MARITIME REPORTER AND ENGINEERING NEWS

Marathon's New Texas Shipyard Combines Modular And Conventional Methods To Build For Offshore Drilling, LNG And Chemical Fields (SEE PAGE 6)

HT. CARE

APRIL 15, 1973

George Washington did more than sleep in a different bed each night

He was a surveyor, tobacco planter, operator of a fishery and a flour mill, a breeder of cattle, an attorney and of course, the Father of His Country.

He probably never threw a stone across the broad Rappannock River nor chopped down his father's cherry tree. But, Henry "Lighthorse Harry" Lee, one of his officers, summed up the way Americans felt about him..."First in war, first in peace and first in the hearts of his countrymen."



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Volume 35

Contract To Build 220-Passenger Boat Awarded To Schwarz

Schwarz Marine Co., Inc., builders of steel and aluminum boats in Two Rivers, Wis., has announced the signing of a contract to build a 68foot steel-welded passenger boat for the Pictured Rocks Scenic Tours, Inc. of Munising, Mich. The boat will carry 220 passen-

gers on lower and upper decks. Pow-er is two 8V71 Detroit Diesels. Upholstered seats are provided for passenger comfort. A snack bar will also be installed.

Passengers will be taken on the scenic tour of the Pictured Rocks area on Lake Superior. In the past several years, Schwarz Marine has built three other boats of this type operating on the Pictured Rocks run.

Jet Foil Inc. Applies For Title XI To Build **3 Boeing Hydrofoils**

The Maritime Administration, Washington, D.C., has received an application for Title XI guarantee from Jet Foil, Inc., Pier 4, Maine Avenue N.W., Washington, D.C., to assist in building three Model 929 Boeing passenger hydrofoils. Fach vessel will cost about \$35

Each vessel will cost about \$3.5 million, and will be able to transport 190 to 250 persons. Three different routes are planned for the hydrofoils: (1) Puerto Rico to St. Thomas, Tortola and St. Croix; (2) Washington, D.C., to Mt. Vernon and Marshall, Md., and (3) Annapolis, Md., to Norfolk, Va.

Richards Towing Seeks Title XI To Build Two **Double-Skinned Barges**

The Maritime Administration has received an application from Richards Towing Company, Port Richards, Savage, Minn., for Title XI mortgage and loan insurance in connection with the construction of two double-skinned barges at a total cost of \$900,000.

The barges will be built by Jeff-boat, Inc., Jeffersonville, Ind.

Depend-A-Craft Gets Award From C Of E To Build Survey Boat

The Jacksonville District of the Corps of Engineers, P.O. Box 4970, Jacksonville, Fla. 32201, has awarded a contract to Depend-A-Craft, RFD Box 225, Pierre Part, La. 70339, to build a 65-foot survey boat. The cost of the contract is \$196,400.



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Shipyard Layout and Material Flow—Numbers correspond to plant facilities. Arrows show material flow. Letters designate raw material receiving with A, truck shipments; B, rail, and C, barge shipments. Numbers: (1) Secondary steel storage, (2) Primary steel

storage, (3) Plate shop, (4) Mold loft, (5) Administrative offices, (6) Electrical, plumbing shops, (7) Pipe shop, (8) Forming slab, (9) Building ways, (10) Outfitting ways, (11) Launch way, (12) Outside customer storage, (13) Customer warehouse, and (14) Launch slip.

Marathon Manufacturing Company's

New Gulf Coast Shipyard

Designed By Marathon For Flexibility, The 133-Acre Brownsville, Texas Shipyard Has The Capability Of Fabricating And Launching Drill Ships, LNG Tankers, Work Boats, Tugs, Supply Vessels, Chemical Carriers And Other Seagoing Ships

There's a new shipyard on the Gulf Coast and it's not like any yard in the United States or anywhere else. It has been years in planning and development but it's built and it's working.

Located on a 133-acre tract on the ship channel at the Port of Brownsville (Texas), the new yard is the Gulf Marine Division of Marathon Manufacturing Company. Marathon (headquarters is in Houston, Texas) is a major builder of mobile offshore drilling platforms.

Marathon builds other things. The company is a major manufacturer of industrial metal products. Our story, however, is concerned with one operation, shipbuilding, and one yard, Brownsville. The company has yards in Vicksburg, Miss. (two), in Singapore and at Clydebank, Scotland, in addition to Brownsville.

The Gulf Marine Division was built because Marathon could not meet a continuing heavy demand for different types of mobile offshore drilling rigs without additional facilities. Marathon designed the Brownsville plant for flexibility. In addition to the offshore platforms, the yard has the capability of fabricating and launching drill ships, LNG tankers, work boats, tugs, supply vessels, chemical carriers, and other seagoing ships.

Marathon's new yard combines modular construction (assembly line) techniques with conventional shipbuilding methods. Marathon feels the combination of the two concepts will permit the yard to build a number of different type vessels simultaneously—build them faster and at a lower cost.

The yard has five primary areas. These are materials storage, the buildings which include shops and offices, the fabrication and subassembly area, the ways (including the building ways, outfitting and launchways) and the slip.

Steel plate comes to the yard by rail, truck and barge. Plate goes into inventory storage. The primary storage area is adjacent to the Plate Shop. Capacity of this area is 20,000 tons, with additional steel storage elsewhere in the yard. The Plate Shop is designed for 50,000 tons of steel per year, or about 200 tons every working day. Fabrication and material flow begins when a 20-ton bridge crane using a vacuum lift places the steel on a conveyor and it's moved into the shop. As it enters, the steel is descaled, shot blasted, primed and dried. At this point, the plate is transferred to one of the shop's four bays, depending on the requirements for the particular plate.

The Plate Shop is equipped with a bulldozer, frame benders, shears, rolls, press brakes, manipulators, turning rolls, jigs and other fixtures. Eight overhead cranes (four at 20 tons and four at 10) serve the complete shop.

The yard's mold loft has facilities for full-scale drawings and produces patterns for the Plate



A semisubmersible drilling platform similar to the French-built Pentagone 81 pictured here is being built at Marathon's Brownsville, Texas yard for Societe de Forages en Mer "Neptune." The Pentagone 81 is a 5-column platform. The rig can drill in water depths to 600 feet, and its special design enables it to perform in rough sea environment.



Welder Training—Welders receive personal instruction at Marathon's new shipyard in Brownsville, Texas. Over 600 trainees have completed the course and have been certified to ABS standards. The yard has about 100 welders in the program on a continuing basis. The trainees are paid for time both in the classroom and on the job.

Shop's automatic flame cutting machines. However, there are two other methods used by the yard for plate patterns. One other method is for the company draftsmen to reduce the full-scale drawings to 1/10th scale. The 1/10th pattern can be put under the reader on a special flame cutter and the cutting machine will convert to full scale. Still another method is to take a picture of the 1/10th scale drawing. A glass negative about three inches square is produced, and the negative is placed in an optic system. The drawing image is projected onto the steel plate and a worker, using a tape roller, traces the pattern. The glass negative avoids the problem of distortion in projection of the pattern.

Shears in the shop will handle plate to 12 feet in size and one inch in thickness. The largest of the plate rolls will take care of 3/4-inch steel up to a length of 36 feet. Press brakes are available to meet all requirements. The shop can form intricate shapes and angles. Automatic welding machines are located in the shop and in the plate fabrication area just outside the shop. In this assembly area, two 30-ton overhead cranes do material handling chores as the heavy steel components begin to go together. The two cranes have a clear hook height of 65 feet.

A 150-ton-capacity dolly is used to move components a short distance to the forming and subas-sembly slab. The slab is about 400 feet long and about 200 feet wide -big enough for fabrication of large vessel modular sections. The slab is actually an extension of the building ways. These ways are 200 feet wide and 1,400 feet long. Marathon has installed rails the full length of the building ways and the slab. The rails are for a 250ton-capacity mobile gantry crane which is not yet installed. The crane will have two hooks and a clear span of 200 feet. Hook height will be 200 feet.

The full length of the building, outfitting and launchways are crossed by launch beams set on 19-foot centers. The beams have a load bearing capacity of 16.25 tons per linear foot.

The 250-ton gantry crane will lift the subassembly sections from the fabrication slab and move down the building ways and lower the sections onto building platens. These sections are then joined to form the completed vessel.

The building platens are vital to Marathon's vessel transfer system on the building and outfitting ways. The platens ride the beams. With its hydraulic transfer system, the yard is able to move the vessels in any of four directions. The yard is set up for side launches. The system permits vessel transfer either toward or away from the launchway, or forward or backward parallel to the launch. This feature offers maximum utilization of the building/outfitting area.

On the building ways, all heavy machinery items are placed aboard, and major steel work is completed while the vessel is on the building platens and being serviced by the 250-ton gantry. After this is complete, the vessel is then transported to the outfitting ways outside the gantry rails. At that time, another vessel can be started on the building ways.

To this point of construction, the vessel has gone together primarily in a modular construction manner. The steel fabrication processes are either automated or semi-automated. It's on the outfitting ways that vessel construction is more in the conventional method of shipbuilding. At this point, coating of the vessel is accomplished. Internal piping, electrical and machinery in-stallation (not already in place) may be handled during this painting process. The outfitting ways are not served by overhead cranes. For material handling jobs at this point, temporary cranes are placed aboard the vessel. These cranes are wide-based skid-type revolving cranes which are moved about as need dictates.

(Continued on next page)



Components Are Huge—Shipyard workers perform tasks on a section of a semisubmersible offshore rig. Heavy duty material handling equipment enables the yard to fabricate large components before moving to building ways.

Grinding Operation—This worker is shown as he smooths out the steel in a tubular section of a semisubmersible mobile offshore drilling platform. Marathon currently has

an employment of 1,800 in the new yard.

Automatic Welding Machines—These workers are using an automatic welding machine for work on a component section of a semisubmersible offshore drilling rig being built at Marathon's new Brownsville shipyard.

April 15, 1973

Marathon's New Shipyard-

(Continued from page 7) After completion in outfitting, the vessel is transported again by the hydraulic transfer system to the launchway. The launchway slopes, and as the vessel moves across, it is transferred from the building platens to wedges. Even though the launchway does slope, the vessel is maintained in a level attitude. The building platens are available again for construction of another vessel. Final internal work and outfitting can be accomplished on the launchway.

When launch day arrives, a triggering mechanism releases the vessel and it slides into the launch bay. The bay is a slip which opens onto the ship channel. Water depth in this area varies from 25 to 60 feet, with the latter depth used for



incline testing of the vessels. The slip is 500 feet wide and 1,700 feet long.

Often the outfitting (and even fabrication) of the big mobile offshore rigs that Marathon builds will be done in the slip and a large area is provided for this. To handle the heavy lift jobs in the slip area, the yard utilizes two barge cranes, each with a rated capacity of 150 tons. Two push tugs at the yard move the cranes about. Marathon built both cranes and the tugs at another of its yards in Vicksburg, Miss. Marathon's Vicksburg plant and another in Longview, Texas, serve as support facilities for the Brownsville yard. This is in addition to product lines produced and marketed from the two plants. Marine deck cranes are manufactured at Vicksburg for installation on rigs in Brownsville. The company's steel mill in Longview produces many of the special alloys that go into Brownsville rigs. The Longview Division also supplies electric motors and generators for vessels at Brownsville.

In other areas of the Brownsville facility, Marathon has a completely equipped pipe shop and electrical and plumbing shops. A machine shop is on the drawing boards. Often the customer will supply much of the equipment to be incorporated into an offshore rig or other vessel. Marathon's yard has outside storage areas and a warehouse for customer use.

When a mobile offshore rig or other vessel leaves the yard, it enters the deepwater channel at the Port of Brownsville, and from there it's just a few miles to the Gulf of Mexico. An important con-

Discussions On LNGs Highlight ASNE Meeting

At a recent dinner meeting of about 90 members and guests, the Tidewater Chapter of The American Society of Naval Engineers presented an informative program on the design, construction and operation of large modern LNG tankers.

Michael Goudouin of Marine Technigaz, Inc., Boston, Mass., was the guest speaker. Mr. Goudouin a rare combination of designer, engineer and cost accountant—discussed, with the aid of excellent motion pictures and slides, the two leading types of LNG carriers.

The spherical tank type is more adaptable to the smaller ships where the weight is proportionate to capacity, as is cost.

The very large ships will use the membrane construction. The primary barrier liner consisting of waffled stainless steel sheets, and the secondary barrier consisting of modular elements are separated by a balsa wood and sugar maple plywood sandwich. It is anticipated that the LNG tankers to be built by Newport News Shipbuilding & Dry Dock Co. will use the membrane system. The size of these vessels makes automation of welding and material handling mandatory. sideration for Marathon is that there could be no overhead obstructions on the ship channel. The big offshore rigs are tall and overhead obstructions would have prevented use of the channel.

Marathon's Gulf Marine Division is now building vessels on a production basis. The yard has seven units under construction at the present. The company faced and overcame numerous matters concerned with building a new yard and commencing production. One reason for the firm's decision to locate in Brownsville was the area's low average annual rainfall—just 27½ inches. In 1972, however, the rainfall was much above the annual average.

Another point is that Browns-ville has relatively little heavy industry. Marathon learned that though there were few skilled workers available, there was a large labor pool that (and testing showed this) could be trained. The company first began working with Texas Southmost College on a vocational training program for welders. Training facilities were later moved to the shipyard and classes are continuing. Trainees attend classroom lectures on such diverse subjects as blueprint reading and job safety. Early welding skills are developed in a laboratory situation. Training continues on the job. Trainees must meet ABS standards for full employment but they are paid from the time training begins. A total of 610 employees have completed the program and have been certified with another 100 in training. The yard's total work force now stands at 1,800 and is expected to be 2,500 by year end.

All of the research and development of this system was financed by Technigaz, a subsidiary of Gazocean.

At the business meeting preceding the program, the officers for calendar 1973 were installed as follows: chairman, Capt. W.E. Mc-Garrah, USN, Fleet Maintenance Officer, COMPHIBLANT; vice chairman, Comdr. J.A. Siebel, US-CGR, marine consultant; councilors, Rear Adm. D.H. Clark, USN (ret.), Rear Adm. E.H. Thiele, USCG (ret.), Rear Adm. Jamie Adair, USN (ret.), Capt. R.F. Roche, USN, Assistant Fleet Maintenance Officer, CINCLANT, and J. Eaton, Chief, Facilities Branch, Atlantic Marine Center (NOAA); secretary, R.S. Gray, Chief Sur-veyor, SUPSHIP FIVE, Norfolk Naval Shipyard; treasurer, Lt. Comdr. E.S. McGinley, USN, Naval Safety Center.

Committee chairmen: program, Comdr. J.F. Yurso, USN, Fleet Maintenance Division, CINCL-ANT; publicity, J.R. Miller, J.J. Henry Co., Inc.; membership, Comdr. M.R. Gluse, USN, Maintenance Division, COMCERVL-ANT, and hospitality, J.T. Hickman, nuclear engineer, Norfolk Naval Shipyard.

The meeting was held at the Fort Monroe Officers' Club, Hampton, Va.



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9

NASSCO Awarded \$119.6-Million Contract To Build Four Tankers

Overseas Shipholding Group (OSG) and National Steel and Shipbuilding Company (NASSCO) have jointly announced the signing of a contract for the construction by NASSCO of four U.S.-flag 89,000dwt tankers, three of which will be delivered to OSG in 1977 and one in early 1978. The agreement for the construction of the four vessels is subject to several conditions, including approval by the Maritime Subsidy Board of OSG applications for required differential subsidies. This class of ship incorporates unique pollution abatement features such as a double bottom and a high capacity clean ballast system, but OSG has the right to terminate the contract if, after the filing of an environmental impact statement by the Maritime Subsidy Board, the Board establishes additional pollution abatement requirements on the vessels which OSG considers too costly.

The total purchase price for the four vessels will be \$119,600,000. Designed by NASSCO as the "San Clemente Class" oil carrier, the vessels will be 894 feet in length and 106 feet in beam, with a molded depth of 62 feet. The control system in the new 16-knot ships is of the latest design.

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350 Hanley Industrial Ct. • St. Louis, Mo. 63144 Carboline responsibility lasts a long time. The new contract brings NASS-CO's current backlog of work to be performed to about \$450 million, its highest level. National Steel and Shipbuilding Company is managed by Kaiser Industries Corporation and owned equally by Kaiser Industries and Morrison-Knudsen Company, Inc.

Overseas Shipholding Group, a major bulk shipping company, owns and operates a fleet of 36 tankers and dry bulk carriers aggregating in excess of 1.6-million deadweight tons. OSG's current newbuilding program, not including this contract, will increase its fleet by early 1976 to 52 vessels aggregating more than 4.1 million deadweight tons, including seven 50-percent owned and two 60percent owned ships.

J. Bernard Rafferty Elected President Baker-Whiteley Towing



J. Bernard Rafferty

J. Bernard Rafferty was elected president and reelected a director of The Baker-Whiteley Towing Company of Baltimore, Md. He succeeds Leon A. Talbott, who retired on March 13, 1973, after 54 years of service with the 95-yearold company.

Mr. Rafferty is a former president of The Propeller Club, Port of Baltimore. He is a member of the Maryland and Baltimore Bar Associations, the Marine Law Association of the United States, and The Society of Naval Architects and Marine Engineers.

John K. Buttner was elected vice president and secretary. Capt. Thomas J. Murphy Jr., a graduate of Kings Point and well-known in shipping circles here and abroad, was also named a vice president. Richard C. Gross continues in his position of assistant secretary and general manager of operations.

Hitachi To Build 500,000-Dwt Tanker At Ariake Shipyard

Hitachi Zosen has received an order for a 500,000-dwt tanker from Andreadis (U.K.) Ltd. This vessel will be built at Hitachi Zosen's Ariake Shipyard and delivered to her owner at the end of 1976.

