accessories in 2003.

Worldwide, 5.8 billion tons of goods were traded by sea in 2001. This accounts for over 80 percent of world trade by volume.
Over 318 billion gallons of petroleum products are shipped in vessels on U.S. waterways in a year.

Cruise Ships calling at U.S. ports carry over
6 million passengers per year.

#### New Security Measures

In addition to the international requirements of the International Ship and Port While new maritime security measures promise to be enforced tightly, U.S. Homeland Security Secretary **Tom Ridge** (pictured left) promises a concerted effort to ensure that the commerce keeps flowing. Pictured is the U.S. Coast Guard Cutter Brant escorts the military outload ship Cape Rise into Corpus Christi, January 30. (USCG photo by CWO2 Robert D. Wyman)



Security Code, the U.S. has required vessels and port facilities around the country to take additional security measures by July 1, as part of the domestic Maritime Transportation Security Act which establishes a new, robust baseline of security for our nation's ports. Ports around the country are now on target to meet the July 1 deadline to implement additional port security measures.

Security Assessments and Plans: Port facilities and vessels across the nation were required to submit a security assessment and a security plan to the United States Coast Guard, now part of the Department of Homeland Security. The submitted security assessments identified the aspects of each port facility and vessel that were deemed security vulnerabilities. The accompanying security plan outlined specific measures that would be taken by each port to address those vulnerabilities. Some 9500 vessels and 3500 facilities submitted both a security

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assessment and a security plan earlier this year. In addition, the Coast Guard, examined the vulnerabilities of the port complexes as a whole and, working in conjunction with the local stakeholders, developed security plans that detail how the combined resources of an area will be used to deter, prevent and respond to terror threats. The Coast Guard analyzed each plan to ensure that it sufficiently and consistently addressed the security needs of the individual facility, port and vessel.

Implementation: The Coast Guard is overseeing the ongoing implementation of these security measures across the country. Each plan is different and uniquely tailored to the individual port, facility and vessel. Some of the specific security measures currently being implemented include increased iden-

tification checks on crew members and visitors to the ports; additional canine detection teams; expanded baggage and passenger screening efforts; strategically placed perimeter fencing equipped with newly installed surveillance cameras; targeted restricted access to sensitive areas of the port; x-ray machines on all large cruise ships; additional employee training procedures; increased security patrols; and implementation of a robust certification program to ensure foreign flagged vessels docking in U.S. ports have met the international security requirements, which the United States originally proposed to the international community in November 2001.

Continued Improvement: The U.S Coast Guard will conduct assessments of the

nation's ports to determine which vulnerabilities still exists and where. These assessments consist of teams of analysts who craft possible terrorist plots against specific targets and then analyze how such targets would fare under those circumstances. Additional training and port security related exercises will also be part of ongoing port security effort. The U.S. Coast Guard has also implemented a verification program to ensure that all ports and vessels maintain their security measures. An Overview of Our Strategy

Layers of Security Systems: By taking a layered approach to security, the DHS has utilized the expertise of its bureaus - the U.S. Coast Guard and Customs and Border Protection - the private sector and state and



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local authorities, to create a system of different security measures that ensure there are protective measures in place from one end of a sea based journey to the other. The layered security measures are designed to protect the three phases of the journey: overseas, in transit, and on U.S. shores.

Joint Effort. Securing our ports and waterways is a team effort - everyone, from local governments and private citizens to the international community play an important role in ensuring that our waterways remain open for business. The U.S. government does not have the resources to secure the ports and waterways alone. DHS must coordinate its efforts with the nation's trading partners, enlist the expertise of maritime industry and local government agencies, and use the eyes and ears of our citizens, who are the true regional experts, to notice when something is amiss. The goal is to find the appropriate balance between security and freedom - between inspecting every container and keeping trade moving - that is the measure of success.

#### Overseas

24-hr Advance Manifest Container Security Initiative Customs-Trade Partnership Against Terrorism ISPS Code International Port Security Program Operation Safe Commerce

#### In Transit

Smart Box Initiative Ship Security Alert System Automated Targeting System 96-Hour Advance Notice of Arrival

#### On U.S. Shores

National Targeting Center Security Boardings Automatic Identification System Security Committees Port Security Grants Rad., Chem., Bio. Screening Operation Drydock America's Waterway Watch

Intelligence Fusion Centers Operation Port Shield MTSA Port Security Assessment Program NII Technology Maritime Safety and Security Teams Transportation Workers Identity Card

## Implementing the Strategy

#### Overseas

24-Hour Advanced Manifest Rule -Awareness All sea carriers with the exception of bulk carriers and approved break bulk cargo are required to provide proper cargo descriptions and valid consignee addresses 24 hours before cargo is loaded at the foreign port for shipment to the United States through the Sea Automated Manifest System. Failure to meet the 24-hour Advanced Manifest Rule results in a "do not load" message and other penalties. Through this program, administered by DHS's Customs and Border Protection (CBP), the department has greater awareness of what is being loaded onto ships bound for the United States and the advance information enables DHS to evaluate the terrorist risk from sea containers.