Principal particulars and approximate measurements are as follows: length, 1,280 feet; breadth, 233 feet, and depth 102 feet. Built to ABS classification, the tanker will be powered by a steam turbine with a maximum output of 45,000 hp to deliver a maximum trial speed of 15.3 knots.



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Chase has them all. And he's the only man in Long Beach who does. Exxon Company, U. Houston, Texas

Colt Industries Names D.E. Babb To New Sales Post In Houston

Colt Industries' Power Systems Division of Beloit, Wis., has increased their product representation in the Gulf Coast area with the assignment of **D.E. Babb** of Houston, Texas, to handle an expanded line of the division's products. **F.J. Eubank**, vice president and general manager of the water and waste management operation, recently announced that the additional product lines that Mr. **Babb** will handle will include vapor compression desalters and waste treatment equipment. These products are primarily directed to the growing offshore drilling industry. "With the expanded demands

"With the expanded demands and increased sales in the areas of desalting equipment and waste con-

Your requirements FIRST in our Book

trol, particularly in the areas of offshore drilling, it is necessary to extend the representation of our product line in this geographical area," Mr. **Eubank** said. He also emphasized that Mr. **Babb**, with an extensive sales-engineer background, is ideally located to handle this new assignment.

The Colt division maintains a sales office in Houston. Mr. **Babb** has been with the company for 22 years, and is well-known in the Houston and Gulf Coast marine and industrial areas. He has extensive experience in product application to the offshore drilling market.



The Power Systems Division products that Mr. **Babb** now sells and services include a line of vapor compression, water desalting equipment in 15,000-gpd and 7,500gpd capacities, and waste treatment equipment that has been primarily designed for marine application. In this group of products is a new vacuum sewage collection system now being manufactured and marketed under the trade name "Envirovac." This system is available for both permanent and mobile installations, with the advantages of using 90 percent less water and economical cost of installation and operation.

Storm Awards Contract To Beth-Beaumont For Self-Propelled Drillship

Arthur Weiss, president of Dearborn-Storm Corporation, Chicago, Ill., has announced that its subsidiary, Storm Drilling Company, has agreed with Bethlehem Steel Corporation for the construction of a self-propelled drillship, the Hurricane, to add to Storm Drilling Company's fleet of offshore drilling units. The Hurricane, the third self-propelled drillship to be owned by Storm, will be comparable in design to the Cyclone, and will cost approximately \$14,000,000. It will be built at Bethlehem's Beaumont, Texas, Shipyard, and is expected to be completed in May 1974.

Mr. Weiss stated that he was pleased to announce this important expansion of Storm Drilling Company's offshore drilling fleet to enable it further to serve the needs of the domestic and international industry.

Western Co. Of N.A. Awards Avondale Ship \$25-Million Contract

A \$25-million construction contract for a third semisubmersible offshore drilling vessel has been awarded Avondale Shipyards, Inc. of New Orleans, La., by Western Co. of North America. No delivery date has been given.

Two other semisubmersibles are under construction for Western Co., one is scheduled for delivery in the middle of 1973, and the other set for the first half of 1974.

Maritime Reporter/Engineering News

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Placid 66 (Placid Oil) Dixilyn One-Fifty (Dixilyn) Topper I (Crestwave) Zapata Explorer (Zapata) Topper II (Crestwave) Penrod 58 (Penrod) Penrod 59 (Penrod) Westdrill I (Westburne International) W. D. Kent (Reading & Bates) Gulf Commander (Walker-Huthnance) Western Star (Western) Rowan-Houston (Rowan) Rowan-New Orleans (Rowan) Western Delta (Western) Earl Rowe-San Antonio (Field International) Penrod 60 (Penrod) Zapata Nordic (Zapata)

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Shipyards in Vicksburg, Mississippi, U.S.A.; Brownsville, Texas, U.S.A.; Republic of Singapore:

Clydebank, Scotland

Penrod 62 (Penrod) Mr. Mel (Fluor) Pentagon 82 (Sea & Land **Drilling Contractors**) (Neptune) **Topper III (Crestwave)** Rowan-Anchorage (Rowan) Rowan-Texas (Rowan) Ocean King (Odeco) Key Biscayne (Key International) Key West (Key International) Grand Large (Triton Industries) (Neptune) Penrod 71 (Penrod) Penrod 72 (Penrod) Penrod 64 (Penrod) Penrod 73 (Penrod) Margie (Atwood Oceanics) Demaga (Reading & Bates) Super Discoverer (Deep Ocean Drilling Inc.) (Offshore Co.) Penrod 75 (Penrod) Colonel Drake (Offshore International) Chickamauga (Atwood **Douglas Carver** (Reading & Bates)

Penrod 61 (Penrod)

Senior Officers Elected At ABS Annual Meeting

Robert T. Young, chairman and president of the American Bureau of Shipping, was reelected to that post on March 20, by the board of managers of the international classification society.

It was also announced that the board elected **Charles J.L. Schoefer**, formerly senior vice president, to executive vice president, and **Ralph C. Christensen**, formerly vice president, to senior vice president.

Reelected vice presidents of the Bureau were Sydney Swan, Robert S. Little, Kenneth D. Morland, and Kurt Molter. N. Herbert Mullem, formerly assistant treasurer, was elected treasurer, and John R. Blackeby was reelected secretary of the Bureau.

Hubeva Marine Names Two European Agents

W. George Huntington, president of Hubeva Marine Plastics, Inc., sole distributor of Cordobond Strong-Back products, has announced the appointment of two new European agencies. In France, the Cordobond line will be handled by Sogeric of 148. Rue Sainte, 13— Marseille (7e), France; and in Portugal, it will be handled by Valadas, LDA. of Avenida D. Carlos 1, 60, Lisboa-2, Portugal.

NRA Board Holds First Meeting At Academy In Helena

The Fourth Annual Membership and Board of Directors Meetings of the National River Academy of the United States of America were held March 15, 1973, at the Academy in Helena, Ark. Forty-three members and guests attended the meetings, held for the first time at the Academy's new facility.

Members elected for a three-year term to serve on the board of directors are: James O. Gundlach, Canal Barge Company, Inc.; W.R. Murphy, American River Transportation Company; Sheldon G. Held, Hartford Insurance Group; Noble C. Parsonage, Pott Industries, Inc.; H.N. Spencer, The Waterways Journal; L.E. Thompson, Pine Bluff Warehouse Terminal, and George Hale, Marine Inspection Engineers.

Floyd A. Mechling, A.L. Mechling Barge Lines; John M. Donnelly, Ingram Barge; B.D. Brandon, Arkansas State Representative, and Pierre R. Becker, Superintendent of the Academy, were elected chairman/president, vice chairman/vice president, secretary/treasurer, and assistant secretary/treasurer, respectively, to serve for the year 1973-74.

M.E. Midgely, Nilo Barge Lines, Inc., was named co-chairman of the fund raising committee. He shares this position with Mr. **Murphy**.

Mr. Mechling expressed his deep appreciation for the dedication and excellent performance of the following board members, whose terms expired March 1973: M.E. Midgely, T.F. Ellis Jr., Gene Raff, and Dr. Bart Westerlund.

Mr. Murphy, chairman of the fund raising committee, gave credit to the Academy superintendent for concentrating the fund drive toward a much-needed river pilot simulator trainer.

William J. Wolter, Waterfront Services, Inc., chairman of the membership committee, asked the board's approval of 17 membership applications, which were unanimously approved.

Mr. Held, chairman of the education committee, complimented the Academy's staff for their untiring efforts in developing and implementing the cadet/pilot program. He further urged all members to assist in the recruitment of young men for the cadet/pilot program, and announced that several openings are still available for April 30, 1973, class. Mr. Parsonage, chairman of the first NRA Invitational Golf Tournament, announced that June 7 and 8 had been set at the Helena Country Club for the tournament, in conjunction with the dedication ceremonies of the Academy's initial building.

Mr. Held and James E. Walden were each presented an award for outstanding services as chairman of the education and building committees, respectively.



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Astronaut Lovell Joins Bay-Houston Towing As Senior Exec. VP

The appointment of Astronaut Capt. James A. Lovell as senior executive vice president of Bay-Houston Towing Company, was announced by Cecil R. Haden, president. Captain Lovell assumed his new position March 1, 1973 following his retirement from the United States Navy. In his new position, Captain Lovell will participate in overall operations of the diversified firm, which has interests in water transportation and harbor towing, mining, ranching and ecological products. Previously elected to Bay-Houston's board of directors, he will also serve as a member of Bay-Houston's executive operating committees, reporting directly to Cecil Haden, chief executive officer. Other officers involved in the ma-

clude W.D. Haden II, chairman of the board, R.J. Wales, vice chairman of the board, John C. Masterson Jr., executive vice president, and Walter J. Fernandez, vice president.

rine operations of Bay-Houston in-

Mr. Haden noted that Captain Lovell's joining the Houston-based organization reflected "continuing momentum in our diversification program."

Captain Lovell is now complet-

ing his 21st year of commissioned service in the Navy, and is Deputy Director-Science and Applications for the NASA space program.



Capt. James A. Lovell

A 1952 graduate of the United States Naval Academy, he has also attended the Harvard University Advanced Management Program.

Captain Lovell presently holds the record for time in space with a total of 715 hours and 5 minutes. He has served in the space program since 1962, and has been active in both the Gemini flights and the recently completed Apollo series. He holds innumerable medals

He holds innumerable medals and awards, including two Navy Distinguished Flying Crosses, as well as the Legion of Honor from France.

Bay-Houston Towing Company and its predecessors have been engaged in the water transportation and harbor towing business since the middle 1880s. Owned by **Cecil R. Haden** and his family, it is presently one of the largest harbor and coastwise towing companies on the Texas Gulf Coast.

Bay-Houston was formed in 1948 by the merger of two Haden-owned companies, Bay Towing Company and Houston Towing Co.

With offices in Houston, Galveston, Corpus Christi and Freeport, Texas, agent representatives are located in all major shipping centers in the world.

Carrying on in the tradition of his father and grandfather, W.D. Haden II is a member of the board of commissioners of the Houston Port Authority, and was honored in 1970 by being appointed honorary Consul of Norway.

ACL Appoints Stoddart Market Research Mgr.

Jeffrey Stoddart has been named manager of market research in New York for Atlantic Container Line, U.S., it has been announced by O.I.M. Porton, president.

Mr. Stoddart was assistant marketing manager in New York before his current appointment. He joined ACL in 1969 as an administrative assistant to the traffic and operating director of Atlantic Container Line Services, Southampton, England. After service with the marketing department of ACLS, he was transferred to New York. Between 1959 and 1967, Mr. Stoddart was associated with Cunard Line.

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Int'l Paint (Calif.) Inc. Appoints David Haas



David S. Haas

International Paint Co., (California) Inc., worldwide manufacturers of marine coatings, has announced the appointment of **David S. Haas** as sales manager.

He has been associated with International Paint Co., (California) Inc., since 1966, in the capacity of West Coast sales engineer. Before joining International Paint Co., (California) Inc., Mr. Haas served other major coating suppliers in the industry.

As sales manager, he will coordinate the company's sales program in five district offices on the West Coast, and distributors in Hawaii and Alaska.

In addition to his managerial function, Mr. Haas is an active member of The Propeller Club of the United States Port of San Francisco, and The Marine Exchange.

GE Credit Leases Fortaleza To TTT Via Sun Subsidiary

General Electric Credit Corporation has announced that it is the "sole equity investor"—or owner—in the lease financing of the \$28-million roll-on/roll-off cargoship Fortaleza, now under charter to a subsidiary of Transamerican Trailer Transport, Inc.

The Fortaleza was launched at Sun Shipbuilding & Dry Dock Company's Chester, Pa., yard in October 1972. GE Credit purchased the 24,000-ton ship and leased it to a subsidiary of Sun Shipbuilding which subleased to TTT on a bare-boat charter for 20 years. Partial financing was provided by a public offering, insured under the Government Title XI program.

The Fortaleza is 700 feet long overall, and 660 feet long at the waterline when loaded to a 27-foot draft. Her beam is 92 feet molded, and she displaces 24,000 tons when loaded to a draft of 27 feet in salt water. She has a single-screw and a two-boiler geared steam turbine delivering 30,000 continuous shaft horsepower. She will operate between Baltimore and Puerto Rico on a weekly sailing schedule. GECC's transportation financing

GECC's transportation financing department is engaged in the financing and leasing of large dollar transportation equipment, including ships, commercial aircraft, corporate aircraft, locomotives and box cars.

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German Shipbuilders Plan Four-Year Program

The German Shipbuilders' Association has announced plans for a major four-year investment program estimated to cost approximately \$380 million. At the same time the shipyards have alerted the Federal Government to the fact that unless sizable aid is provided in the form of investment contributions and favorable credit terms, shipyards would be unable to meet this target deemed essential to meet future overseas competition.

Following an inquiry, the Association prepared "Structural Concept 1973-77," which suggests that the Government should provide about 40 percent of the required investment in one form or another, while the remaining funds necessary should be obtained within the industry's own resources.

Tidal Elects H.J. Michaelson VP

Tidal Companies, Inc., Eleven Broadway, New York, has announced that H.J. Michaelson has been elected vice president. Mr. Michaelson will also serve as vice president of Tidal Equipment & Transportation Company, a newly formed division to handle activities involving purchase, sale and use of containers and chassis.

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X

Aerojet Surface Effects Ships Division Tacoma, Washington Jeffboat Building \$15.5-Million Stern Paddlewheel Riverboat For Greene Line Steamers, Inc.



A model of the new \$15.5-million stern paddlewheel riverboat, which is under construction at the Jeffersonville, Ind., yards of Jeffboat, Inc. The 400-passenger vessel is being built for Greene Line Steamers, Inc., Cincinnati, Ohio, a wholly owned subsidiary of Overseas National Airways.

A new \$15.5-million 400-passenger stern paddlewheel riverboat is under construction at a Midwest shipyard, and will be ready for overnight trips on the U.S. river system by mid-1975, Overseas National Airways recently announced in New York.

The 397-foot 4,500-gross-ton steamboat is being built for Greene Line Steamers, Inc., Cincinnati, Ohio, a wholly owned subsidiary of ONA, by Jeffboat, Inc., at its Jeffersonville, Ind., yards.

Jeffboat is a subsidiary of Texas Gas Transmission Corporation. Greene Line also operates the Delta Queen, the last overnight passenger steamer in the United States. The new vessel will be a sister ship of the Delta Queen. It will be the largest passenger river steamer ever built in this country.

Construction of the new boat was made possible by a Federal Maritime Administration guarantee of 87½ percent of the \$15.5 million cost. The balance was financed by ONA through the First National Bank of Chicago.

The Delta Queen is currently operating under a reprieve from the Safety at Sea Law, since the 47-year-old vessel cannot be brought up to certain standards enacted in the 1966 law. Legislation to permit an additional fiveyear extension of the Delta Queen's reprieve was introduced last month by Chairwoman **Leonor K. Sullivan** (D-Mo.) of the House Merchant Marine and Fisheries Committee.

The new riverboat is the result of more than six years of planning by Greene Line and the maritime division of ONA. It will have the exterior appearance of an old-time Mississippi River steamboat, but will use the latest construction materials, and will be built to U.S. Coast Guard safety standards.

The boat will be powered by two 1,000horsepower steam reciprocating engines that will turn her paddlewheel, and will be capable of 12 miles an hour. She will have a swimming pool, a sauna, large lounges, four bars, air-conditioning, elevators, and a steam calliope.

Design and construction of the new vessel is under the direction of **James S. Demetrion**, assistant to the chairman of ONA, and director of maritime affairs for the airline. Mr. **Demetrion** supervised design and construction of a 15,000-ton ocean cruise ship begun by ONA and now sailing as the Cunard Adventurer.

For exterior design, ONA retained **James Gardner**, who did the exterior design of the Cunard Adventurer, and also that of the QE II. Supervising naval architects are Schuller and Allan of Houston, a firm that has been working on passenger vessel design for the Greene Line since 1967. The firm of Three Quays Marine Service of London, a division of P & O Steamship Company, Ltd., is a marine consultant.

Testing of the new riverboat's hull and propulsion system was done at the Netherlands Ship Model Basin at Wageningen, Holland, and at the department of naval architecture of the University of Michigan.

Todd Receives Letter Contract To Construct Three OBOs Costing \$30.7 Million Each

E.C. Stamatiou, owner of Hedge Haven Farms, Clinton, N.J., announced that he had signed a letter contract with Todd Shipyards Corporation for Todd to build at its Los Angeles Division three 80,500-dwt oil/bulk/ore (OBO) vessels at a cost of \$30,750,000 each.

"Application has been made to the Maritime Administration for a construction differential subsidy," Mr. **Stamatiou** added, "and if approved, the vessels will be charted to Burmah Oil Company under a 25-year agreement. They would be used to transport petroleum from Burmah's proposed offshore terminal in the Bahamas to U.S. ports."

In December 1972, Burmah signed a letter contract with Todd to build six 380,000-dwt tankers (VLCCs) at an approximate price of \$95 million each at Todd's proposed Galveston, Texas, facility. Application for construction differential subsidy has also been made for these vessels, which would transport crude oil from the Near East to Burmah's Bahama terminal.



Production in 1972: Five V.L.C.C.s aggregating 1,426,225 dwt. On order as per January 1, 1973: Twenty V.L.C.C.s aggregating more than 6,000,000 dwt.





Maritime Reporter/Engineering News

NSC Marine Section Discusses Plans For 1973 —USCG Honors Capt. Bishop



Captain **Bishop** and his newly elected regional vice chairmen shown left to right are: **H.H. Howard**, assistant to vice president, Bethlehem Steel Corporation, Bethlehem, Pa.; **Fred R. Smith**, chairman of the board, Seattle Stevedore Co., Seattle, Wash.; Capt. **Bishop**; John D. Geary, vice president, The Ohio River Co., Cincinnati, Ohio, and **Robert Kratzert**, manager, vessel personnel and service, Columbia Transportation Division, Oglebay Norton Co., Cleveland, Ohio.

The Executive Committee of the Marine Section, National Safety Council, held its first 1973 meeting in the offices of the American Bureau of Shipping, New York City. Almost the complete slate of elected officers in the 1973 Marine Section Executive Committee headed by their new general chairman, Capt. **Hewlett R. Bishop**, president, National Cargo Bureau, Inc., were present. The prospects for even better Marine Section Safety Conference Meetings in the future were made brighter by the discussion held and programs announced that are to be implemented during the remainder of the year.

Captain Bishop was recently cited for distinguished contribution to maritime safety and other activities by the United States Coast Guard, which tendered him its Distinguished Public Service Award. The citation, presented to Captain Bishop by Coast Guard Commandant Adm. Chester R. Bender, is the highest civilian award of the Government agency.

Norwegian Firm Receives Large Order To Supply U.S. Shipbuilding Industry

Norwegian computer firms—tiny by international standards—are winning important foreign orders.

In February 1973, a contract—believed to be one of the biggest ever in the commercial software field—was signed between Shipping Research Services A/S-SRS-Oslo, and the United States Government represented by the Maritime Administration. The contract allows the Maritime Administration to market the Autokon-71 ship design system throughout the U.S. shipbuilding industry. The agreement also includes the Prelikon programs for design calculations.

In the United States, the first generation of the Autokon system was acquired by General Dynamics Corporation as early as 1966, followed by Litton Industries in 1968, and Seatrain Shipbuilding Corporation in 1970. In 1972, the Autokon-71 system was sold to Newport News Shipbuilding & Dry Dock Co.

Now the Maritime Administration has acquired exclusive rights in U.S. territory. American shipyards will acquire rights to the system as sublicensees under contract with the Maritime Administration.

Three major shipyard companies have already taken a sublicense for this new generation of Autokon—namely Todd Shipyards Corporation, Bethlehem Steel Corporation, and General Dynamics Corporation.

April 15, 1973



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Motorships are saving time and costs with bulk oil delivery service offered by Shell's Agent, Marine Oil Services, Inc., Anders Williams Company, Norfolk, Virginia.

This firm uses two tank boats—one holds 13,500 gallons, the other 19,500 gallons, to service ships in Hampton Roads. Each boat is divided into two compartments and can deliver up to 4,000 gallons of Shell Lubricants per hour to ships' tanks.

Advantages to ship owners

With this speedy tank-to-tank delivery system, there is less chance of product contamination, and only minimum assistance is needed from ship crews. In addition, there is no interference with cargo operations. Delivery is faster and less hazardous than with drums. Still, both of the tank boats frequently carry drums on deck, in addition to full tanks below, to fill smaller orders.

Use of Shell MELINA® Oil increasing

Demand for multi-purpose MELINA Oil is increasing for both slow speed crosshead-type diesels—including Sulzer, MAN, B & W, Gotaverken, Fiat, Stork—and medium and high speed trunk piston engines. MELINA Oil protects engine parts against wear and corrosion, and resists oxidation over a long service life. MELINA also satisfies the requirements of other shipboard equipment such as gear transmissions, variable pitch propellers, steering gear, turbochargers and air compressors.



Shell Representative, John Barnett, discusses some of the advantages of MELINA Oil with Chief Engineer, Demetrios Kalisporis. MELINA Oil neutralizes acids that straight mineral oils cannot.

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Todd And J.J. Henry Join Aerojet Team Bidding To Build Huge Surface Effect Ship

Todd Shipyards Corporation has joined the industrial team formed by Aerojet Surface Effect Ships Division as a key member to compete for the job of building a 2,000-ton-class high-speed ship for the U.S. Navy.

E.D. Ward, vice president and general manager of the Tacoma, Wash.-based Aerojet Division, said: "Todd's more than 55 years of experience in building naval ships of all kinds gives our team a powerful boost."

The craft to be built is a large surface effect ship (SES)—a vessel designed to move on a cushion of air while riding the sea at high speeds.

Todd's role will be carried out by its Seattle Division, builder of a wide variety of naval and commercial ships. Most recently, the facility has turned out destroyer escorts and guided missile destroyers.

Mr. Ward said another key team member is the internationally known naval architectural and marine engineering firm of J.J. Henry Co., Inc. "We feel that with the combination of Todd's know-how in marine construction, J.J. Henry's established talent in ship design, and Aerojet's own experience in surface effect ships, we will be able to give the Navy a seaworthy SES ship, and not just a high technology vessel," Mr. Ward said.

J.T. Gilbride, president of Todd Shipyards, said: "After careful study of SES technology, we have every confidence that we can contribute advanced construction principles appropriate to such advanced ships."

Mr. Ward's division managed the design and construction of the Navy's 100-ton experimental prototype SES which is now conducting a sea-test in Commencement Bay at Tacoma.

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Aerojet is one of four companies selected by the Navy currently engaged in preliminary design competition to construct a 2,000-ton version.

Of approximately \$100,000,000 that the United States has invested during the past six years in developing SES technology for use in the fleet, two-thirds has been invested by the Navy toward two experimental 100-ton prototypes, of which the Aerojet-built craft is one.

In addition, Aerojet has been developing an amphibious assault landing craft air cushion vehicle for the Navy, which is a related technological development. To construct this sophisticated craft, Aerojet has selected another highly rated Pacific Northwest firm, Tacoma Boatbuilding Co., which also fabricated the 100-ton SES. To date, the Government has invested approximately \$40,000,000 in advanced ship technology at Aerojet.

Other members of the Aerojet 2,000-ton SES team include: Weapons Command and Control-Sanders Associates, RCA, Honeywell and Univac; Lift Fans-Garrett Corporation; Waterjet Propulsion Pumps-Aerojet Liquid Rocket Company; and The Boeing Company is looking at possible application of its hydrofoil experience to SES technology.

Puget Sound Tug & Barge Promotes McLean And Watkins

Two executives of the Puget Sound Tug & Barge Co. have been promoted to key positions as a result of the company's recently announced participation in a Canadian-sponsored transportation consortium, Arctic Transportation, Ltd.

William D. McLean, formerly vice presidentoperations, has been named senior vice president, and G.A. (Al) Watkins, formerly general sales manager, has been appointed vice president in charge of marketing and sales, according to Leo L. Collar, president of the Seattle, Wash.-based tug and barge firm. Mr. Collar said that "because of the potential

Mr. Collar said that "because of the potential for increased transportation requirements in the Arctic, we have joined in the formation of Arctic Transportation, Ltd., and have initiated some changes to accommodate this business expansion and make our firm even more Arcticoriented than it has in the past.

"In addition to a broad range of towboat experience, both Mr. McLean and Mr. Watkins have in-depth Arctic experience, which gives them the necessary expertise and knowledge to develop and operate transportation services to the North," stated Mr. Collar.

Mr. McLean, who has been with the company since 1949, first became involved with specialized transportation to the Arctic when the Red Stack company formed Arctic Marine Freighters to deliver 7,000 tons of cargo to Foggy Island in 1968 for British Petroleum. In 1969, he was assigned as project manager for delivery of 70,000 tons of drilling supplies and materials to Prudhoe Bay on Alaska's North Slope, and in 1970, he was general manager for the 187,000-ton sealift to Prudhoe Bay, the largest commercial sealift in history.

Since then, Mr. McLean has been vice president and general manager of Arctic Marine Freighters, directing the total operation in 1971 and 1972.

Mr. Watkins joined Puget Sound Tug & Barge in 1969, and has also been active in supervising the firm's Arctic operations since then. He first became involved in transportation to the Far North in 1965, when he planned and supervised a tow to Point Barrow, the northernmost tip of Alaska, for another tug and barge firm.

Although Mr. **Watkins** is in charge of general sales, his primary area of activity under his new assignment will be developing Arctic business.

World's largest LASH vessel will introduce LASH service to Latin America

The 893-foot-long DELTA MAR is the first of three LASH vessels ordered by Delta Steamship Lines. All will be placed in operation during 1973 on Delta's trade route between U.S. Gulf of Mexico ports and the east coast of South America with calls at Caribbean ports.

In addition to its distinction as the world's largest LASH vessel, the DELTA MAR is also the largest general cargo vessel ever built in the United States. The vessel is equipped with a 510-ton LASH crane and a 30-ton container crane. It will be arranged to carry 74 LASH barges and 288 standard 20-foot containers (or a combination of 20 and 40foot units) when it is placed in service.

The DELTA MAR is the sixteenth LASH vessel launched in a continuing program that includes a total of 24 LASH vessels placed in operation or ordered by seven vessel operators. LASH vessels now serve nations in North America, Europe, Africa and Asia, with South America and Australia to be added this year.



LASH SYSTEMS, INC. SUITE 1414, 225 BARONNE ST., NEW ORLEANS, LOUISIANA, U.S.A.

ABS Elects Three To Board Of Managers —New Members Named

Elected to the board of managers at the annual meeting of the members of the American Bureau of Shipping, held in New York, N.Y., on March 20, were: George H. Blohm, president, Cities Service Tankers Corp.; George P. Livanos, president, Seres Shipping, Inc., and Thomas J. Smith, president, Farrell Lines, Inc.

The board of managers is the governing body of the Bureau, an international ship classification society which establishes standards for the design, construction and maintenance of merchant vessels. The membership of the Bureau is composed of shipowners, shipbuilders, marine underwriters and other persons prominently identified with maritime commerce. Twenty-two men were elected as new members of the Bureau. They are: James Amoss, president, Lykes Bros. Steamship Co., New Orleans, La.; Capt. Leo V. Berger, president, Avon Steamship Company, Inc., Lake Success, N.Y.; J.N. Blackman, president, Mutual Marine Office, Inc., New York, N.Y.; James Yu Shu Chen, president, Sea King Shipping & Trading Corp., New York, N.Y.; Granville Conway Jr., president, Cosmo-

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politan Shipping Company, Inc., New York, N.Y.; William J. Dorman, manager, J.J. Henry Com-pany, Inc., New York, N.Y.; R.I. Hoskins, vice president-marine operations, Gulf Oil Trading Company, Philadelphia, Pa.; Will Kluss, president, World Wide Transport Manager-Marine, Continental Oil Co., Stamford, Conn.; Howard L. Kleinoeder, president, American International Underwriters Corp., New York, N.Y.; Paul J. Kreuz-kamp, vice president, Alexander & Alexander, Inc., New York, N.Y.; Robert L. Liston, vice president and manager, Western Dept. Marine Office, Appleton & Cox Corp., Chicago, Ill.; H. McCullough, president, Westdale Shipping Ltd., Port Credit, Ontario, Canada; Myrle E. Midgley, president, Nilo Barge Line, Inc., St. Louis, Mo.; John F. Nace, manager, Marine and Defense Facilities, Application Engineering and Sales, General Electric Company, Schenectady, N.Y.; Constantine S. Nicandros, vice president, Transportation & Supplies, Continental Oil Co., Stamford, Conn.; William Pettersen Jr., underwriter, American Hull Insurance Syndicate, New York, N.Y.; Enrique Rojas Guadamarrama, director general, Transportacion Maritime Mexicana, Mexico City, Mexico; Joseph G. Romans, vice - president - marine manager, Royal-Globe Insurance Companies, New York, N.Y.; John L. Stewart, vice president, Ocean Marine-West Coast, Fireman's Fund American Insurance Companies, San Francisco, Calif.; John Walbridge, general manager-marine and aviation, Insurance Company of North America, New York, N.Y.; D.A. Wittwer, general manager, Oil & Gas Division, The Broken Hill Proprietary Co. Ltd., Melbourne, Australia, and Winthrop A. Wyman, president, Triton Shipping, Inc., New York, N.Y.

K & K Marine, Intralog And G. Perl Associates Open Joint Offices

K & K Marine Corporation, and the two companies Intralog-International Transport and Logistics Services, Inc./G. Perl Associates, Inc. announce the joining of their companies under a close cooperative arrangement.

While the three firms will retain their corporate identity, under their new union-in-action they will be in a position to offer to their clients the full spectrum of services falling within the area of international surface logistics with special emphasis on ship/fleet management, ship agency, shipbroking and marine/international transportation consulting.

The move by the companies takes into account the general trend toward integration of the various interrelated segments of the physical distribution function.

The new and joint offices of K & K Marine, Intralog and G. Perl Associates are located at 17 Battery Place, New York, N.Y.

Kernan To Coordinate Matson's \$72-Million Ro/Ro Ship Program

Matson Navigation Company has assigned **Robert S. Kernan**, vice president - southern California, to coordinate its \$72-million roll-on/ roll-off ship program in San Francisco, it was announced by **Malcolm H. Blaisdell**, president.

H. Blaisdell, president. Robert E. Waegner has been appointed vice president-southern California to succeed Mr. Kernan. Mr. Waegner is returning to Matson after 18 months with another company.

Both Messrs. Kernan and Waegner are Matson freight operations veterans, and they worked together in Tokyo on Matson's former Far East container service.

Mr. Kernan, in his new assignment, will coordinate the implementation of Matson's ro/ro trailership program. The first new vessel will go into Hawaii service in August, and the second in December.

Sperry Vickers Issues New Bulletin Covering Power Steering System

The highly precise and versatile DOL-FIN power steering system for pleasure and work boats is featured in a new two-page bulletin published by Sperry Vickers.

by Sperry Vickers. The all-hydraulic system provides full-time power steering, is compact and easily installed, is adaptable to electrical or mechanical autopilots, offers variable rudder slew rates, and automatically reverts to manual steering as an emergency backup. It consists basically of an engine-driven pump, helm unit pump, and steering valve/cylinder assembly for rudder actuation.

Bulletin DF731 covers system operation, features and benefits, available options, and performance specifications.

Copies of the DOL-FIN Steering System Bulletin DF731 may be obtained by writing to Sperry Vickers, Aerospace-Ordnance-Marine Division, Troy, Mich. 48084.

Port Of New York Steamship Directory Available At No Cost

The 1973 edition of the "Port of New York Steamship Services Directory" has been issued by the Port Authority to meet the needs of importers, exporters, freight forwarders and other business organizations and Government agencies.

The 24-page directory, published annually since 1955, lists the names, addresses, telephone numbers and pier locations for 188 steamship lines and agents offering regularly scheduled services from the New Jersey-New York Port on international, intercoastal and coastwise routes. It also contains names, addresses and pier locations of the Port's terminal operators and a listing of world ports served by the bi-state harbor. In addition, the new edition lists active steamship piers, together with the

April 15, 1973

lines, terminal operators and railroads serving them. For the first time, passenger and cruise services are included.

Copies of the new directory may be obtained without charge from the Port Promotion Division, The Port Authority of New York and New Jersey, 111 Eighth Avenue, New York, N.Y. 10011, or from the Port of New York Trade Development Office at 170 Broadway, New York, N.Y. 10038.

Lightner Yard To Build Taubler-Designed Boat For Collecting Debris

A contract for the construction of a debris-collecting vessel has been awarded to Lightner's Boat Yard, Inc., West Sayville, N.Y., by the Department of Conservation and Waterways, Town of Hempstead, N.Y.

The new vessel, of catamaran type,

is of welded-steel construction, diesel engine powered, and is fitted with a large debris basket between the hulls. The vessel is capable of collecting floating debris, as well as being grounded to collect beach debris.

Principal dimensions are 30 feet 1 inch length overall, 12 feet extreme beam, and the draft is about 15 inches.

The design agent was Richard R. Taubler, Inc., naval architects of Brooklyn, N.Y.

Here's what happens with the new Raytheon Watchstander System for remote monitoring of engineering, cargo and bridge parameters as well as spares inventory, fuel consumption, cargo control, dockside maneuvering, satellite navigation, or just about anything else you might need a computer to do:

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Some Recommended Practices For

Successful Sea Trials

Sea Trials Are Expensive And Time Consuming But Are Necessary To Prove That A Ship Will Perform Satisfactorily In Service. The Author Points Out The Reasons For Many "Do's" And "Don'ts" For Good Results

Robert L. Jack*

Sea trials are expensive in terms of time, equipment and manpower. It is probably the only time during the life of the ship when operational data, some from special instrumentation, is documented for all of the ship's systems. It, therefore, appears shortsighted to undertake such a comprehensive and expensive effort without taking every reasonable precaution to ensure that the recorded results will be as accurate as possible.

By carefully sequencing the trial events, this operation can be conducted with a minimum loss of time and the chance of mechanical failure.

Where one trial event bears a technical relationship to another, thought must be given to their proper order. In addition, care must be taken to schedule events in such an order that possible damage to the plant or its equipment is minimized.

Table 1 shows a suggested, if not typical, trial agenda for the first ship of a design. Where appropriate, a generous time allowance has been provided to prepare for subsequent events. It will be noted that total underway time from departure to arrival back at the shipyard (allowing eight hours to and from the trial area) is approximately 40 hours. Experience has shown, however, that the actual time for merchant-ship trials often approaches three days for the first ship of a class. With proper pretrial preparation, the agenda in Table 1 could easily be met.

Trial Supervisor

All trials should be under the direction of a trial supervisor for the contractor. He should have full authority and should be in charge of the trials and all trial personnel, including the captain and chief engineer of the ship. Failure to establish this clear line of authority can result in poor trial results. For

*Mr. Jack, Office of Ship Construction, Maritime Administration, prethe paper summarized fore a recent meeting of the Chesapeake Section of The Society of Naval Architects and Marine Engineers. Mr. Jack has represented the Maritime Administration on trials of hundreds of ships.

example, practically every trial captain tends to follow the same course on every trial regardless of the purpose of the trials or the prevailing weather. One captain did all of his navigation by radar and refused to go beyond range of land. Consequently, these trials were conducted in waters of varying depths. The accuracy of the torsionmeter readings and resulting horsepower calculations under such conditions are greatly impaired.