Container Security Initiative (CSI):

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#### Fax copies of ISSCs

U.S. Coast Guard Headquarters advised that while it expects all arriving SOLAS ships to have original International Ship Security Certificates (ISSCs), it recognizes that in some cases the document may have been issued but has not yet arrived on board. Therefore, its Port State Control (PSC) officers will accept a facsimile copy of an ISSC in lieu of an original ISSC for a short period until the original arrives on board the ship so long as the document appears regular on its face and there is evidence that it was received from the appropriate flag administration or an authorized recognized security organization (RSO). In some instances, where the facsimile copy does not bear all the indicia of authenticity, the PSC officer may issue an administrative deficiency. This means that the ship is allowed to continue operations, but is expected to correct the deficiency in the near future. Plainly inadequate copies of ISSCs will be dealt with appropriately. Statements of Compliance and similar precursor documents will not be accepted as substitutes for ISSCs.

#### **GE Honored for Security Products**

At the Automated Best Value System award ceremony the Defense Supply Center Richmond honored GE Ion Track Inc., part of GE Infrastructure Security, as one of the government's best suppliers. Navy Rear Adm. **Mike Lyden**, commander of the supply center, presented the award. GE supplies its desktop Itemiser and handheld VaporTracer explosives trace detection and identification systems to the Department of Defense and other government agencies to help secure American military and government facilities worldwide. **Circle 41 on Reader Service Card** 

#### EMS Launches SSAS



EMS Satcom at Posidonia 2004 launched its Ship Security Alert System (SSAS). With an independent power supply and covert activation points, the EMS Satcom SSAS will automatically send an alert via the COSPAS-SARSAT network. This alert is then routed to the appropriate authority. Features of the EMS SSAS unit include an independent power supply with a seven-year, long-life battery, a simple interface for external GPS input, and low weight (1.27 kg). It will also have a significantly lower price than comparable alternatives. EMS has provided ground equipment and management systems for use with the COSPAS-SARSAT satellite system since its launch in 1981. The system has been credited with saving more than 15,000 lives by using spacecraft and ground facilities to detect and locate signals from distress beacons.

**Neil Mackay**, senior vice president and general manager of EMS's SATCOM Division, said "The EMS SSAS is a simple, standalone, reliable, low-cost alternative to existing systems. We are very proud to extend our search-and-rescue business into the security market."

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### Maritime Security Compliance • 2004

Awareness & Prevention Under the CSI program, the screening of containers that pose a risk for terrorism is accomplished by teams of CBP officials deployed to work in concert with their host nation counterparts. Nineteen of the top twenty ports have agreed to join CSI and are at various stages of implementation. These twenty ports account for approximately 66 percent of sea containers shipped to the United States. CSI operational seaports include: Rotterdam, LeHavre, Bremerhaven, Hamburg, Antwerp, Singapore, Yokohama, Tokyo, Hong Kong, Goteborg, Felixstowe, Genoa, La Spezia, Busan, Durban, Vancouver, Montreal, Halifax and Port Klang. Through CSI, potential suspect containers are targeted and identified before being loaded onto vessels.

Customs-Trade Partnership Against Terrorism (C-TPAT): Awareness & Prevention Through C-TPAT, thousands of importers, carriers, brokers, forwarders, ports and terminals and foreign manufacturers have taken the necessary steps to secure their supply chains. Under the C-TPAT initiative, business participants providing verifiable security information are eligible for special benefits. The security enhancements put in place by C-TPAT participant allow DHS to devote more resources to high-risk shipments.

International Ship and Port Facility Security (ISPS) Code: Awareness & Prevention By July 1, 2004, countries around the world will have implemented the first multilateral ship and port security standard ever created. The ISPS Code requires vessels and port facilities to conduct security assessments, develop security plans and hire security officers. By establishing a standard for security, the world has increased its ability to prevent maritime related attacks by making ports around the world more aware of unusual or suspicious activity.

International Port Security Program: Awareness & Prevention Under this effort, the U.S. Coast Guard and the host nations will work jointly to evaluate the countries' overall compliance with the ISPS Code. The Coast Guard will use the information gained from these visits to improve the United State's own security practices and to determine if additional security precautions will be required for vessels arriving in the United States from other countries.

**Operation Safe Commerce (OSC):** Awareness & Prevention This pilot program analyzes security in the commercial supply chain and tests solutions to close security gaps. The technologies tested through the program will enhance maritime cargo security, protect the global supply chain, and facilitate the flow of commerce. DHS has awarded \$58 million in grants to the private sector since its inception and will award another \$17 million this summer to private sector companies.

In Transit

Smart Box Initiative: Prevention One core

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element of CSI is using smarter, "tamper evident" containers that will better secure containerized shipping. Designed to be "tamper evident," the Smart Box couples an internationally approved mechanical seal affixed to an alternate location on the container door with an electronic container security device designed to deter and detect tampering of the container door. If someone attempts to open the cargo door after it has been sealed, the Smart Box device on the door would reflect that there had been an attempted intrusion into the container. Together with the results of technology testing, Operation Safe Commerce, DHS will have valuable information to assist in developing performance standards for container security.

Ship Security Alert System: Response Like a silent alarm in a bank, a SSAS allows a vessel operator to send a covert alert to shore for incidents involving acts of violence, (such as piracy or terrorism), indicating the security of the ship is under threat or has been compromised. The International Ship and Port Facility Security Code requires new passenger and cargo ships of at least 500 gross tons to install this equipment by July 1, 2004. Existing passenger vessels and cargo vessels must have the equipment installed prior to the first radio survey after July 1, 2004, or by July 1, 2006. Other types of vessels may carry and use SSAS voluntarily.