After the ship is safely at sea, the trial supervisor should have full say as to which course should be followed, the power to be de-veloped, the scheduling of events, the directions to the helmsman during maneuvers, etc. unless overruled by the captain solely for safety reasons.

Likewise, the engine room should be under the control of the operating engineers but only as directed by the trial supervisor. Except for emergency situations, no changes in plant operating conditions should be undertaken by the engine crew unless so directed by the technical supervisor in charge of the trials. This applies to minor plant adjustments as well as operation of auxiliary systems.

Shaft Calibration

The question has often been raised as to the necessity for the calibration of shafts as a prerequisite for accurate horsepower determination. It is obvious that if unchallengeable horsepower data is desired, shaft calibrations must be undertaken. There is a 37-percent chance of an error exceeding one percent in using an assumed modulus. This should be considered unacceptable. This is particularly true where the shipbuilding contract includes a bonus-penalty provision in the order of \$50,000 per 0.01 pounds of fuel per horsepower-hour. This corresponds to nearly \$25,000 for each percentage point of horsepower accuracy, which in turn is the same as each percentage point of shaft calibration accuracy.

Torsionmeters

Unless the propulsion system is electric drive, the horsepower must be determined by a torsionmeter attached to the propeller shaft. The variable mutual - inductance - type

	Table No.	1-Ty	pical Trial Agenda For First Ship Of A Class
Event No.	Tim	e	Event
1	8:00	AM	Depart shipyard
2			Pre-trial conference
3	4:00	PM	Calibrate compass and RDF
4	6:00	PM	Drag shaft for zero torsionmeter reading
5	6:45	PM	Conduct standardization trials
6	10:45	PM	Conduct turning circles
7	11:15	PM	Conduct "Z" maneuver
8	12:15	AM	Conduct non-extraction water rate
9	2:00	AM	Conduct fuel rate
10	6:00	AM	Conduct ahead steering
11	6:30	AM	Conduct emergency steering
12	6:45	AM	Drag shaft for zero torsionmeter reading
13	7:45	AM	Conduct crash ahead from astern
14	8:00	AM	Conduct crash astern from ahead
15	8:15	AM	Conduct astern endurance run
16	9:15	AM	Conduct astern steering
17	10:30	AM	Conduct boiler overloads
18	1:00	PM	Conduct automation demonstration
19	2:30	PM	Conduct anchor-handling test
20	2:30	PM	Calibrate shaft torsionmeter (during event 19)
21			Post trial conference
22	11:30	PM	Arrive shipyard

instrument should be used exclusively for trial purposes. Descriptions of its design, installation, calibration and zero determination are presented in Section 5.5 of The Society of Naval Architects and Marine Engineers T&R Bulletin C2. Other types of horsepower meters, installed as permanent ship's instruments, do not have sufficient accuracy and reliability for use as trial instrumentation.

Shaft-Revolution Counters

The determination of the shaft revolutions is quite straightforward and is usually routinely ac-complished with great accuracy and reliability using special dual trial counters as described in Bulletin C2. However, these mechanical devices are not infallible, and a back-up for this essential data can be readily provided by merely taking hourly readings of the ship's counters.

Fuel-Oil Meters

If fuel economy trials are to be conducted, reliable and accurately calibrated twin fuel-oil meters must be used. Experience has proven beyond any doubt that these meters must be calibrated with fuel of approximately the same flow, temperature, and viscosity as that to be used on trials. Attempts have been made to calibrate such meters with water or other fluids and applying correction factors for viscosity. Without exception, such calibrations have proven to be

worthless. It is believed that the only facility with the capability of calibrating with Bunker C fuel is the Naval Ship Engineering Center, Philadelphia Division. Fortunately, this facility also has a supply of reliable meters that are available to any ship contractor on a loan basis for a reasonable fee. These meters, or others calibrated by NAVSEC Philadelphia, must be used where accurate fuel measurement is a factor.

Radiometric Equipment

Radiometric equipment was first used on commercialship trials 20 years ago for the standardization of the SS United States. Since then, this equipment has revolutionized the procedures used in conducting not only standardization trials but also such maneuvering tests as turning circles, Z maneuvers, and crash stops. The result has been greater accuracy with less effort and a significant saving of trial time.

In addition to plotting the movement of the ship in respect to two stations, the instrument also records time in seconds and shaft revolutions, as well as the ship's heading by means of a connection to the ship's master gyro system. The result is a permanent and accurate record of ship location, heading, and rpm versus time over an almost unlimited time frame. The owners of the equipment boast of an accuracy to within 10 feet in (Continued on page 28)

330,000-ton repair dock at YURA

Some No.

To meet the increasing demand for repair yards capable of handling large-sized ships, MITSUI has specially designed and built the YURA DOCKYARD. It has a 330,000-ton capacity repair dock, 350 meters long, 65 meters wide and 10 meters deep. The new dockyard which works round the clock is equiped with the milli meter wave TV and laser beam systems for guiding ships in and out at night or in fog, devices for mooring trials at wet berth or pier side and many other latest labor-saving and time-saving systems and facilities for efficient repair work. Besides it is backed by technology and knowhow accumulated over 50 years of shipbuilding and repairing.

Its location in the center of Japan, on the main route connecting the major trading ports of Tokyo, Yokohama, Nagoya, Osaka and Kobe saves positioning time. If you are thinking of having your ships repaired, you will save a lot of time and money by calling us for more details.





Sea Trials—

(Continued from page 26) the determination of the ship's location.

Turning Circles

Figure 1 is a typical turning circle plotted from data taken from a chart produced by the radiometric equipment. With the accuracy afforded by this method, the actual position of the ship can be shown at any desired spot, and a circle can be developed from the locus of points corresponding to any location on the ship. In this case, the circle has been drawn through the ship's center of gravity.

Similar charts can be produced for the quick-reversal trial which record accurately the stopping distance and time, the course, heading and deceleration of the ship during the entire maneuver.

Operating Conditions

Steady operating conditions are essential if meaningful trial results are to be achieved. Plant conditions should be stabilized and preferably at the design values during all power runs. Special attention should be given to superheater outlet temperature and pressure and condenser vacuum, and adjustments should be made prior to the runs to bring these values as close as practicable to design conditions.

No changes should be made to the plant during the runs that would affect power output, and variances in auxiliary load should be kept to a minimum. The use of make-up steam and the possible dumping of auxiliary exhaust to the condenser should be carefully monitored and eliminated.

The most frequent source of torque variation, but also the easiest to correct, is that due to excessive use of the helm. This gen-erally results from : 1. The captain's insistance on maintaining a straight course, and 2. the use of improperly adjusted automatic steering equipment which produces excessive rudder angles. Small rudder movements induce disproportionately large changes in shaft torque, particularly at higher powers. Since course keeping is not essential except during standardization, rudder angles should never exceed two degrees.

Course changes should never be made during power runs without the bridge first notifying the computing room. Rudder angles should be kept to a practical minimum during such changes, but should not exceed five degrees.

If these precautions are followed, the deviations in power and fuel consumption from one time period to another should be well within one percent.

Fuel Analysis

Experience has proven to the MarAd Trial Board that the average commercial laboratory cannot be relied upon to provide the consistent accuracy required in the determination of the higher heating value (HHV) of the fuel.

For this reason, this value used in calculating the official fuel rate should be determined by the National Bureau of Standards, if at all possible. Unfortunately, the quality service provided by NBS is limited to other Government agencies and is presently available only to those contractors building ships under MarAd or Navy programs. Unless these services are available, it is the author's opinion that a guaranteed fuel rate is meaningless and should not be specified.

Fuel-Rate Calculations

If the fuel-rate calculations are being made for the purpose of determining a specified guaranteed operational rate, it is my opinion that no correction should be made for the deviation from design conditions of steam pressure and, perhaps, of propeller rpm. Furthermore, the propriety of correcting for steam temperature deviations might also be questioned, particularly if the cause is not correctable or will not be corrected. This is particularly applicable to the bonus-penalty type of contract where the owner has attempted to ensure that he will obtain an efficient propulsion system by agreeing to reward the contractor if the fuel rate is below a specified amount.

One of the most significant fuelrate correction factors is due to deviation from design conditions of the condenser vacuum. This correction is justified since the vacuum will obviously vary with the temperature of the seawater. Other corrections which are proper since they are variables beyond the control of the designer and contractor are for items such as generator load, distiller and ship - service steam.

Steam-Rate Corrections

As in the case of fuel-rate determinations, every effort should be made to have steam and vacuum conditions at design values. However, if this is impractical, corrections should be applied to all values. This apparently inconsistent opinion is logical when it is realized that in the case of the fuel rate, the objective should be to determine the true capability of the complete propulsion system as constructed and not as designed.

In the case of the steam rate, what is desired is to verify that the turbine manufacturer provided a unit meeting the design expectations, and he should neither be penalized nor given an advantage for reason of off-design operating conditions. Similarly, a correction factor should be provided for any deviation of rpm since this will certainly have an adverse effect on the steam rate, and it is a factor over which the turbine manufacturer has no control.

Spiral-Maneuver Test

The T&R Bulletin C2 states that this test "should be conducted only in relatively calm seas and winds of less than five knots." It is the author's opinion that the test should not be attempted except in a flat calm and zero wind, and these conditions must remain throughout



Figure 1—Radiometric plot of right turning circle.

the entire test which usually requires three or four hours. The odds against finding such conditions coincident with the trials are astronomical.

Since the validity of this test is so dependent on extremely improbable environmental conditions, the author questions whether it should ever be specified or even included in the Code for Sea Trials.

Standardization Trials

The use of radiometric equipment permits great latitude in the conduct of standardization trials with reference to direction, distance from shore, time of day, weather conditions, etc. Daylight free of haze and fog is no longer essential, and in fact, many of the recent standardizations have been conducted at night. But equally important is the flexibility in selecting the course, thus permitting a heading to be chosen that will minimize the effect of wind and sea.

Since distance from shore is no longer a constraint, it is recommended all such trials be conducted beyond the 60-fathoms curve to eliminate any possibility of shallow-water effect.

Trial Reports

The trials cannot be considered complete until they have been documented by a comprehensive but concise report. Assuming that all instruments were accurately calibrated, all tests successfully completed, and all data properly recorded, there will still remain the large task of summarizing this mass of material and presenting it in a form that will be meaningful and useful.

After reviewing the formats used by the various shipyards in preparing their preliminary reports, some good, but many of a hodgepodge nature, the MarAd Trial Board developed a standard reporting form. If this form is followed, all pertinent data will be presented in a logical sequence so that the report can serve not only as a documentation of the trials but as a ready reference as well. This booklet also includes instructions for calculating fuel rates and steam rates, as well as some recommendations in regard to instrumentation and test procedures. Copies may be obtained from the MarAd Trial Board.

SNAME T&R Bulletin C2

The Society of Naval Architects and Marine Engineers will soon publish Technical and Research Bulletin C2, Code for Sea Trials. This document consolidates, amplifies and updates the previously published SNAME codes. It has been exceptionally well done and covers many of the recommendations the author has made. However, after a careful review of the final draft, there are still many "do's" and "don't's" that are not properly a part of this document but none the less must be observed for good trial results.

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10

11

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13

EMERGENCY GENERATOR SUPERIOR 75KW 120/240 VOLT D.C. DIESEL GENERATOR SET

With switchgear. ENGINE: Radiator cooled Superior GBD-8—6 cylinder—1200 RPM GENERATOR: Electric Machinery Co.—120/240 volts DC—316 amps—1200 RPM—stab. shunt. 2



10 KW SUPERIOR DIESEL GENERATOR SET GENERATOR: Delco 10 KW — 120 VDC — 83.3 amps— 1200 RPM. ENGINE: Superi-or diesel—2 cyl.—4½2x5¾ — 15 HP — heat exchanger cooled.

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GENERATOR: Allis Chalmers—Compound wound. Has Class "A" insulation. Output 500 KW—120/240 volts DC—2080 amperes—720 RPM—drip-proof—self-cool-ing. Ambient 50°C—temperature rise 40°C. ENGINE: Model GM 8-278—2-cycle—Vee type—8½"x10½"— air starting—720 RPM. Complete with switchgear. Condition very good. Still aboard naval vessel. Has Ross shell & tube type lube oil & raw coolers—temp. control valve—shock mounts. 4



3

400 KW WESTINGHOUSE TURBO GEN SETS FOR BETH. SPARROWS PT. HULLS 400 TO 4500; QUINCY HULLS 1600

400 KW (500 KVA)—80% PF—1200 RPM—450/3/ 60. TURBINE: 585 lbs—840°TT—28½" vacuum— 9018 RPM—serial 10A4462-3 & 10A4462-4, GEAR: 9018/1200 RPM. A.C. GENERATOR: 500 KVA—400 KW—450 volts—641 amps—80%PF—3 phase 60 cycle—1200 RPM—CR 40°—excitation amps 41— excitation voltage 120. Instruction book 5442, Switch-gear available.





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> 400 KW—450/3/60/1200 RPM—rise 40°C—100% and 58°C—125%. In book 5442. Serial 3S-35P792 and 4S-35P792. EXCITER

5.5 KW—125 volts—shunt wound—frame 6-83— 44 amps.





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Galbraith-Pilot Marine Moves To New Offices

Galbraith - Pilot Marine Corp. has moved their headquarters to 166 National Road, Edison, N.J.

According to Harry Parke, president of the company, the move was made to consolidate the facilities of Galbraith-Pilot Marine Corp. with CML Macarr, Inc., a newly acquired division of Marine Electric Corp., the parent company of Galbraith-Pilot Marine Corp. Galbraith - Pilot Marine manufactures a complete line of electronic marine equipment, including salinity indicating systems, oil-inwater detectors, transistorized communications centers, alarm and monitoring panels, power panels, and automatic battery chargers. OML Macarr, Inc. manufactures power supplies, battery services and analysis equipment, motor generator controllers, and industrial battery chargers.



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Timmons Elected NASSCO Vice Pres.



Samuel D. Timmons

Samuel D. Timmons has been elected a vice president and director of National Steel & Shipbuilding Company (NASSCO) of San Diego, Calif. He has also been appointed a member of the executive committee.

Mr. **Timmons** has been counsel to NASSCO—50 percent owned by Kaiser Industries Corporation since he joined Kaiser in 1963 as a member of the legal staff. He was elected secretary of NASSCO in 1969.

Previously, he was West Coast counsel for Raytheon Company at Santa Barbara, Calif., from 1960 to 1963 and staff attorney at Cargill, Incorporated, in Minneapolis, Minn., for the prior four years. Mr. Timmons received his LL.B

Mr. Timmons received his LL.B degree from Stanford University Law School in 1956, after graduating from Harvard College in 1951. He is a member of the bar in California and Minnesota.

A native of Chattanooga, Tenn., Mr. Timmons served in the U.S. Navy during the Korean Conflict.

First Orders For New Setenave Shipyard In Setubal, Portugal

The new Setenave Shipyard now under construction in Setubal, Portugal, has recently received the first order for the building of a 313,000dwt turbine tanker for SOPONATA — Sociedade Portuguesa de Navios Tanques Lda. Delivery is scheduled for the last quarter of 1976.

In addition, an order for the construction of a forebody was received from the Eriksberg Yard in Goteborg, Sweden. This forebody, with a length of about 820 feet, is also intended for a 313,000-ton tanker and will be delivered during 1975.

In the meantime, the construction of the yard is progressing according to schedule. New building is expected to start beginning 1974, while the repair activity is intended to start beginning 1975. When completed, the yard will be able to build tankers up to 700,000 dwt and have two drydocks available for repairs, one for ships up to 700,000 dwt and one for ships of 300,000 dwt.

Pacific Far East Line Introduces LASH Cargo Service To South Pacific



S/S Philippine Bear shown departing Tacoma on her maiden voyage to the South Pacific.

Pacific Far East Line, Inc. has announced the introduction of the revolutionary LASH cargo service into the South Pacific. The first sailing was the maiden voyage of the LASH vessel S/S Philippine Bear from Tacoma on April 1. The LASH vessel S/S China Bear will alternate sailings with the S/S Philippine Bear, commencing May 8 from Tacoma, with both ships then providing LASH service approximately every three weeks.

Leo C. Ross, president of Pacific Far East Line, said: "Introduction of LASH ships in the South Pacific to replace our Mariner vessels is an expression of our confidence in the growth of this area and the expansion of trade between the United States and the South Pacific. Our LASH vessels are ideally suited for this trade." Each ship has a capacity of 50 barges and 550 standard containers, including outlets for 180 refrigerated containers. It provides more secure cargo protection and greater cargo handling efficiency. There is greater insurance of on-time arrivals and departures under the LASH operation.

Of particular advantage to South Pacific shippers, Lash provides for the handling of bulk and bulk-type commodities to and from Australia and other South Pacific ports which normally could not be handled by conventional vessels or containerships. LASH ships also have substantially increased capacities for refrigerated cargo.

Pacific Far East Line presently operates five additional new LASH ships in the West Coast/Orient service.



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 Service Stations

3

You will find more Decca Marine Service Centers in the North Sea area than all our full line competitors put together. So you get expert Decca service faster. Your Decca installation means faster service turnaround, and more sea time

If you have vessels that will be working in the North Sea make sure they're fully Decca-equipped, now. It will save you a lot of headaches later. And, if your vessels are already in the North Sea, a little retrofitting can go a long way to make them more productive.

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Harbor Tug And Barge Elects Bedient VP

The Harbor Tug and Barge Company, widely diversified water transportation firm with headquarters in San Francisco, has announced the election of **Lester C**. **Bedient** to the position of vice president, in charge of all the firm's California operations.

In making the announcement,

Steermaster is a new bow steering system designed to make operations on inland waterways safer, more efficient, and more profitable. In use by major transportation companies, including Chotin Transportation, Radcliff Materials, Thomas Marine, Dixie Carriers and Magnolia Marine, it has proved to be the "most important advance in waterway transportation in this century."