Automated Targeting System (ATS): Awareness CBP's ATS serves as the premier tool for performing transactional risk assessments and evaluating potential national security risks posed by cargo and passengers arriving by sea, air, truck, and rail. Using pre-arrival information and input from the intelligence community, this rules-based system identifies high-risk targets before they arrive in the United States.

96-Hour Advance Notice of Arrival: Awareness & Prevention Ships must notify the Coast Guard 96 hours before arriving in a U.S. port and provide detailed information on the crew, passenger, cargo and voyage history. This information is analyzed using databases and intelligence information, including reviewing previous security problems with the vessel or illegal activity on the part of the crew. Part of this analysis will also account for the security environment in previous ports of call. By obtaining this information well in-advance of a vessels arrival, the U.S. Coast Guard is able to make determinations about which vessels require additional attention, including security precautions such as an at- sea boarding or armed escort during transit to and from port.

## In U.S. Waters & On U.S. Shores

National Targeting Center (NTC): Prevention & Response The priority mission of CBP's NTC is to provide tactical targeting and analytical research support for CBP anti-terrorism efforts. Experts in pas-





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senger and cargo targeting at the NTC operate around the clock using tools like the Automated Targeting System (ATS) to identify tactical targets and support intra-departmental and inter-agency anti-terrorist operations. The NTC also supports operations in the field including the Container Security Initiative (CSI) personnel stationed at critical foreign ports throughout the world.

Maritime Intelligence Fusion Centers: Prevention Located in Norfolk, Va., and Alameda, Ca., these units compile and synthesize intelligence products from the federal, state and local level dealing with maritime security. These intelligence products are then disseminated to homeland security professionals across the country responsible for securing our ports and waterways.

High Interest Vessels Boardings: Prevention Before they are allowed to enter port, all vessels are screened for the security risk they pose to the United States based on information about the vessel's cargo, size, voyage, security history and any intelligence information. Those identified as higher risk are targeted for offshore boardings to ensure potential security issues are addressed prior to entry into port. In addition, the Coast Guard randomly selects vessels for security boardings to ensure an element of unpredictability and thus deterrence. Specially trained Coast Guard teams board the boats through traditional water based methods or via fast roping from helicopters.

**Operation Port Shield:** Prevention Operation Port Shield focuses on the implementation and enforcement of the new security measures implemented under the international requirements or MTSA between June 15 and December 31, 2004. Under this verification program, the Coast Guard will be boarding every vessel, at sea or at the dock, on its first visit to a U.S. port on or after July 1 to ensure that the vessel is complaint with U.S. security standards. These program officers will also visit foreign countries to evaluate antiterrorism measures in place at ports abroad.

Automatic Identification System: Awareness AIS is a type of vessel-tracking equipment that automatically sends detailed ship information to other ships and shorebased agencies, allowing for comprehensive, virtually instantaneous vessel tracking and monitoring, increasing security and safety in our shipping channels. Currently, most vessels required to use this technology are large vessels on international voyages. The Coast Guard is exploring possible ways to expand these requirements to other vessels and other U.S. waters.

Area Maritime Security Committees: Awareness, Prevention & Response The Coast Guard has established committees in all the nation's ports to coordinate the activities of all port stakeholders, including other federal, local and state agencies, industry and the boating public. These groups are tasked with collaborating on plans to secure their ports so the resources of an area can be best used to deter, prevent and respond to terror threats.

Port Security Assessment Program: Awareness This program is aimed at increasing the information and best practices available to port officials across the country to help them make decisions about how to reduce the vulnerability of their ports. The Coast Guard is in the process of closely examining the key infrastructure in the nation's 55 most economically and strategically important ports for potential vulnerabilities. Those assessments will be completed by the end of the year. In addition to these assessments, the Coast Guard is creating a system to display key port information in an electronic geospatially referenced format to serve as a database that can be easily searched for national, regional and local information.

Port Security Grants: Awareness, Prevention & Response The Port Security Grant Program provides federal resources for projects to enhance facility and operational security for critical national seaports. Funds assist ports in analyzing vulnerabilities and then closing gaps in security through physical enhancements like access control gates, fencing, lighting and advanced communication and surveillance systems. The program also funds the implementation of security strategies to prevent and respond to terror threats. Over the past three years, \$516 million in grants have been allocated and another \$50 million are currently pending review.

Non-Intrusive Inspection Technology (NII): Prevention Non-Intrusive Inspection (NII) technologies allows U.S. Customs and Border Protection to screen a larger portion of the stream of commercial traffic in less time while facilitating legitimate trade. CBP officers use large-scale gamma ray and x-ray imaging systems to safely and efficiently screen conveyances for contraband, including weapons of mass destruction. These units can scan the interior of a full-size 40toot container in under a minute. Inspectors also use personal radiation detectors to scan for signs of radioactive materials, as well as



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#### ACR Debuts GlobalWatchT UAIS



ACR Electronics introduced The GlobalWatchT UAIS, an Automatic Identification System (AIS) transponder designed for all Class A commercial vessels required to meet new stringent port security requirements. Designed to be lightweight and easy to integrate with a simple plug and play installation, ACR's GlobalWatchT UAIS is touted by the manufacturer as the world's most compact AIS transponder system, complete with an integrated alphanumeric keyboard and display. The GlobalWatchT UAIS is approved in the U.S. by the U.S. Coast Guard and the Federal Communications Commission and worldwide by Wheelmark (MED) and CCS (China Classification Society).

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**Marlink Supports Security Solutions at Sea** Marlink will offer Inmarsat C, Mini-C, and a variety of Iridium satellite solutions to help ship owners meet the upcoming International Maritime Organization (IMO)-directed Ship Security Alert System (SSAS) communications requirements. These new satellite communications mandates are in response to growing maritime concerns over piracy and shipboard terrorist attacks. The IMO has defined a new set of communications requirements for ships at sea that are designed to improve security of ships and set to begin July 1, 2004.

The SSAS alert is a one-way, ship-to-shore alarm that originates aboard ship and is transmitted by an authorized communications provider to the competent authority as designated by the vessel's flag state. The flag state authority is then responsible for notifying the appropriate response agencies.

"Marlink wholeheartedly supports the IMO's industry-wide satellite communications initiative for mariners helping to improve the safety of lives at sea," said **Søren Einshøj**, managing director of Marlink. "Safety at Sea is a paramount focus for Marlink and to help ship owners and mariners comply with this new requirement, we will offer a variety of Inmarsat and Iridium SSAS solutions."

This new IMO SSAS directive requires certain vessel types to install a SSAS by July 1, 2004. Other types of cargo vessels and offshore facilities must comply by July 2006.

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**Sensitive Security Information: New Rules** The Transportation Security Administration published an interim final rule that extends the protection, responsibility, and accountability for Sensitive Security Information (SSI) to all maritime security related documents effective on June 17, 2004.

Knowledge of the provisions in these regulations is important for all members involved with security plans or access to SSI material.

The rules impose new and immediate responsibilities on all PVA members who create, maintain

or use vessel and facility security plans. The rulemaking covers its applicability, definitions, description of sensitive security information (SSI), covered persons, restrictions on disclosure; need to know, marking/identifying SSI, consequences of unauthorized disclosure, and destruction of SSI material.

SSI, including vessel and facility plans, must be marked SENSITIVE SECURITY INFORMATION at the top of the front and back cover, any title page, and each page and have the following new wording for the SSI distribution limitation at the bottom "WARNING: This record contains Sensitive Security Information that is controlled under 49 CFR parts 15 and 1520. No part of this record may be disclosed to persons without a "need to know", as defined in 49 CFR parts 15 and 1520, except with the written permission of the Administrator of the Transportation Security Administration or the Secretary of Transportation. Unauthorized release may result in civil penalty or other action. For U.S. government agencies, public disclosure is governed by 5 USC 552 and 49 CFR parts 15 and 1520." The entire rule making can be viewed as a .PDF file via the following web link: http://www.regulations.gov/fredpdfs/04-11142.pdf

#### Whittel Denounces Lack of Compliance Robert Whittel

expressed his concern that, with only two weeks until the International Ship and Port Security (ISPS) code goes into effect, most U.S. ports and ships remained inadequately secure against potential terrorist attacks. Whited

rorist attacks. Whittel,

a Naval Reserve Officer and former American Maritime Officer, stressed that the security of American maritime facilities is one the most critical – yet overlooked – elements of U.S. homeland security. Along with his experience as an American Maritime Officer and as a graduate of the Merchant Marine Academy, Whittel also founded his own shipping business and reported directly to the CEO of one of the world's largest maritime fueling companies.

"I've served my country and the industry as an officer aboard a ship and understand the extent of destruction that terrorists could do if they gained access to one of our poorly secured ports," Whittel said.

#### DHS Appropriations Act, 2005

The Department of Homeland Security Appropriations Act, 2005 (H.R. 4567) has passed both the House of Representatives and the Senate and is being forwarded to the President for signature and enactment into law. Among other things, this bill provides the following: (1) for operations of Customs and Border Protection (CBP), \$4.6 billion; (2) for development of the Automated Commercial Environment (ACE), not less than \$321 million (with conditions); (3) for operations of Immigration and Customs Enforcement (ICE), \$2.37 billion; (4) for expenses related to maritime and land transportation security grants and services, \$65 million; (5) for expenses of the Coast Guard, \$5.17 billion; (6) for the USCG Integrated Deepwater Systems program, \$679 million (with conditions); and (7) for port security grants, \$125 million. (HK LAW).



#### UNITED STATES SHIPPING LLC

#### Port Captain USS Vessel Management Inc. Edison, NJ

USS Vessel Management Inc., a leader in the product and chemical tanker trade, has an immediate opening for a Port Captain at its office headquarters in Edison, NJ. This position is responsible for the effective and efficient administration of fleet deck department operations. Liaison with fleet Masters with regard to operational safety, flag state and port state regulatory requirements, pollution response, cargo operations, vetting inspections, manning and any operational matters affecting management of the vessel and compliance with company policy and procedures.