PERFORMANCE. The Steermaster is a maneuvering assist system for vessels operating in light and loaded conditions. It steers the vessel at low and high running speeds with precision maneuverability and steering control at all speeds, in all passing situations, and in crosswinds. It substantially reduces underway time for all types of tows and has created marked improvement in the safety of operations. THE JACKSON NOZZLE. We use a fluid reaction device in the Steermaster called the Jackson Nozzle to overcome the head of water built up at the bow of the vessel. It moves water through its tunnels at volumes up to 450,000 g.p.m., creating the

Albert D. Elledge, president of the company, said: "Mr. Bedient is largely responsible for the great strides this firm has made in developing our passenger vessel operations, and his wide knowledge of tugboats and of the water transportation industry has proved invaluable to the company. It was under his general management that the Red and White Fleet, now wellknown to San Franciscans and

tourists alike, has grown from two small sightseeing boats to one of the largest cruise vessel operations in the world."

Mr. Elledge went on to say that in addition to supervising the firm's various tug, barge, ferry and cruise boat fleet operations in San Francisco Bay and its many tributaries, the newly elected vice president will be in charge of ever-expanding operations in southern California. Through an affiliate, Harbor Carriers, Inc., the company operates tour boats in Los Angeles-Long Beach Harbor and offers regularly scheduled daily excursions from Long Beach to Catalina Island. A new 700-passenger cruise vessel for use in southern California waters will soon be launched at a Stockton shipyard.



Lester C. Bedient

Mr. Bedient, who worked his way up through the ranks, joined The Harbor Tug and Barge Company in 1929 as a machinist and carpenter's helper in the firm's tugboat maintenance and repair shop. He became a towboat deckhand in 1931, and one year later took over as operator of the vessel. After operating tugboats for over the next 11 years, he moved to the operations department in 1943, serving first as a dispatcher and later in various other capacities before taking over as operations manager in 1947.

Mr. Bedient, a member of several maritime clubs and associations, has been very active in the affairs of The American Waterways Operators, Inc., an organization dedicated to the welfare of the small vessel commerce of the nation. He served as West Coast regional vice president of that group in 1971.

Columbian Rope And Subsidiaries New Name 'The Cordage Group'

The Columbian Rope Company's Cordage Division, incorporating five long-established and wellknown names in cordage manufacturing, has been reorganized to operate as "The Cordage Group," president Legare R. Hole has announced.

The full range of cordage products previously offered under five different names will now be marketed under the new identity, Mr. **Hole** said.

Besides Columbian Rope, other time-honored rope company names that became part of The Cordage Group are Plymouth, Whitlock, Fitler, and Cating. These firms had been acquired by the Columbian Rope Company since World War II, culminating in Columbian's purchase of the Plymouth Cordage Company in 1965.

"This new identity will enable The Cordage Group to give its distributors more effective marketing support, and will clarify the presentation of our product line to the many cordage markets that we serve," Mr. Hole said.

Maritime Reporter/Engineering News

necessary forces to turn the head of a tow in any direction immediately at high running speeds.

SAFETY IN CARRIER OPERA-TIONS. Safety in operations on inland waterways has improved tremendously because the Steermaster provides complete control of a tow in passing, maneuvering, adverse current, and cross wind situations. Steermaster goes exactly where you point it. Most important, this capability will reduce inland waterway accidents —and resultant pollution problems dramatically. (The safety records of those vessels using the Steermaster have been extraordinary.)

EFFICIENCY. The Steermaster has reduced underway time for carriers. It cancels the effect of winds on a tow, eliminating windbound conditions, cuts the time needed to navigate curves and bends, and gives you complete control over current when approaching



mediate-response control from the wheelhouse; there are no protruding skegs, propellers, or shafts, and tows can be docked in close quarters with the powerful side thrust of the steering vessel. All system components are backed up by duplicate equipment for continuous operation and are completely interchangeable for easy maintenance and service.

bridges. The system is simple im-

The Steermaster is a revolutionary bow steering system for river towboats. Please write or call us for complete information and specifications. We'll be happy to arrange a demonstration.

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Steermaster. A bow steering system.



(Steermaster at head of Chotin tow-Bayou Sorrel Bridge.)

French And Belgian Shipyards Appoint Frederick A. Ganter



Frederick A. Ganter

Mercantile Marine Engineering and Graving Docks Co., N.V. of Antwerp, Belgium, and Compagnie Marseillaise de Reparations of Marseilles, France, have each announced that they have appointed Marine Repair and Construction Corporation-International as sole agent in the United States.

Mercantile Marine Engineering and Graving Docks Co., N.V. is a large well-equipped and wellstaffed ship repair company. The company is now completing the construction of a large new graving dock, their sixth, which will accommodate VLCCs.

Compagnie Marseillaise de Reparations has nine drydocks at their disposal with a maximum capacity of 120,000 dwt. There is a large modern tank cleaning facility and a new graving dock is under construction that will handle VLCCs up to 500,000 dwt.

Marine Repair and Construction Corporation - International maintains offices at 17 Battery Place, New York, N.Y., it was announced by **Frederick A. Ganter**.

Peter J.A. Burnyeat Guest Speaker At NAMS Annual Meeting



Peter J.A. Burnyeat

The National Association of Marine Services (formerly National Associated Marine Suppliers) will hold their 23rd Annual Meeting at the Barbizon-Plaza Hotel in New York City on May 2-May 4.

York City on May 2-May 4. Peter J.A. Burnyeat, M.B.E., president of the International Ship Suppliers Association and chairman of Burnyeat Limited of London, England, will be the featured speaker at NAMS Annual Reception and Banquet to be held in the Yacht Lounge atop the Barbizon-Plaza on Thursday evening, May 3. A special feature of this year's

April 15, 1973

meeting will be a member's arrival reception, sponsored by NAMS associate members, on Wednesday, May 2, during which a number of new marine products will be on display. **Tom Snyder** of Diplomatic Marine, Inc. of Houston, Texas, is the chairman for this event

the chairman for this event. Thursday and Friday will be given over to NAMS discussion forum and regular business meeting.

Rumburg Joins Harlson In Partnership Of Crane Consultants Inc.

Gary E. Rumburg has become a partner in Crane Consultants Inc. of Seattle, Wash. Formerly chief design engineer with the Port of Seattle, Mr. Rumburg joins Lyle H. Harlson in the partnership. The new consulting firm specializes in the inspection and testing of cranes, derricks and hoists, spurred by the rigid safety requirements of the Occupational Safety and Health Act.

Mr. Rumburg is a registered engineer in Washington and California. He was formerly chief engineer at Star Iron & Steel Co. of Tacoma, where he worked with Mr. Harlson, and project engineer at Colby Crane & Manufacturing Co. of Seattle.

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Since 1921 we have been designing and building marine equipment and systems for operation all over the world. Special equipment and systems for unique and specialized use.

In 1947 we built the world's first offshore drilling tender. The ship that brought in Louisiana's first tideland oil discovery. In the 1960's we built four self-propelled drilling ships for worldwide use. And they continue to set standards of operational success.

Also in the 1960's we built a container system for the distribution of products to shallow-water ports in the Caribbean. In 1968 Equitable contracted to



build the first LASH barges in the world, and have delivered over 400. In 1970 Equitable contracted to build the world's first SEABEE barge and we're building the prototype. These are major components in a new transportation system that is changing the living habits of millions of people.

And in 1970 we built the 208-foot MANATI, a roll-on/roll-off trailership designed to make the initial container system even more efficient and profitable.

And, in addition to the design and construction of special floating marine equipment, Equitable has become one of the largest builders in the world of tugs, offshore crewboats, oil barges, cargo barges, dredge tenders, towboats, offshore personnel quarters, and other equipment for the maritime and petroleum industries worldwide.

Our stock program is designed for quick delivery, for efficient initial low-cost operation, and has saved our customers thousands of dollars. Call Equitable for your marine requirements.

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'Cleveland' Name Board To Kings Point



Pictured during the presentation, left to right: Capt. Joseph F. Corcoran, USMS; Richard Zink, Orient Overseas Line; Victor Shen, vice president, O.O.L.; Capt. Carl Larkin and Rollond Fay, American President Lines, San Francisco; John Hsia and James Liang, O.O.L., San Francisco.

When Orient Overseas Line recently purchased the famous S/S President Cleveland, her name became the S/S Oriental President.

Orient Overseas Line donated the old name board to the collec-tion of the U.S. Merchant Marine

Academy at Kings Point, N.Y.

the Academy's Western Region Representative and a Kings Point alumnus, class of 1943, accepted the historic memento from Victor P.S. Shen, vice president of Orient Overseas Line, and Capt. Carl Lar-kin, assistant director offshore operations, American President Lines, Capt. Joseph F. Corcoran, USMS, the ship's owner for 25 years.



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N.Y. Metropolitan SNAME Hears G.E. Authors -Nominates Officers For 1973-74 Season



Pictured at the New York Metropolitan Section meeting, left to right: I. Hilary Rolih, chairman, papers committee; Robert D. Markhoff, General Electric Company; Nicola F. Pergola, executive committee; B. Siegel, John W. Mann and M.A. Prohl, authors, and Charles W. Wilson, chairman of the Section.

The New York Metropolitan Section of The Society of Naval Architects and Marine Engineers met on March 13 at The New York Times Building, 229 West 43rd Street, in New York City.

After a social hour and buffet in the Executive Dining Room, the technical session was held in the WOXR Auditorium. The paper presented was "Improved Turbine Operation by Drainage of Steam Systems and Monitoring of Vibration," by J.W. Mann, M.A. Prohl and B. Siegel, all with the General Electric Company.

This paper reviews recent operational problems caused by water induction into propulsion turbines and the resulting heavy vibration. The phenomenon is described as an orbiting vibration of the turbine

Atlantic-Pacific Mfg. Named Distributor For Mitsubishi Life Rafts

Atlantic-Pacific Mfg. Corp. has been designated the exclusive North American distributor for the Mitsubishi Inflatable Life Rafts, which will supplement its line of rigid life floats and other flotation equipment.

Atlantic-Pacific Mfg. Corp. of 124 Atlantic Avenue, Brooklyn, N.Y., is the manufacturer of the nationally known brand of APCO marine lifeshaft. Analysis shows the conditions required to produce this result. The steam system is discussed with a view to reducing the opportunities for water induction and specific recommendations are made for improved drainage. A newly developed vibration monitoring system is described which can be used to reduce turbine speed when very large vibration levels occur.

Also during the meeting, chairman of the nominating committee E.A. Catlin announced the nomination of the following officers for the 1973-74 season : Donald Carpenter, chairman; Thomas J. Sartor Jr., vice chairman, and Robert P. Fulton, secretary-treasurer. I. Hilary Rolih and Nicola F. Pergola were nominated to the executive committee for a two-year period.

saving equipment and is the oldest manufacturer of flotation equipment in the United States.

These rafts are available in 4, 6 and 8-man capacity and packed in either a neoprene valise or fiberglass container. The SOLAS type is available in 10, 15, 20 and 25-man capacity.

The Mitsubishi self-inflating life rafts for use on deepsea shipping or coastwise vessels conform to the conditions set forth in the International Conference on Safety of Life at Sea 1960 (SOLAS).

Equitable Delivers Four Watertaxis For African Offshore Oil Operations



Equitable Equipment Company, Inc., New Orleans, La., shipbuilder, has delivered the four new high-speed watertaxis shown above for work in West Africa's offshore oil fields. The vessels, 32-foot personnel launches, were built by Equitable for Suthercraft Ltd., Port Harcourt. They are each powered by a single General Motors 8V7IN diesel engine and have top speeds of 25 miles per hour. The new boats were shipped from New Orleans to Port Harcourt via cargoship. Equitable is a wholly owned subsidiary of Trinity Industries.

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ASP-2565A

Preformed Plastic Strips Prevent Cargo Damage

Six Pacific crossings and one Atlantic crossing prove the utility of a preformed plastic strip in eliminating cargo damage caused by hatch cover leaks. The vessel was the "SS Missouri", operated by Ogden Marine, Inc., carrying more than 100,000 tons of grain, bagged rice and bulk sugar.

"On the run to Beirut, we ran into heavy seas and high winds in the Atlantic. In port, when we opened the hatches, the grain cargo was bone dry", E. F. Roberts, second mate of the "SS Missouri" said.

"There was more than the usual amount of flexing and twisting of the vessel. We took some pretty solid seas over the bow, and at times 70 mile gale winds. But the cargo in all the holds stayed bone dry."

Following the January 1971 run to Beirut, the "SS Missouri" made six

factory-extruded strip of high-adhesion plastic, formed to the proper cross-section between two protective wrappers, one of which is silicone coated for easy stripping. The other protective wrapper is a non-removable polyethylene covering which remains in place over the tape as a cover strip after application. A layer of woven glass fabric is imbedded in the material to increase strength. The material remains bonded and flexible during unending cycles of wetting and drying, cooling and heating, through endless cycles of movement between metal hatch covers and coamings.

The material is ³/16" thick by 3" wide by 48" long (4.8mm x 7.6 cm x 1.22 ms). It is supplied in fiber cartons containing 60 strips. One carton weighs about 90 pounds (approximately 42 kilos) and provides a seal-



Green seas over the bow provided a severe, prolonged test, particularly on the #1 hatch.

Pacific crossings during the year, carrying rice, grain and sugar to Viet Nam, Korea, India, and returning with bulk sugar to New Orleans from Hawaii. In all cases, there was no damage to cargo.

"On the run to India," Roberts recalled, "we loaded in a hurry in Galveston so we wouldn't be hung up in port over the Christmas holidays. That's when this material really saved time. One man can lay tape as fast as another can hand it to him. So we left Galveston with all hatches sealed."

The material is a single-component,

ing length of about 240' (73.2 ms). Carton dimensions are 4" x 13" x 49" (102 cms x 325 cms x 1.225 ms).

"Routinely, one man strips away the paper strip and hands the strip to the second man, who is kneeling along the joint area to be sealed. The second man puts the end of the strip in position and then lowers the strip, centering it above the joint area. He can either press the strip with his hands or step on it, throughout its four-foot length. This makes the seal."

"In some instances, under certain conditions, we used a metal plate to bridge the gap. Strips of the sealant

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Strips are quickly positioned over the joint area to be sealed. Strips are butted end-to-end, providing a watertight seal the length of the joint. Foot pressure forces the instant-bonding plastic into intimate contact, bridging the joint with a flexible, watertight seal.

that had been on the shelf ten months.

which we used to seal the hatches

leaving Galveston. On arrival in

Madras, an Indian crew unfamiliar

with the product opened the hatches.

Good-sized paint flecks came up with

Marine Tape". The manufacturer re-

ports it is now in its fifth year of usage

and that nearly one hundred vessels

regularly use the material. Manufac-

turer is Diplomatic Marine, 4101 San

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The material is called "Ram Nek

the strips, showing a good seal.'

tape were centered along the edge of the plate, with half of the strip on the plate, and the other half sealed to the hatch cover. This worked perfectly. Small pieces cut to size were fitted around dogging pins," Roberts said.

"Removal is quickly done, either by stripping up the tape in a series of fast jerks, or by scrapers. Using a scraper leaves a thin residue of the adhesive plastic in place. This facilitates sealing after the next cargo is loaded," Roberts explained.

An indefinite shelf life makes the product particularly valuable. "When I saw how well this stuff worked on the first leg across the Atlantic, I wondered how it would keep. I got the complete answer from material

Tape removal was fast, simple, using a scraper. Cargo arrived in perfect condition after a difficult Atlantic crossing.



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Winter Meeting For SNAME Southeast Sect. Held In Miami, Fla.

The winter meeting of the Southeast Section of The Society of Naval Architects and Marine Engineers was held February 9, at the new Miami facilities of Kelly Tractor Co., Caterpillar Tractor Co. dealer for south Florida.

Some 50 members of the Society

gathered at the 2-million-dollar plant of the marine engine dealership. The group toured the facilities as well as witnessed a demonstration of the Caterpillar horsepower computer in use on a compact 225hp pleasure craft engine, the Caterpillar 3160, while the engine was operating on the dynamometer test stand.

Included in the tour was a visit

to the dealer's newly established Oil Analysis Laboratory.

Attending members of SNAME enjoyed a social hour and buffet dinner, followed by the Section business meeting. The nominating committee presented the following selection of officers for the next year: James S. Krogen, chairman; V.H. Van Bibber, vice chairman; Peter C. Ball, secretary treasurer; Edward C. Godfrey for a threeyear term on the executive committee, and Jack Williams for a one-year term on the executive committee. There were no nominations from the floor.

Jean E. Buhler, chairman of the steering committee for the 1973 National SNAME Spring Meeting, which is being hosted by the Southeast Section, gave a brief report on the planned activities. Before Southeast Section chairman Raymond T. Greene closed the meeting, he reintroduced member Richard C. Cole and announced that Mr. Cole was about to be awarded the Evenrude Award of the Year.

Overbeke-Kain Co. **Promotes Gallagher**



Alex J. Gallagher

The appointment of Alex J. Gallagher to vice president, manufacturing and sales, of the Overbeke-Kain Company, Bedford, Ohio-a leading producer of marine doors, hatches, and dock hardware—has been announced by R.E. Overbeke, president. Mr. Gallagher, who joined the company in 1967 as production manager, was also made manager of marine product sales, which accounts for about 75 percent of the company's volume.

In the latter capacity, Mr. Gallagher has visited every major shipyard in the United States, and has been involved in successful negotiations for such major closure contracts as complete door ship sets for the two nuclear-powered aircraft carriers Eisenhower and Nimitz, being built by Newport News Shipbuilding and Dry Dock Co., Newport News, Va.

"I have found the shipbuilding industry completely revitalized," said Mr. Gallagher, "and our name wellknown wherever I've visited. I can safely predict that we can anticipate all of the marine closure business that the company can handle for the next several years."