- The duties and responsibilities include, but are not limited to, the following:
- \* Attend vessels for cargo expediting, ship inspections, safety audits, and to discuss operational, safety and personnel issues with master.
- Oversee vetting program for assigned vessels through monitoring approvals, scheduling renewals, preparing vessels and attending as Company Representative.
   Conduct vessel insident investigations. Provide root cause analysis and
- Conduct vessel incident investigations. Review root cause analysis and communicate lessons learned with fleet.
   Poview cause orders/lead place and yourge orders to verify correct stowage
- Review cargo orders/load plans and voyage orders to verify correct stowage, quantities, stress, and draft restrictions.
- Perform cost and equipment analysis on proposed navigation, electronic and deck equipment acquisitions.
- Provide technical information to customers and terminals regarding vessel characteristics and cargo loading capacities.

Candidates should possess of a valid USCG Unlimited Master License. A Bachelor of Science Degree - Marine Transportation or equivalent, and at least 5 years tanker experience sailing as a Deck Officer. Experience on chemical tankers is preferred. Must have excellent writing, communication and computer skills.

\_ \_ \_ \_ \_ \_ \_ \_

#### Ship Superintendent USS Vessel Management, Inc. Edison, NJ

USS Vessel Management, Inc. has an immediate opening for Ship Superintendent at its office headquarters in Edison, NJ. This position is directly responsible for the safe, efficient, economical and reliable operation of assigned vessels with particular focus on assuring continued performance of all onboard equipment and systems. Requires close liaison with vessel's senior officers, office staff members, ABS and USCG personnel, monitoring parts and material acquisitions and overseeing planned, as well as emergent, maintenance and repair activities including coordination of assistance provided by manufacturer and technical repair specialists.

The duties and responsibilities include, but are not limited to, the following:

- \* Attends assigned vessels as required to have in-depth information of current material condition of vessel. Prepares Ship Visit report to document conditions observed. Reviews vessel reports to monitor operating condition and efficiency.
- \* Reviews all vessel engineering logs, including, but not limited to, boiler water analyses, fresh water treatment, purging routines, megger and cathodic protection, to insure compliance with equipment guidelines.
- Buildelines.
   Reviews all vessel maintenance and engine logs to insure that company policies and procedures are being followed in terms of equipment maintenance and inspections.
- Inspects vessel planned maintenance programs and machinery histories. Makes recommendations for improvements in maintenance cycles; develops equipment change-out plans.
- \* Monitors the vessel work requests in the SAFENET system. Evaluates requests for completion by most effective means on vessel or in shop, arranges vendors and material, confirms repair activity, monitors quality and cost, and finalizes the repair cost for accounting. On monthly basis reviews the open items for resolution and cost accrual.
- \* Monitors that purchase requisitions are accurate and contain the information necessary to meet operational and quality criteria.
- Prepares specifications for projects or dry-docking events. Coordinates the project or dry-docking, including the ordering of material, scheduling tech reps or specialists, sending specifications for quotation, evaluating bids, recommendation of vendors/dry-dock, on site management of project, maintains cost records and reports to management as directed, negotiates the final costs, and communicates to Operations Dept. vessel schedule as needed.
- \* Maintains ongoing knowledge of current conditions of assigned vessels. Has ready file of pending
- work and keeps upper management notified of any work that may have schedule impact. \* Assists in preparation of repair, project, and dry-dock budgets.
- Provides technical consultation to vessel as required during routine or emergent repairs.
- Coordinates regulatory inspections/surveys with ABS and USCG. Monitors existing OSR's or deficiencies and plans resolution in timely manner to minimize impact on schedule.

Candidates must have substantial engineering experience onboard vessels or shoreside. Candidates must possess of a valid USCG Marine Engineer's License (Steam or Motor). A Bachelor of Science Degree in Marine Engineering from Federal or State Maritime Academy and experience with ABS Safenet is preferred. Candidate must be willing to relocate to New Jersey area. This position requires 40% field and 60% office

for drydocking years, and 30% field and 70% office for non-drydocking years.

We offer a competitive salary and comprehensive benefits package. Qualified candidates can submit their resume to: USS Vessel Management, Inc. Marine Personnel Dept., PO Box 2945, Edison, NJ 08818, Attn: Tom Lord, Fax: 732-635-1902, or e-mail: tlord@usshipllc.com To learn more about USS Vessel Management, Inc., visit our website at http://www.usshipllc.com

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special high-tech tools such as density meters and fiber-optic scopes to peer inside suspicious containers. Finally, if necessary, containers are opened and unloaded for a more intensive manual inspection.

Maritime Safety and Security Teams (MSSTs): Prevention & Response MSSTs are a Coast Guard rapid response force assigned to vital ports and capable of nationwide deployment via air, ground or sea transportation to meet emerging threats. MSSTs were created in direct response to the terrorist attacks on Sept. 11, 2001. They have unique capabilities, including explosive-detection dogs, personnel trained to conduct fast- roping deployments from a helicopter to a hostile vessel, and anti-ter-

rorism/force protection small boat handling training. Eight teams are currently in operation and five more are scheduled to be commissioned by early 2005.

Guarding In-Between the Ports: Prevention Coast Guard, CBP Border Patrol, and Immigration and Customs Enforcement's Air and Marine Operations

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units are responsible for patrolling and securing our nation's borders between the ports of entry. During FY04 to date, DHS personnel have apprehended more than 770,000 illegal aliens on land and over 9,000 at sea. By adding additional personnel, equipment and technology, the Department of Homeland Security has been able to broaden the areas of coverage. Through strong enforcement operations and the state of the art technology at the borders, the department has enhanced its operational effectiveness on the frontline.

Operation Drydock: Awareness & Prevention This Coast Guard and FBI investigation into national security threats and document fraud associated with U.S. merchant mariner credentials revealed nine individuals linked to terrorist groups that were holding maritime credentials. Merchant mariner credentials are often used as an identification document that allows mariners to come and go from the ship while it is docked in a foreign port. This investigation, enhancements to the criminal background check process for applicants, and increased security features on the cards themselves, has increased the U.S. Government's ability to monitor crews of the U.S. merchant fleet.

Transportation Workers Identity Card (TWIC): Awareness & Prevention The goal of the TWIC program is to develop a secure uniform credential to prevent potential terrorist threats from entering sensitive areas of our transportation system. When implemented, the TWIC program will ensure that credentials contain a biometric identifier to positively authenticate identities of TWIC holders. By having one universally recognized credential, workers avoid paying for redundant cards and background investigations to enter secure areas at multiple facilities. The Prototype Phase will be conducted at 35 facilities in six states including the ports of Los Angeles and Long Beach, California and the fourteen major port facilities in the state of Florida. The prototype is funded with \$50 million included in Homeland Security's Transportation Security Administration (TSA) budget and up to 200,000 port workers are expected to participate.

America's Waterways Watch: Awareness The goal of America's Waterway Watch is to help prevent acts of terrorism and other illegal activity that jeopardizes maritime homeland security by having members of the maritime and recreational boating industries, as well as the boating public, recognize and report to appropriate authorities suspicious activity that may be an indicator of potential terrorism. Any observations of suspicious or unusual activity could be extremely valuable to our national security and may provide clues to help uncover patterns of possible terrorist activity. Rep can be made to the Coast Guard, local law enforcement, or by calling 1-877-24-WATCH.

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#### Fritzner New CEO of SNTG

Stolt-Nielsen S.A. appointed **Otto H. Fritzner** as CEO of Stolt-Nielsen Transportation Group (SNTG). Fritzner most recently served as Managing Director, Ship Owning at SNTG. He succeeds **James B. Hurlock**, who was named Interim CEO of SNTG in July 2003. In other SNTG news, it was announced that:

• SNTG's global operations will be organized into three regions - the Americas, administered from Greenwich, Conn.; Asia-Pacific, administered from Singapore; and Europe, the Middle East, India and Africa (EMEIA), administered from Rotterdam, SNTG's corporate headquarters.

• SNTG's Indian Ocean Service and the Europe-to-Asia Pacific Service will be operated out of Rotterdam.

#### New President of Skaugen PetroTrans

I.M. Skaugen ASA announced that Skaugen PetroTrans (SPT), its 50 percent owned joint venture company, has appointed **Per Voie** as its President. He succeeds **Trygve Munthe**, who was named its President of SPT in 1993. Per Voie (52) comes to SPT after a 28-year career with the Stolt Nielsen Group. Skaugen PetroTrans is the leading US lightering company handling more than 1.2 million barrels of crude oil per day employing an average of 11 aframax tankers.

#### Kleimola Named CIMAC President

Prof. Matti Kleimola, CTO, Wartsila Corporation, was elected as President of CIMAC (the International Council on Combustion Engines) for the next threeyear term in the association's 24th World Congress in Kyoto in June 2004. Kleimola was formerly a Vice President for the CIMAC Executive Board.

#### Hellberg Takes Post at Wärtsilä

B.Sc. (Eng.) Lars Hellberg (45) has been appointed Group Vice President, Head of Engine division and member of the Board of Management as of June 1, 2004. He joins Wärtsilä from Saab Automobile AB in Trollhattan, Sweden.

#### **Dougherty Appointed**

Pennslyvania Governor Edward G. Rendell announced his appointment of John J. Dougherty to the Delaware River Port Authority of Pennsylvania and New Jersey (DRPA).

#### New Vice President at MAN B&W Diesel A/S

Lars Bonderup Bjørn has been named Vice President for MAN B&W Diesel A/S, with the responsibility of managing the MAN B&W Denmark Four-stroke Division.

#### Hunter Wins Bateman Award

Shipbuilding The American Association (ASA) announced that Congressman Duncan Hunter (R-CA) would be the 2004 recipient of the Herbert H. Bateman Award. "Duncan Hunter, throughout his nearly 24 years on the Armed Services Committee, has been a tireless advocate of a stronger defense shipbuilding industrial base. He has consistently worked for larger defense procurement budgets to fund the required number of naval ships," said Cynthia Brown, President of the American Shipbuilding Association.

#### Brunswick, VT Halmatic Announce Agreement

Brunswick Commercial & Government Products (BCGP) and VT Halmatic Ltd. (VTH), two makers of boats for military and commercial use announced a joint marketing agreement to offer a wide array of products and services throughout the world. Under the agreement BCGP and VTH will offer an integrated line of products and services comprised of boats, ranging from 13 - 120 feet, and related parts and accessories for civil and military agencies as well as after-market technical support services.