Prior to joining the Overbeke-Kain Company, Mr. Gallagher was production manager of the Dura Corporation, Zanesville, Ohio, Farm Implement Division, which employed 500 persons and reported sales of over \$15 million. He joined Dura in 1962 from the Aerojet General Corporation, Azuza, Calif., where he served as production control manager of the company's aerospace products.

Mr. Gallagher is a member of the American Production and Inventory Control Society.

Maritime Reporter/Engineering News

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Pacific NW Section Reviews Alaska's History And Traces Development Of Ferry System



Pictured above, left to right: John Hohler, Columbia River Area chairman; Andrew Nielsen, American Bureau of Shipping; Arthur Farr, Northwest Marine Iron Works; Philip Spaulding, author; Vincent Van Riper, American Bureau of Shipping, and George Salisbury, chairman, Pacific Northwest Section of SNAME.

A Review of Alaska's History and The Development of Alaska's Ferry System was presented by **Philip F. Spaulding**, vice president of Nickum & Spaulding Associates, Inc., at a Portland, Ore., meeting of the Pacific Northwest Section of The Society of Naval Architects and Marine Engineers on February 9.

Commencing with the Russians' fur-trading interests in the 1700s, Mr. Spaulding talked his audience through "Seward's Folly," whaling expeditions during Civil War years, gold discovery in 1898, World War II's role in Alaska's development, and finally, statehood. He pointed out that extensive studies determined that, unlike the growth of roadways in the "lower forty-eight," a complete conventional highway system would not be economically feasible when considering sparse population, great distances to be traversed, and the many bridges and structures which would have to be built to span the countless rivers and inlets.

And so the Alaska Marine Highway was born.

The first ferry in the Juneau area, a converted Navy LCT, was replaced in 1957 by the 100-foot Chilkoot, built by Martinac Shipbuilding Corporation. Five larger vessels soon followed—the M/V Taku, Matanuska, Bartlett, Tustumena, and the largest of all, the 408-foot M/V Malaspina. The M/V Wickersham, whose activities are somewhat restricted because of The Jones Act, is also a member of the "Blue and Gold Fleet." Two more vessels are presently being built and slated to join the system by 1974.

Of interest to all taxpayers in all 50 states: each Alaskan has a stake of over \$215 in the Alaska Marine Highway. This fact in itself indicates that Alaskans became fully aware of this special transportation need and were willing to support their ferry system.

The motion picture "Good Morning Alaska," showing the fleet of ferries gliding through Alaska's breathtaking scenery, concluded Mr. Spaulding's presentation.

New London Freight Lines Asks MarAd For Title XI To Build 216-Foot Ferry

New London Freight Lines, Inc., 17 Battery Place, New York, N.Y. 10004, has applied to the Maritime Administration for Title XI mortgage and loan financing to aid in the construction of a 216-foot ferry which the company plans to use with the other two ferries it operates between Orient Point on Long Island, N.Y., and New London, Conn. The vessel, estimated to cost \$1.6 million, is to have a capacity for 267 long tons of passengers and vehicles and will be 42 feet wide with a 10-foot draft. As yet, no construction contract has been awarded.

Beth-Beaumont Commissions Offshore Drilling Platform For Storm Drilling Company

ZEPHYR I, a semisubmersible mobile platform scheduled to drill for oil in the North Sea for Texaco, was commissioned on March 16 at Bethlehem Steel's Beaumont, Texas, shipyard.

Constructed for the Storm Drilling Company of Houston, Texas, and the A.P. Moller Company of Denmark, ZEPHYR I will have a maximum drilling capacity of 25,000 feet in 1,000 feet of water.

Mrs. Erik Krog-Meyer, wife of the Danish Consul General to the United States, commissioned the rig, which will be delivered shortly.

ZEPHYR I is the first of seven semisubmersible drilling vessels which Bethlehem has on order or under construction. The Beaumont yard will construct six, and Bethlehem's Baltimore, Md., yard one.

The vessel consists of two rectangular lower

hulls, each 202 feet long, 32 feet wide, and 28 feet high. Overall width is 182 feet.

There are eight stability columns, with the four corner columns having diameters of 32 feet, and four intermediate columns with diameters of 10 feet.

The upper rectangular watertight platform is 186 feet long, 150 feet wide, and 14 feet deep. It contains machinery, mud tanks, cement and mud handling equipment, workshop, drilling equipment, and quarters for 82 men. The machinery deck is 94 feet above the bottom of the lower hull. A heliport, pipe rack and drilling derrick will be mounted on the upper deck.

The platform has an operating draft of 50 feet, and employs an 8-point mooring system. ZEPHYR I has been built in accordance with U.S. Coast Guard Regulations, and classed by the American Bureau of Shipping for unrestricted ocean service as a drilling vessel.

ZEPHYR II, a sister platform, is scheduled for delivery to Storm Drilling Company early next year.



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COMET MARINE

Alabama Dry Dock Awarded Contract From Diamond M For \$18-Million Drilling Rig

Don E. McMahon, president and chief executive officer of the Houston, Texas-based Diamond M Drilling Company, has announced that the company has contracted with Alabama Dry Dock & Shipbuilding Company of Mobile, Ala., for the construction of another semisubmersible drilling rig at an estimated cost of \$18 million. The unit will be a twin-hull type with eight columns. It is designed for working in 600 feet of water, and will be fully self-propelled.

The company and a bank have agreed in principle on the terms and conditions under which the bank will provide interim construction financing for the rig.

ing for the rig. Diamond M expects delivery of the rig in the second half of 1974.

German Firm To Handle Lykes Barges On Rhine

Lykes Bros. Steamship Co., Inc., New Orleans, La., has recently signed an agreement with Rhenus A.G. of Mannheim, Germany, to act as Rhine River ports contractor for the Lykes SEABEE System, according to **J.G. Tompkins**, Continent and United Kingdom director for Lykes.

and United Kingdom director for Lykes. The agreement provides for Rhenus to perform all services required in connection with the handling of cargoes and barges of Lykes along the Rhine River, thereby providing export and import customers of Lykes with the modern Rhenus terminals and equipment at major ports on the Rhine.

Rhenus has appointed the French Rhine Company, Compagnie Francaise de Navigation Rhenane (CFNR), as a subcontractor under their contract with Lykes to provide towage on the Rhine River and its tributaries for the Lykes SEABEE barges.



Westinghouse Prototype SC Marine Generator Discussed By SNAME No. Calif. Section



Pictured at the Engineers Club, left to right: M. Kossa, Northern California Section papers chairman, naval architect; C.J. Mole, project manager, SC Electric Machinery, Westinghouse Electric Corp.; Edward F. McCann II, Marine Propulsion, SC Electric Machinery Systems, Westinghouse, author, and J. Busch, H.J. Wickert, Section vice chairman.

Approximately 50 members and guests attended the March 8 dinner meeting of the Northern California Section of The Society of Naval Architects and Marine Engineers at the Engineers Club in San Francisco.

A presentation was made on the Westinghouse prototype Super Conducting marine generator by Edward F. McCann II, Marine Propulsion, SC Electric Machinery Systems, Westinghouse Electric Corp.

The Westinghouse prototype SC machine consists of a conventional stator and a superconducting rotor. The rotor is kept in the superconduction state by cooling with liquid helium. An external refrigeration plant is used to keep the helium liquefied. This design permits the rotor to be very small, yet produce a powerful magnetic field with very low exciting current. The overall size and weight of the machine is thus much reduced.

Major advantages are apparent in those vessels, such as containerships and barge-carrying ships, where the flexibility of arrangement possible with electric power transmission permits increases in volume usable for cargo. SC machinery total weight and volume does not significantly exceed mechanical propulsion power transmission.

Another suggested application is in small, fast naval vessels, where low machinery weight is of great importance and flexibility of arrangement and fine control possible with electric transmission are definite assets.

Unconventional arrangements such as outboard propulsion pods become practical propositions with SC electric transmission.

The discussion centered mainly around potential advantages and costs to the commercial vessel operator. It was stated that no exotic materials or manufacturing processes are used, thus no development problems are foreseen. However, comparable costs of superconducting versus conventional electric machinery or mechanical transmission are not yet available. A delivery time of about three years was indicated. It was pointed out that due to the more or less constant cost of the helium refrigeration plant, larger installations are likely to be more logical candidates for SC electric transmission.

Discussers at the meeting included W. Webster, University of California; T. Wise, Marcona Corporation; G. Rosekilly, Rosekilly Machinery; A. Ghusn, Marcona Corporation; W. Hincks, Morris Guralnick Associates; K. Liu, Robert N. Herbert-Naval Architects; R. Herbert, naval architect; M. Kossa, naval architect, and R. Haggart, Babcock and Wilcox.

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Devcon Plastic Shims For Crane Rails Provide Accurate Alignment At Low Cost



An overall view of some of the PACECO MACH Portainers at Port Newark. Devcon plastic shimming was used on these cranes to reduce construction cost and time.

Port Newark, N.J., contains what is probably the largest container facility along the Eastern Seaboard. The key to its efficient operation is the giant crane used to load and unload the containerships —there are nine such cranes.

Each PACECO crane has a boom 296 feet long which travels horizontally. The lower structural members of the boom consist of two 296-foot-long I-beams with 200 feet of upside-down railroad-type rails bolted to each one. Because of the long boom length, heavy loads involved and close travel tolerances, construction of the boom is critical —it must travel back and forth without binding.

The mating surfaces of each Ibeam and each rail section must be exactly level to assure an exact and smooth horizontal boom movement. However, beams and rails of the lengths involved will never be exactly level throughout. Mating the rail to the I-beam without eliminating these differences could cause uneven horizontal travel and binding of the boom due to the close travel tolerances. Normally, metal shims would be used to provide the leveling function or one single shim made to conform to the varying elevations could be used. Either way, because of the lengths and microscopic differences in measurement, a difficult and critical machining and welding operation would be necessary.

This analysis caused the engineers to seek an alternative solution for shimming between the Ibeam and rail. They selected Devcon WR and WR-2 because of their wear resistance, hardness and ease of use. Using WR, the engineers were able to fabricate one continuous shim that conformed to all elevation differences between the mating surfaces, yet did not re-quire machining. In addition, the WR performed a secondary func-tion; it provided a built-in cushion, permitting the rails to adjust more easily to varying stresses exerted on them by rotational forces caused by the horizontal movement of the boom when under load.

The WR was applied in the final

phase of the boom construction. With the boom structure elevated a short way above the ground, the rail is positioned on jacks under the particular section of the I-beam to which it will finally be bolted. The lower plate of the I-beam is sandblasted, wiped clean with solvent and thoroughly dried. Liquid WR is immediately brush-coated on the sandblasted section. The upper plate of the rail is also sand-blasted, solvent cleaned, dried and a release agent-a Dupont paste wax for automobiles-spread over the surface. Temporary spacers 1/4 inch high and vertical guides are tacked to the I-beam to correctly position the rail.

As soon as the I-beam and rail have received their respective initial coatings of WR and release agent, Devcon WR-2 with the appropriate portion of slow hardener is mixed using a Devcon M-60 mixer. When thoroughly mixed, the material is puttied onto the rail over the release agent to the appropriate thickness. The rail section is then jacked up against the I-beam, fastened, and the excess WR-2 that was forced out along the edges wiped off. Since the WR-2 had to be com-

Since the WR-2 had to be completely cured to be effective, the Shore-D hardness value had to be tested. On the initial application this was done by fastening the rail to the I-beam with special clips. When the WR-2 was cured, the rail was unclipped, dropped down and the Shore-D hardness checked along the rail. (All the WR-2 adhered to the I-beam, none was found to adhere to the rail surface.)

Subsequent applications, nine crane booms, consumed over two tons of WR and WR-2, obtained through Pedley-Knowles & Co. of San Francisco, Calif., a distributor for the Devcon Corporation, Endicott Street, Danvers, Mass. 01923.

Title XI For Four Tug/Supply Vessels Approved In Principle

An application filed by Aquamarine Associates, Houston, Texas, for Title XI mortgage and loan insurance in connection with four tug/supply vessels has been approved in principle by the Maritime Administration.

Burton Shipyard, Inc., Port Arthur, Texas, will build the vessels at a total cost of \$6.5 million.

Ferguson To Build First Highly Skewed Propeller For U.S. Merchant Vessel

The award of an \$869,000 contract to install the first highly skewed propeller on a U.S. merchant vessel was announced by **Robert J. Blackwell**, Assistant Secretary of Commerce for Maritime Affairs.

Awarded to Aries Marine Shipping Company, the contract covers the manufacture, testing and evaluation of the propeller.

To be built by Ferguson Propeller Reconditioning Ltd., the propeller will be installed on one of the two "San Clemente," Class ore/ bulk/oil (OBO) vessels now being built for the company by National Steel and Shipbuilding Company, San Diego, Calif.

Since both OBOs are the same design, installation of a regular propeller on one vessel and the skewed one on the other will provide performance data on the two types of propellers which can be accurately compared.

Shaped like a pinwheel, the skewed propeller is expected to aid in reducing the damage to ships caused by vibrations resulting from the interaction between the propeller and the water flow in which it turns. Reduction of vibration will increase the habitability of work areas and crew quarters aboard merchant vessels, as well as lengthening the life of shipboard equipment.



American Bureau Of Shipping Reports Increase In Activity During 1972

During 1972, the American Bureau of Shipping classed 1,387 new vessels of 11,986,065 deadweight tons, an increase over 1971 of 6.1 percent in deadweight tons, it was announced by **Robert T. Young**, chairman and president, at the Bureau's annual meeting held in New York on March 20.

Under Bureau classification as of December 31, 1972, there were a total of 9,368 vessels of 102,026,000 deadweight tons.

At the first of the year, there were 2,432 vessels under contract to be built in 40 countries to Bureau classification. These vessels, totaling 41,-026,625 deadweight tons, represent an increase of 15.3 percent in vessels and 7.6 percent in deadweight tons over the previous year. Among these vessels is the largest commercial vessel in service, the Globtik Tokyo of 476,025 deadweight tons, which was completed on February 20.

A rapid growth in the Bureau's container certification program was reported. Last year, 25,700 containers were contracted for certification by the Bureau. This is an increase of 42 percent over the total for 1971. Since this program was initiated a few years ago, 78,000 containers have been built or contracted to Bureau certification. Further, the Bureau has certified 14,000 containers of 32 design types in accordance with the United States Custom Requirements for Containers under the TIR Convention.

Growing activity was also reported in the classification of barges being



Robert T. Young

built for use with lighter-aboard-ship (LASH) vessels. As of the begining year, the Bureau had classed for river and harbor service approximately 1,400 steel LASH barges, while another 1,300 units were under construction. In addition some 200 LASH barges were being constructed of fiberglass to Bureau classification.

Another marine structure receiving increased attention is that of the rigid-tug-barge combination. These vessels incorporate a fit and lock connection between the stern of the barge and bow of the tug, producing a rigid unit of oceangoing integrity. Of the three tug-barge combinations in service to date, three of the barges and two of the tugs have been built to Bureau class. As of January 1, three more tug-barge combinations were being built to Bureau classification.

In his annual report, Mr. Young spoke of the pioneer work of the

Bureau regarding liquid natural gas (LNG) carriers. Of the 14 LNG carriers in service on January 1, eleven were constructed under ABS surveillance. The ABS chairman remarked: "We are gratified at the extent to which the Bureau has been requested to participate in the developments of these vessels. We feel the experience gained in the development of LNG carriers places the Bureau in an eminent position in the industry."

During 1972, new design concepts for shipboard LNG tanks presented by designers and builders were evaluated by the Bureau's technical staff. At the same time, the Bureau's Research and Development Department continued to perfect innovative structural analysis techniques which go beyond standard procedures and assure comprehensive evaluation of these vessels using the ABS DAISY computer system. "The DAISY computer system is one of which we are very proud, and which we consider to be the most sophisticated computer system presently being put to work in the international maritime industry," commented Mr. Young. DAISY was used during the year for analyses for plan approval purposes of 22 different designs of very large tankers, the majority of which exceeded 200,000 deadweight tons.

The ABS chairman noted in his report that the Bureau was maintaining its position of prominence in the offshore drilling industry. With the assistance of the offshore industry, the Bureau's technical staff wrote



and published the first industry-wide "Rules," or standards, for building and classing offshore mobile drilling units. From the time these "Rules" were published in 1968 to the beginning of this year, the Bureau has classed 7 column-stabilized units, 20 self-elevating units, and 8 surface-type units. Today, over 60 units of various types are building to Bureau classification, or are under review by its technical staff. Changing service conditions, operation experience, and development technology led the Bu-reau's technical staff and offshore industry representatives to revise the "Rules" and publish a 1973 edition.

It was announced that the U.S. Ship Structure Committee has joined the SL-7 research project, and that the project has been expanded. The original project, jointly sponsored by ABS and Sea-Land, is now in the final stage. It involves mathematical analysis, structural model testing, and vessel instrumentation. The expanded project includes towing tank tests and further analytical study to determine the wave-induced torsional, vertical and lateral bending moments which may be experienced by the SL-7 container vessels in both regular and irregular sea conditions. These parallel studies will provide a firm basis for comparison between measured and predicted value.

A further provision was made for the installation of strain gage recorders to be installed on the eight high-speed ships for a period of years in order to determine the extreme midship bending stresses experienced by a single vessel during its lifetime. One of the eight vessels, the Sea-Land McLean, has been extensively instrumented in order to obtain torsional moments, bending moments, shear forces, deck deformation, and wave height data. The extensive SL-7 research project promises to emerge as a major contribution to ways in which all types of vessels may be studied for their fitness for intended service.