#### **PMI Conducts Foss Training Session**

Gregg Trunnell, Director of the Pacific Maritime Institute (PMI), said that a training program designed to help deck officers assess their crewmembers' proficiency skills has now enabled Foss Maritime to keep up with licensing requirements and maintain its pool of future marine managers. PMI held three separate four-hour "assessor training" sessions for Foss during May and June. Captain Richard Brooks, an IMO certified instructor and 27-year veteran of Sealand Services, instructed the program. PMI's Assessor Training course curriculum includes information on how to write a "skill sheet," which identifies the performance of various tugboat skills, such as pulling a barge away from a dock. Deck officers are trained how to conduct objective assessments based on performance realistic standards. Additionally, all attendees review a presentation by Dr. Alice Barnes, a noted behavioral psychologist who works with the maritime industry.

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Nauticast, Sperry Marine Join ForcesAISspecialistNavigationssystemeGmbHand

Northrop Grumman Sperry Marine, BV have signed a major global service deal, which became effective as of May 1, 2004.

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#### VT Halter Wins ATB Contract

VT Halter Marine Inc. signed a contract to build two articulated tug barge (ATB) units for Vessel Management Services, a subsidiary of Crowley Maritime Corporation. The total cost of the two vessels is expected to approximate an aggregate of \$85 million at delivery, which includes the cost of owner furnished equipment. The contract includes an option to purchase two additional units, which if exercised must occur within one and one and one-half years respectively. Delivery of the first unit of ATB is expected to take place in 1Q 2006 and the 2nd unit in 3Q 2006.

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#### US Navy Orders Gavia AUV

The Space and Naval Warfare Systems Centre (SPAWAR), San Diego has placed its initial order for a Gavia AUV for testing in mine countermeasures (MCM) applications, and has an option to procure up to 10 additional units under an existing contract awarded to Hafmynd Ltd.

#### C & C, Kongsberg Maritime Sign Agreement

Kongsberg Maritime, Inc., USA and Kongsberg Maritime, Norway have signed an agreement with C&C Technologies, Inc. for the sales and support of Hugin Autonomous Underwater Vehicles to the U.S. Government.

#### Transas, SevenCs Sign Agreement

Transas and SevenCs have signed a cooperation agreement based on the implementation of the Transas chart toolkit into the SevenCs EC2007 ECDIS Kernel Software. SevenCs Kernel user will have full access to the complete Transas World database in TX 97 format in addition to the other already embedded data formats. The chart distribution will be carried out by ChartWorld, a SevenCs owned company, and by all Transas companies worldwide.

#### MSC To Lease New Port Everglades Terminal

Mediterranean Shipping Company S.A. received final approval to operate a new marine terminal at Broward County's Port Everglades. MSC is expected to begin operations in October. MSC has the potential for 364 calls per year at Port Everglades on six trade lanes for a total of 83,800 TEUs (20-ft.

#### **People & Company News**

equivalent units - that standard industry measurement) annually.

#### **GE to Power Japanese Destroyer**

GE Marine will supply Ishikawajima-Harima Heavy Industries, Co., Ltd. (IHI) with four LM2500 gas turbines, which will be placed into propulsion modules by IHI to power the Japanese Maritime Self-Defense Force's (JMSDF) 15DDG AEGIS destroyer. The destroyer will be built by Mitsubishi Heavy Industries Nagasaki shipyard.

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#### Wärtsilä, Transocean Team for Maintenance

Wartsila North America signed a contract with Transocean for a Conditioned Based Maintenance (CBM) program. The contract covers three Transocean properties: the Deepwater Millennium and Deepwater Pathfinder drill ships and the Deepwater Nautilus semi-submergible drill rig.

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#### LR-Class Ship Enters USCG ACP

The 1,399 teu container ship Maersk Alaska, owned by Maersk Line, Limited, has become the first Lloyd's Register-classed ship to enter the U.S. Coast Guard's (USCG) Alternate Compliance Program (ACP). LR is one of only two non-U.S. classification societies to have ACP authorization from USCG.

#### **Columbia Coastal Relocates**

Columbia Coastal Transport moved its New Jersey Operations office from Union to Newark, NJ. This office has operations and customer service responsibilities for the companies Northern and MidAtlantic container barge services. The new address for the Operations group is: Columbia Coastal Transport, 99 Chapel Street, Newark, NJ 07105. The new phone number is (973) 466-3001, and the new fax number is (973) 466-3004. For more information, visit www.columbia-group.com

#### Klyne Tug Purchases AIS for Fleet

Marconi Selenia Marine was chosen by Klyne Tug (Lowestoft) Ltd. to supply, install and maintain Skanti UAIS 2100 and Satamatics D+ Security equipment for its fleet of deep-sea tugs. The engineers from the Hull office of Marconi Selenia Marine has recently completed the installation aboard the Klyne tug Anglian Monarch and engineers from the Lowestoft Office will commence work on Anglian Earl this month.