A continuous growth in business was reported for ABS Worldwide Technical Services, Inc., the wholly owned subsidiary of the Bureau. ABSTECH has carried out condition surveys on oil storage barges, unfired pressure vessels, deepsea diving equipment, and truck trailers. Quality assurance and certification services have been provided by AB-STECH on material handling devices, drydocks, harbor lock gates, and equipment for steel mills, hydroelectric plants, and the offshore drilling industry. ABSTECH has acted as owner's representative during the construction of cargo containers and new vessels, and for condition surveys of existing vessels. Insurance underwriters have enlisted the services of ABSTECH to carry out equipment condition surveys in industrial plants, and for damage and towing surveys in some areas where such service is not easily obtainable. "ABSTECH looks to increase activity in 1973," Mr. Young concluded.

Farrell Lines President Thomas J. Smith Named AIMS Chairman



Thomas J. Smith

One of the nation's key maritime executives, who has long been a leader in the U.S.-flag cargoliner industry, has been elected chairman of the board of the American Institute of Merchant Shipping (AIMS).

He is **Thomas J. Smith**, president and chief executive officer of Farrell Lines, Inc., New York. Change in AIMS's leadership

Change in AIMS's leadership was announced by outgoing board chairman W.C. Brodhead, vice president, Marine Department, Gulf Oil-Co.-Transportation, Philadelphia, following AIMS's annual meeting at the Madison Hotel in Washington, D.C. It was also announced that the new chairman of of AIMS Tanker Council will be Emmett A. Humble, general manager, Marine Division, EXXON Co., U.S.A., Houston, Texas, replacing H.A. Steyn Jr., manager, Relations Division, Marine Department, Mobil Oil Corp., New York. Remaining as chairmen of AIMS Liner Council and Dry Cargo and Coastal Council will be Capt. J.W. Clark, president, Delta Steamship Lines, New Orleans, and Eugene Yourch, vice president, Marine Transport Lines, New York, respectively.

Mr. Smith, who has also served as chairman of the Liner Council, comprised of regularly scheduled cargoliner operators with ships under Government subsidy contracts, has been associated with Farrell Lines for nearly 31 years. President of Farrell Lines since 1968 and its chief executive officer since 1970, Mr. Smith heads a company with 14 modern cargoliners sailing to South, East, and West Africa and to Australia-New Zealand. Well-known in maritime transportation, both on the national and international scene, he has been a member, director or president of some 40 shipping, trade and other business organizations. (He was recently selected "Man of the Year" by the Foreign Commerce Club of New York.)

Mr. Smith has been active for more than 20 years in labor relations as a member of the industry team in New York, and also assisted in the formation of the National Cargo Bureau in New York. He has been president of the African-American Chamber of Commerce and for his contribution to U.S.-African relations has been decorated by the President of Liberia with the Grand Band, the highest rank of the Order of the Star of Africa.

As board chairman of AIMS, Mr. Smith assumes the leadership of an association organized in 1969 through the merger of three steamship trade associations representing all coasts. As the nation's largest American-flag shipowners' association, AIMS is comprised of 35 companies operating over 400 tankers and subsidized and nonsubsidized dry cargo ships in the foreign, coastal and intercoastal trades. These vessels represent about 70 percent of all active, privately owned ships registered under the U.S. flag and aggregate over 8 million deadweight tons.

New AIMS board members include Adolph B. Kurz, president, Keystone Shipping Company, Philadelphia; J.T. Lykes Jr., chairman Lykes Bros. Steamship Co., Inc., New Orleans, and James R. Barker, chairman of the board and president, Moore-McCormack Lines, Inc., New York.

Continuing as board members for 1973, in addition to Messrs. Smith, Brodhead, Humble and Yourch, are: Thomas B. Crowley, chairman, Alaska Hydro-Train; J.R. Dant, president, States Steamship Co., and Larry C. Ford, president, Chevron Shipping Co., all of San Francisco; Edward J. Heine Jr., president, United States Lines, Inc., and Henry J. Luck Jr., general manager, Marine Transportation, Mobil Oil Corp., both of New York; Capt. Charles M. Lynch, manager, Marine Transportation, Atlantic Richfield Co., Los Angeles; Leo C. Ross, president, Pacific Far East Line, Inc., San Francisco, and Fred S. Sherman, president, Calmar Steamship Corp., New York.

AIMS officers reelected for the year by the board were James J. Reynolds, president, Albert E. May, vice president, and William J. Coffey, secretary - treasurer. Philip Steinberg was reelected vice president of AIMS Pacific Regional Office, San Francisco.

In a review of AIMS's work in 1972, Mr. **Reynolds** said that AIMS had been "exceptionally active" in working with industry and Government to achieve the goals set forth in the 1970 Merchant Marine Act's building program, adding that "The American merchant marine is now entering the most productive era in our industry's peacetime history.

"The results will be far-reaching," Mr. Reynolds continued. "Our nation and our people will be the beneficiaries. The value of the American merchant marine as a creator of jobs, as an instrument to better our balance of payments situation, as a goodwill ambassador to help create world peace, as a builder of foreign trade between our country and foreign nations, as a developer of new markets overseas, and as a more versatile logistical arm of the military are becoming strikingly apparent as we rebuild a revolutionary new merchant fleet.'

Including vessels being built un-der the 1970 Act, Mr. Reynolds said that 80 ships totaling more than 4.5 million dwt were being built or on order in U.S. yards as of December 31, and including five additional vessels undergoing conversion, the overall shipbuilding cost topped \$2.4 billion last year. He said these 85 high-capacity ships are critically needed to meet advancing technology of foreign competitors and "will be able to do the job of between 250 and 300 of the older, conventional-type vessels." He added that pending construction differential subsidy ap-plications total over 50 ships, representing a potential of more than 6 million dwt and costing \$3.3 billion.

Looking at 1973 as hopefully a year of "better times and more cargo for U.S.-flag shipping," Mr. Reynolds concluded: "Maritime management and labor are continuing to show signs of working toward a united front. There is a general understanding that if they don't, foreign-flag shipping will quickly move in and take over an ever-increasing share of the field. But this seems highly unlikely. Only in the past year have we truly begun to see the chasm close between maritime unions and operators-and this, ironically, as West Coast steamship companies suffered one of the most untimely and illogical maritime strikes of all time. This labor-management 'togetherness'-an awareness of a mutual self-interest in stability of service, as accomplished through the National Maritime Council which AIMS helped conceive and set up two years ago-will encourage attainment of our objectives and assure that the U.S. fleet will again be a dynamic force to be reckoned with in international trade and the pride of a nation determined to rebuild its seapower."



Wager Introduces VM-8 Smoke Indicator

A new Wager Photoelectric Smoke Indicator for the merchant marine has been introduced by the Robert H. Wager Co., Inc., Chatham, N.J.

Designed to comply as nearly as possible with Environmental Protection Agency specifications for smoke meters, the new Wager VM-8 incorporates a narrow-angle 10,000-hour light source and a special filter over the photocell which will only accept light in the photopic range.

Through re-engineering, the solidstate electronics have been simplified and improved to the present state of the art. The cabinet is more compact, virtually maintenance free and far easier to calibrate, as well as being lower in cost.

Smoke conditions read out automatically on a zero to 100 percent meter. This meter has an adjustable set point which may be manually adjusted by the operator to any desired smoke opacity. When the boilers are operating within the legal limit of smoke, a steady green light will remain on. When this limit is exceeded, a blinking red light will warn the operator of an excess smoke condition. An audible alarm or recorder may also be connected to the smoke indicator system.

As in previous Wager smoke monitoring systems, the photoelectric and visual systems are combined, thus requiring only a single installation.

Descriptive literature and further information on the new Wager VM-8 Visual Photoelectric Smoke Indicator and other Wager photoelectric and visual smoke monitoring systems may be obtained by addressing Robert H. Wager Co., Inc., Passaic Avenue, Chatham, N.J. 07928.

Global Appoints John Hollett To Technical Staff

R. Curtis Crooke, president of Global Marine Development Inc., a wholly owned subsidiary of Global Marine Inc., has announced that John Hollett has been added to the technical staff as program manager for special projects. Global Marine Development has been building and will operate the Hughes Glomar Explorer, a deep-ocean mining vessel.

Mr. Hollett is a naval architecture graduate of the University of Michigan and has also recently completed his MBA degree from the University of Michigan.

His experience in the offshore business began with Global Marine, where he was a naval architect and project engineer, and he was later employed at Newport News Shipbuilding and Dry Dock Co. as the steel hull budget coordinator prior to gaining his MBA degree.

Global Marine Development Inc. is located at Tishman Airport Center, 5959 West Century Boulevard, Los Angeles, Calif. 90045.

Exxon Oil Dispersant Licensed By California

Corexit 7664 oil spill dispersant, produced by Exxon Chemical USA, has been licensed by the state of California for use in state waters. The product may now be used where deemed necessary by state regulatory bodies when other preferred methods of cleanup such as mechanical containment and removal are not practical.

Corexit 7664 has been successfully

used over the past few years on numerous oil spills in many parts of the world. It has been accepted by a number of Governments for preferred use when the circumstances of a spill call for the use of chemical dispersants.

Exxon Chemical USA research affiliates have been active for several years in developing dispersants of low toxicity for use in situations when it is deemed appropriate and consistent with local regulations. Corexit 7664 was developed several years ago by Exxon Chemical USA's principal research affiliate after much experimentation and testing.

A water-based chemical, Corexit 7664 is noted for its easy application and effectiveness in dispersing flowable oil. Corexit 7664 also minimizes shoreside contamination because a properly treated oil loses its adherent properties.

Corexit 7664 is produced by Exxon Chemical Company U.S.A., a division of Exxon Chemical Company, and other Exxon Chemical affiliates around the world.

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Gunderson Lays Keel For First Of Three New-Design Tankers



An artist's conception of the new-design gas turbine tankers. Chevron has an option with Gunderson to build three more of these tankers after completion of the initial three.

Gunderson, Inc. of Portland, Ore., recently laid the keel for the first of three new-design gas turbine tankers to be built by the company over the next three years on a \$50-million contract. The vessels are for the use of the Standard Oil Company of California, and Chevron Shipping Company, a subsidiary of Standard, will operate them.

The ceremony also marked the first new shipbuilding in the Portland area since the closing of the Vancouver shipyards at the end of World War II.

These vessels incorporate original design concepts which were developed by Chevron after several years of study. New, modern design ideas in both hull and propulsion system have been combined to produce a safe, economical tanker. Since the vessels represent a significant departure from traditional concepts, Chevron believes they could provide a new standard for U.S. tanker design and operation.

To put the ships into production, Gunderson will invest \$4 million in additional land and equipment, said William R. Galbraith, the company's vice president for sales and engineering. An advanced system of module assembly is being introduced.

Delivery of the first ship will be 16 months, Mr. **Galbraith** said, with the other two expected to take somewhat less time. Each of the new tankers will be capable of carrying 267,-000 barrels of oil cargo. The vessels are slated for trade on the West Coast and to Alaska and Hawaii.

Mr. Galbraith, of Gunderson—a subsidiary of FMC Corporation—said Chevron has an option to build three more of the same tankers after completion of the initial three. No Government subsidies are involved in financing the design or construction of these vessels.

To handle expanded shipbuilding work, Gunderson acquired an additional 23 acres adjacent to its existing facility in northwest Portland, according to **C. Bruce Ward**, president and general manager. The company also invested in a \$1-million whirly crane as tall as a 20-story building, a computer-operated burning machine for cutting metal plates, and new types of welding equipment.

Construction methods will be vastly modernized from the World War II system, when steel was placed one piece at a time as the ship took form on the ways. Gunderson will construct steel modules up to 110 tons in weight which will be set on the keel site by the giant crane and welded into place. Modular living quarters will be installed in the steel deckhouse to facilitate construction. The pilothouse will be equipped with the latest-design navigational equipment.

The hull is 650 feet in length, with a molded

breadth of 96 feet and a molded depth at the side of 50 feet. The design draft is 34 feet. Ship cargo will be divided into a tank layout in accordance with the latest requirements of IMCO, the international maritime agency of the United Nations.

Both main and auxiliary power will come from new type gas turbine-electric motor systems. Emergency power is also available. The vessel will have a speed of 15 knots and a cruising range of 8,000 nautical miles. Gunderson developed both hull and propulsion system details in consultation with Chevron, Nickum and Spaulding Associates, the naval architects, and General Electric, the systems manufacturers. Chevron's new design concepts which are embodied in these vessels are creating considerable interest in the marine industry. For that reason, 'Portland and Gunderson's shipyard will be very much in the public spotlight as construction progresses.

Effect on local and national employment will be substantial. GE is building the gas turbine and motor in Schenectady, N.Y., to be shipped in modules for assembly in the ship. Present manpower projections indicate approximately 300 new jobs could be created by the project in the marine division of Gunderson, Inc. Peak employment at the marine and railcar production facility could reach 1,500 men.

Ameron Expands Services To Aid U.S.-Based Firms With Problems Outside U.S.

Ameron's Corrosion Control Division, which manufactures and distributes a broad line of corrosion control products throughout the world, has announced a new service designed to assist U.S.-based firms who encounter corrosion problems in overseas locales. Sheldon Dunning, who has responsibility for direction of this service, has been appointed director, engineering services at Ameron Corrosion Control headquarters in Brea, Calif.

Mr. Dunning has had extensive experience in developing and servicing foreign markets, having served four years as managing director, Amercoat Europa N.V. (a wholly owned Ameron subsidiary in the Netherlands), and 20 years as an Ameron products distributor.

He will coordinate the effort to provide unique services supporting the activities of U.S.-based companies in foreign markets. With associates, representatives, and subsidiaries all over the world (Europe, Canada, Mexico, Japan, Australia and Brazil), Ameron has had an intimate experience with nearly every type of corrosion problem presented by environmental conditions.



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Whatever your requirements — a lease or a loan — write to Dennis Brennan, Manager — Transportation, GECC, P.O. Box 81, North Station, White Plains, N.Y. 10603. Or phone him at (914) 694-8444. If you don't, you may be missing an unusual opportunity.



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Philadelphia Sections, SNAME And IEEE Hold Joint Meeting



Pictured during the joint meeting at the Engineer's Club, left to right: Walter G. Neal Jr., chairman of the Philadelphia Section of SNAME; George C. Janzen, author; Mrs. Janzen, and W. Hemphill, coordinator.

The Annual Joint Meeting of the Philadelphia Section of The Society of Naval Archi-tects and Marine Engineers and the Philadelphia Section of The Institute of Electrical and Electronics Engineers, Inc. was held on March 16, 1973, at the Philadelphia Engineer's Club.

George C. Janzen of the Naval Ship Engineering Center, Philadelphia, presented his pa-per entitled "Electrical Systems on High Performance Vessels." His paper discussed the following areas:

The United States Navy is presently initiating some challenging programs for ship construction in the areas of combatant, hydrofoils, air cushion and surface effect ships. These designs place considerable burden on subsystem designers to achieve minimum weight and

space-consuming features within ever-present economic constraints. This paper is a general discussion on the use of 400 Hertz electrical systems as a means to satisfy some of these design objectives. A brief description is given of previous studies, hardware developments and present status of 400 Hertz electrical power systems. Problem areas, including costs, reliability, and maintenance philosophy, are discussed. Some thoughts are presented on the need for future studies and hardware develop-ment to identify meaningful trade-offs. One of the most important trade-offs discussed is increased equipment cost versus the value of weight and space saving for various ship types. Some projections are offered on high-performance ship electrical system trends over the next 10 to 15 years.

W. Hemphill of the Philadelphia Naval Shipyard acted as coordinator for the joint meeting.



Also attending the annual meeting, left to right: T.J. Kavanagh, vice chairman, SNAME Philadelphia Section; T.P. Campbell, Sun Shipbuilding Co., discusser; George C. Janzen, author; F. Kussy, I.T.E. Corp., discusser, and S.S. Morse, Atlantic Richfield Co., discusser.



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Energy And Environmental Needs Can Be Met In Florida Says Exxon USA's E.A. Humble

There is a continuing need for Government, industry, and the public to work together to assure that energy supplies can be moved eco-nomically where needed in the state of Florida, while at the same time working just as hard to protect the environment, E.A. Humble,, manager of Exxon USA's Marine Department, said in Tallahassee when speaking at the Governor's Conference on Energy Supply and Use. Mr. Humble said: "This means that environ-

mental laws and regulations must strike a proper balance between state and national energy development and supply on the one hand, and protection of the environment on the other.

"If we work together to achieve this objective, both the consumer and the national interest will benefit," he stated.

Mr. Humble explained that more than 76 percent of Florida's fuel requirements arrived by water in 1971, and that the 200-million barrels of oil which entered the state flowed through 10 ports.

"Supplying this portion of Florida's energy needs required 1,100 deliveries in tankers with an average cargo capacity of less than 25,000 tons," he pointed out. "These ships are rather small when compared to those being constructed with capacities of 250,000 or 500,000 tons. Use of smaller tankers here is the result of two factorsthe dispersion of traffic among many ports and the shallow depths found in these ports. These limiting factors require Florida's oil trade to be carried on by a rather large number of relatively small vessels.

"It appears that by 1980, Florida will require 322-million barrels per year of petroleum prod-ucts," he stated. "If deliveries continue to be made by vessels of the same size and carrying capacity as are used today, we can predict that between 1,700 and 1,800 tankers will call in Florida's ports in 1980, compared with the 1,100 in 1971

"In the simplest terms, Florida's growing energy demand will require substantial increase in the use of tankers and bulk cargo terminals. This, in turn, will increase the potental for pollution."

Three factors come into play in minimizing the effects of oil spills, he explained. "First, there is the matter of operator technology, equipment, and dedication. Second, there are governmental regulations designed to minimize oil spills. Third, measures can be taken to reduce the expected growth in tanker calls on Florida ports."

In discussing the future of ports in the U.S., Mr. Humble urged that consideration must be given to offshore terminals or "superports." "However, because Florida's oil receiving locations are so widely dispersed around the coast, an offshore terminal could probably not be justified here," he stated. "For the foreseeable future, offshore terminals will be feasible only in refining centers-such as Texas, Louisiana, and along the upper East Coast."