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- ALUMINUM BOATS Island Boats, 6806 Highway 90 East, New Iberia. LA 70560 Metal Craft Marine Inc., 347 Wellington St., Kingston, Ontario K7K
- 6N7. Canada Sea Ark Marine, P.O. Box 210, Monticello, AR 71655-0210 William E. Munson Co., 18130 Sunset Way, Edmonds, WA 98026

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#### AUTOPILOT SYSTEMS

AG Marine Inc., 5009 Pacific Highway East 11. Tacoma, WA 98424 ComNav Marine Ltd., 13511 Crestwood Pl., Ste 15 15. Richmond, BC V6V 2G1, Canada Mackay Communications, 2721 Discovery Dr. Raleigh. NC 27616-

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National Port Authority, BOX 32696, 2017 Braamfontein, South

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Harbormaster Marine, Inc., 31777 Industrial Rd., Livonia, MI 48150

Hamamaslu-cho, 2-chome, Minato-ku Tokyo 105-6116, Japan LA.ME Srl, Marine Division, Via della Fornace 4, Opera (MI), Italy Man B&W Diesel, 17 State St, NY, NY 10004

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Nya Berg Propulsion AB, Box 1005, 430 90 Ockero, Sweder Rolls-Royce Commercial Marine, 10255 Richmond Ave., Ste 101. Houston, TX 77042

Voith Schiffstechnik GMBH & Co., P.O. Box 2011. 89510

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33312. 954-581-4040. 954-581-4078, www.zf.com.

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touwfabrieken.nl, Contact: unknown, www.lankhorst-

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epaint@epaint.net, Contact: Kimberly Fontaine.

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France, +33556223231, mobilesat@francetelecommobilesat.com. Contact: unknown. www.francetelecom-mobilesat.com Furuno USA Inc., 4400 NW Pacific Rim Blvd. Camas.

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Smiths Detection. 30 Hook Mountain Road PO Box

410. Pine Brook. NJ 07058. 973 830-2131. 973-830-2200, susan.cooper@smithsdetection.com, Contact Susan Cooper, www.smithsdetection.com

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United Defense, 1525 Wilson Blvd., Ste 700, Arlington, VA 22209-2444

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## Joint Bulker Project Seeks Industry Input

In an effort to ensure uniform ship quality and construction standards around the world, there are currently two initiatives underway which seek to formulate a common suet of rules for the construction of the world's most common ships, bulk carriers and tankers.

Common rules for bulk carriers have taken another step forward as the IACS Joint Bulker Project (JBP) team have made a series of presentations to shipowners, events meant to convey information as much as they are designed to seek industry input to the rules.

The JBP is a collaboration of the world's leading classification socieites, and includes BV, CCS, ClassNK, GL, KR, RINA and RS. The aim of the Joint Bulker Project is to develop a set of common IACS rules and procedures to determine the scantlings of structural members of single or double hull bulk carriers of more than 295 ft. (90 m) in length. The first draft of those rules has now been presented to industry in Shanghai, Tokyo, Pusan, New York and Rome, and a review of the draft will be complete by October 2004.

The new rules are scheduled to enter into force with all IACS members on



July 1, 2005.

Jean-François Segretain, regional Marine manager at Bureau Veritas, is a member of the Steering Committee of JBP, and said "We have had excellent feedback from owners at all our consultation meetings, and after the meeting in London today we will be well placed to complete work on the rules. The shipping industry and IMO want to see class deliver a common high standard. These new rules are the first concrete evidence of the hard work and co-operation which IACS members have put into meeting those demands." The expected benefits of the new rules are:

**1.** To offer to the Industry a classification standard valid for both single hull and double hull vessels allowing fair comparison between these competing designs.

**2.** To eliminate competition between class societies with regard to structural requirements and design and construction standards.

**3.** To embrace the intentions of the anticipated IMO requirements for Goal-Based Standards for new buildings.

4. To ensure that a ship meeting these new standards will be recognized by the Industry as being safe, robust and fit for the purpose.

A number of innovative requirements will be included in the new rules:

**1.** For single hull vessels, more accurate formulas for the scantlings of the lower and upper frame brackets, explicit consideration for fatigue and new requirements for scantlings of connecting brackets and hatch end beams.

**2.** Adoption of net scantlings and values of corrosion additions based on 25 years conventional service life for all designs.

**3.** New sea loads formulas based on hydrodynamic computations and test model basin results.

**4.** Closed-form formulas for buckling, allowing complete and accurate determination of the scantlings of the secondary structure of the ship (plates and ordinary stiffeners) at an early stage of the approval process.

**5.** Explicit computation of the ultimate strength of the hull girder allowing a better assessment of deck and bottom structure in order to avoid breakage of the ship into two parts at sea or in port.

**6.** New fatigue procedure based on the combined previous experience of all members of the project.



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- Compact footprint with increased cooling surface area

#### **Duramax® Box Cooler**

- Alternative to plate and shell & tube heat exchangers
- Protected within the ship's hull against damage
- Leakage can be stopped without dry docking

For over 30 years, Duramax Marine® has developed engineered cooling solutions to meet the demands of today's vessels. Diverse operating conditions, engines and equipment challenge us to test the waters and find new ways to solve tomorrow's cooling needs. Through decades of research and extensive testing, Duramax Marine® understands the differences that will help you select the right cooling solution for your application.

Innovation. Experience. Results. All from one source -Duramax Marine. Now that's cool.



#### Johnson® Demountable Keel Cooler

- ► No through hull fittings
- ► Individual replaceable parts
- Cool multiple circuits with one cooler







Contact Duramax Marine - your leader in total marine solutions - for all your heat exchange needs.



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