Two Appointments At Rice, Unruh Co.

The appointment of William R. Kern as general manager of Rice Unruh Co.'s Baltimore, Md., office has been announced by Larry Giglio, president. Mr. Kern was formerly associated with Terminal Shipping Inc., and Moore McCormack Line, Baltimore.

Nicholas Manzi continues as manager, Rice, Unruh Co., Baltimore, and will head up the newly developed department of equipment control and customer service for container and breakbulk commodities.

Maritime Reporter/Engineering News

AMEROID

Stolt-Nielsen Chartering Appoints Two Vice Presidents





Rasmus N. Apenes

Per R. Johansen

Rasmus N. Apenes and Per R. Johansen have been appointed vice presidents of Stolt-Nielsen Chartering, Inc., Greenwich, Conn. Mr. Apenes is manager of the Brokerage Division of the company. He has been associated with Stolt-Nielsen since 1963. Mr. Johansen, who joined the firm in 1966, is treasurer.

Stolt-Nielsen Chartering, Inc. operates a fleet of 40 parcel and product tankers engaged in the worldwide transportation of chemicals and specialty liquid products in bulk. The Stolt-Nielsen Brokerage Division acts as competitive shipbrokers in international shipping markets, with corresponding offices around the world specializing in chartering and sale and purchase of tankers and bulk carriers. They have recently established a service organization for oil drilling and exploration for oil in offshore areas.

Philadelphia Section, SNAME 23rd Annual Dinner-Dance Scheduled For May 19, 1973

The Philadelphia Section of The Society of Naval Architects and Marine Engineers will hold its 23rd Annual Spring Dinner-Dance on May 19, 1973, at the Marriott Motor Hotel on City Line Avenue, Philadelphia, Pa.

The affair will be held in the luxurious Commonwealth Ballroom, a magnificent addition to the Marriott's Convention Center. Featured will be the big band of Al Raymond and his orchestra.

In the event people will be attending who will require room reservations for overnight accommodations, please contact the hotel prior to May 1, 1973.

For reservations, contact the Marriott Motor Hotel, City Line Avenue, Philadelphia, Pa. 19131, Attention: SNAME Reservations Desk.

Tickets are available by contacting John Hofstetter, c/o I.T.E. Imperial, 1900 Hamilton Street, Philadelphia, Pa. 19130.

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April 15, 1973



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GENERAL ELECTRIC, Type ATB-2, 1563 KVA, 1250 KW, 450/3/60.

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2-WARREN, 60 GPM, 50 PSI, 1.87 HP, 440/3/60, 3500 RPM.

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-GARDNER-DENVER, 750 GPM, 360' head, 6" suction, 5" discharge, 3500 RPM, with G.E. Motor, 100 HP, 440/3/60.

1-WARREN, Size 3-SED-8, 150 GPM, 26.2' hd., with Westinghouse Motor, 3.96 HP, 440/3/60.

-WORTHINGTON, 200 GPM, 100 PSI, 31/2" suction, 3" discharge, Size 2UB1, with Wagner Motor, 25 HP, 440/3/60.

1—GARDNER-DENVER, 5" suction, 3" discharge, 350 GPM, 336' head, 50 HP, 440/3/60, 3500 RPM.

-CARVER, 400 GPM, 100 PSI, 31/2" suction, 21/2" discharge, 3500 RPM, 35.7 HP, 440/3/60.

-WORTHINGTON, 875 GPM, 10 PSI, 1160/860 RPM, with Westinghouse Motor, 4.45 HP/7.92 HP, 440/ 3/60.

-WORTHINGTON, 6" x 6", 550 3. GPM, 25' head, 6 HP, 440/3/60, 1750 RPM.

2-BUFFALO, 250 GPM, 100 PSI, Class CCS, Size 4 x 3 1/2", with Westinghouse Motors, 25 HP, 440/3/60. (Continued)

AC – HORIZONTAL

-GOULDS, 2000 CFM, 470' head, Size 8x10, 350 HP, 2300/3/60. 3-ALLIS-CHALMERS, 35 GPM, 100' head, Size 2x1 1/2, 3 HP, 440/3/60.

DC – VERTICAL

1-AURORA, 4" x 3", with G.E. Mo-tor, 25/40 HP, 230 DC, 1310/1750 RPM.

1-INGERSOLL-RAND, Size 8VCM, 8" suction, 8" discharge, with Westing-house Motor, 15 HP, 230 DC, 850/ 1210 RPM.

1-INGERSOLL-RAND, 4" suction, 3" discharge, with Westinghouse Motor, 15 HP, 230 DC, 1310/1750 RPM.

1-WARREN, 6" suction, 3" dis-charge, with G.E. Motor, 5 HP, 440/ 3/60, 1725 RPM.

-DAYTON-DOWD, 5" suction, 4" discharge, with Century Motor, 15 HP, 230 DC, 1310/1750 RPM.

2—ALLIS-CHALMERS, 170 GPM, 208' head, Type CF2V, 6" suction, 3 ½" discharge, 20 HP, 230 DC.

2—ALLIS-CHALMERS, 30 GPM, 208' hd, Type CF2V, 2½" suction, 1½" discharge, 7½ HP, 230 DC. 1-ALLIS-CHALMERS, 12,500 GPM,

10.4 PSI, Type LS-V, Size 20" x 20", 100 HP, 230 DC.

1-ALLIS-CHALMERS, 2520 GPM, 14.4 PSI, Size SE-V, 12" x 12", 30 HP, 230 DC.

2-ALLIS-CHALMERS, 600 GPM, 30 PSI, Type SGV, 5" x 5", 20 HP, 230 DC.

-ALLIS-CHALMERS, 450 GPM, 120 PSI, 4" x 3", 50 HP, 230 DC.

3-GARDNER-DENVER, 1500 GPM, 56' head, 8" suction, 6" discharge, with 30 HP Motors, 230 DC. 1-WORTHINGTON, Type 20 LAS1,

13,000 GPM, 11:5 PSI, 100 HP, 230 DC.

2-DELAVAL, 80 GPM, 75 PSI, 5/10 HP, 230 DC.

1-WORTHINGTON FIRE & BUTTER-WORTH, Size 3 UBS, 400 GPM, 300 PSI, 75 HP, 230 DC.

4—ALLIS-CHALMERS, Type SGV, 600 GPM, 30 PSI, 20 HP, 230 DC.

AC – VERTICAL

1-DE LAVAL, 155 GPM, 59.9 PSI, 440/3/60.

1-WARREN, 17 GPM, 55 PSI, with Westinghouse Motor, 4.26 HP, 440/ 3/60.

1-INGERSOLL-RAND, Size 2VHMA, 65 GPM, 75 PSI, 440/3/60.

1-BUFFALO, Size 6, 875 GPM, 10 PSI, 6.3 HP, 440/3/60.

-WORTHINGTON, 275 GPM, 56.6 2-PSI, 22.9 HP, 440/3/60.

3-DAYTON-DOWD, 1160 GPM, 15 PSI, 10 HP, 440/3/60. 3-ALLIS-CHALMERS, 68 GPM, 114' head, 71/2 HP, 440/3/60.

ROTARY PUMPS

DC – HORIZONTAL

-NATIONAL TRANSIT, 50 GPM. 50 PSI, 3x2¹/₂, with G.E. Motor, 3 HP, 230 DC.

DC - VERTICAL

1—WORTHINGTON, Size 4GRVS, with Westinghouse Motor, 15 HP, 230 Volts DC, 1310/1750 RPM.

2-QUIMBY, Size 4D, 225 GPM, 50 PSI, 15 HP, 230 DC, 540/740 RPM. 2-QUIMBY, Size 5, 6 x5, 400 GPM,

48 PSI, 25 HP, 230 DC. 2-QUIMBY, Size 6, 500 GPM, 70

PSI, 40 HP, 230 DC.

1—QUIMBY, Size 21/2, 17 GPM, 405 PSI, 71/2 HP, 230 DC. 2-QUIMBY, Size 5, 400 GPM, 60

PSI, 30 HP, 230 DC.

2-WORTHINGTON, Type 3GRVS, 90 GPM, 75 PSI, 71/2 HP, 230 DC.

Rotary, AC – Vertical

-NORTHERN, Size 7020, 10 GPM 350 PSI, 200 RPM, 3.65 HP, 440/3/ 60, 1720 RPM.

2-BLACKMER, Size IN5INV, 50 GPM, 50 PSI, geared, 2 HP, 440/3/60.

HYDRAULIC PUMPS

WATERBURY, some Model A, some Model B, piston type Pumps, Size 2, Size 5, Size 10, Size 20, Size 50.

BOILER FEED PUMPS-STEAM

Size 11 x 7 x 18 vert. simplex

Size 11 x 7 x 24 vert. simplex

Size 12 x 8 x 24 vert. simplex Size 12 x 8¹/₂ x 12 vert. simplex

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TURBINE DRIVEN FIRE PUMPS

-INGERSOLL-RAND, 1200 GPM, 98 PSI, Size 5UV, with Elliott Turbines, 84.3 HP, 3550 RPM, 1 stage, impulse type.

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ZIDELL EXPLORATIONS, INC. To Give You These Features:

One size fairlead with universal type sheave to accommodate wire rope sizes 1" up to and including 2".

Self Aligning, Swivel Type Head.

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2-BUDA, Model 6-LD-468, Diesel Engines, 6 cylinders, 100 BHP, Marine, Gardner-Denver. centrifugal Pumps, Bronze, horizontally split case, 1000 GPM, 280' head, 6'' suction and 5'' discharge.

CLYDE 17-DE-90 WHIRLEY CRANE

LIFTING RATE: 25 tons at 50 Ft. Radius at 50 to 60 FPM.

BOOM: 80' to headblock (with 10' whip) WHIP: 10 tons at 125 FPM-2 part line TRACK CENTERS: 20'-Engine: Cummins HBIS 601, 180 HP supercharged, elec. start MOTORS: Each leg (4 tot.) 7 1/2 HP, 230 DC. POWER: Diesel electric (DC)

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355-5050

SKAGIT DOUBLE DRUM WATERFALL WINCH Model G-160—type 2M—serial 160A5—diesel driven by GM 6-71 with TRA-76R 4-speed transmission type 2 MRAG—forward and reverse. LIPE 14-2 clutch. LINE PULL RATING: 30,000 lbs. on both drums simultaneously at a line speed of 60 FPM on the outer layer of cable and 25 FPM on the first wrap. DIMENSIONS: drum flange 60"—barrel 24"—barrel length 30". DRUM CAPACITY: 5000 ft. of 1" cable with 2" of free flange or 5938 ft. of 1" cable using full drum capacity. UNIT DIMENSIONS: OAL 188¹/₂"—OAW 123"—OAH 104"—foundation cen-vices; front and rear drum brakes; 2 gypsys; pedestal foot brakes; ratchet & pawls; gear shifters; throttle control; clutch controls.

NATIONAL METAL'S CURRENT T-2 INVENTORY

MANY OTHER ITEMS NOT LISTED • ALL ITEMS FURNISHED WITH A.B.S. OR LLOYDS'

TURBOGENERATORS

525 KW GENERAL ELECTRIC AUXILIARY TURBOGENERATOR UNIT

Complete with L.O. Cooler. Turbine: General Electric 525 KW, Type DORV-325M, 5645 RPM. Reduction Gear: General Electric Type S-162-D, 5645/1200 RPM, single helical. Generators:: General Electric. (1) Type ABT, 3 phase, 400 KW, 450 VAC, 1200 RPM. (2) Type MPC, 75 KW, 110 VDC, 1200 RPM, Exciter. (3) Type MPLI, 55 KW, 120 VDC, 1200 RPM, Generator. (4) Auxiliary DC generators.

538 KW WESTINGHOUSE TURBOGENERATOR UNIT

Complete with L.O. Coolers and exciters. **Turbine**: Westinghouse 538 KW, 5010 RPM. Inlet pressure 435 psi. Temp. 750 degrees F.TT. Exhaust pressure 28¹/₂ hg vac. **Generators**: (1) 400 KW, 450 VAC, 3 pole, 60 cycle, PF 80%, 1200 RPM, ship's service. (2) 32.5 KW, 125 VDC, 1200 RPM, variable voltage exciter. (3) 110 KW, 125 VDC, 1200 RPM, constant voltage generator. (4) 5 KW, 125 VDC, 1200 RPM, ship's service Generator-Exciter. **Reduction Gear**: Ratio 5010/1200 RPM.

535 KW GENERAL ELECTRIC TURBOGENERATOR UNIT

IURBUGENERATOR UNIT Complete with L.O. Coolers and exciters. **Turbine**: General Electric Mfg. drawing P-8453535, 3 stages, type DORV-325, 5645 RPM, rating 535 KW, inlet pressure 590 lbs., Superheat 325 degrees F., exhaust pressure 1³/₄ ABS. **Reduction Gear**: General Electric, type S-162-D, Class, 535 KW, Mfg. dwg, T-8453535, 5645/1250 RPM. **Generator**: General Electric, Dwg, T-8453535, type ATB-976, KNA 500, 450 volts AC, 3 phase, 60 cycle, 400 KW, 642 amps, 1200 RPM, PF .8, Frame 976, Exciter 120 volts DC. Control panel: General Electric, Dwg. 6367270, Type XF-100492, 6 circuits, 450 volts AC.



Reduction gear: GE triple-helix, triple reduction, 10033/1200 RPM. Generator: GE type ATI, 600 KW, 6-pole, 0.8 pf, 450 VAC, 3 phase, 60 cycle, 1200 RPM. Exciter: GE type MPLI, 7.5 KW, 120 VDC, direct connected. Air cooler: Surface type, for generator, complete with control panel.

MAIN MOTOR FOR T2

Gen. Elect. #5690714 Type TSM-80, 6000 HP, 90 RPM, form H.L., 2300 Volts, Amps. arm. 1160, P.F. 1.0, KVA 4625 Phase 3 cycle 60, Exciter volts 120, amps field 390 contin. @ 60°C. rise.

5400 KW MAIN GENERATOR General Electric, S/N 79938, Marks 6937958 G-4, 5F-1690-2, 164-M.

PUMP UNITS

CARGO STRIPPING PUMP

(Steam) Worthington, vertical duplex, double acting, size $14^{\prime\prime} \times 14^{\prime\prime} \times 12^{\prime\prime}$, speed 46 ft./min., 700 GPM, 150 psi operating pressure.

MAIN FEED PUMP

Pump: Coffin Turbo Pump Co., single stage, centrifugal, size CG-12A, 6980/7030 RPM, 240/280 GPM, 254/280 HP, 6" x 3", 750 psi @ 1760 ft. head, complete with turbine.

MAIN FEED PUMP Coffin, turbine drive, Type F, 7200 RPM, 200 GPM, 150 HP, 150 psi w 1329 ft. head.

MAIN CIRCULATING PUMP

Pump: Ingersoll Rand, type 24 VCM, single stage, double suction centrifugal, 585 RPM, 16,500 GPM against TDH 25 ft. @ 30 psi, 26" x 24". **Motor:** General Electric, Model 5K633AP1, Frame N-6336-B, 585 RPM, 440 volts AC, 191 amps, 3 phase, 60 cycle, complete with controller.

MAIN CIRCULATING PUMP

Pump: Ingersoll Rand, type 24 VCM, size 24", 585 RPM, 14,000 GPM @ 25 ft. TDH, 26" x 24", operating pressure 15 psi. **Motor:** Westinghouse, Model CS, Frame 876C, 125 HP, 585 RPM, 440 volts AC, 159 amps, 3 phase, 60 cycle, complete with controller.

MAIN CARGO PUMP UNIT

Pump: Ingersoll Rand, type 2 stage horizontal, size 6-GTM, 1750 RPM, 2000 GPM, 12" x 12", 100 psi @ 280 ft. head. With motor.

FUEL AND LUBE OIL PUMP

Pump: Quimby, size $2\frac{1}{2}$ head screw, 1200/600 RPM, 15 GPM @ 325 psi disch. press. **Motor:** General Electric, Model 5KF364PP1, Frame 364, 7.5/3.75 HP, 1160/580 RPM, 440 volts AC, 10/9.7 amps, 3 phase, 60 cycle, complete with controller.

LUBE OIL SERVICE PUMP

Pump: Quimby, Type vertical rotex, size 4-B, 1150 RPM, 175 GPM @ 60 psi with 20 ft. head, 6" x 5". **Motor:** General Electric, Model 5KF365AJX1, Frame 365, 5 HP, 1170 RPM, 440 volts AC, 20 amps, 3 phase, 60 cycle, complete with controller.

MAIN CONDENSATE PUMP

Pump: Ingersoll Rand, size 2VHM, 1760 RPM, 180 GPM @ TDH 165 ft., 5" x 2", disch. press. 67 psi. **Motor:** General Electric, Model 5KF365AJN-1, Frame 365V, 20 HP, 1765 RPM, 440 volts AC, 3 phase, 60 cycle, 25.5 amps, with controller.

AIR COMPRESSORS

COMBUSTION CONTROL AIR COMPRESSOR UNIT

Compressor: Ingersoll Rand, type 30, Model 253 x 5, 20 CFM at 100 psi, 600 RPM. **Motor:** General Electric, Model 5KG254B2782, Frame 254, Type K, 440 volts, AC, 7.5 amps, 3 phase, 60 cycles, 5 HP, 1723 RPM, complete with controller and switch.

SHIP SERVICE AIR COMPRESSOR UNIT Compressor: Ingersoll Rand, Type 30, Model 5 x 5 x 4, 545 CFM at 100 psi, 750 RPM. With motor and

base.

VALVES

Gate: 10", 12", 14", 16", 20" and 24" Angle: 12", 14" and 18" Crossover: 16" High suction: 26" Low suction: 26"

TURBINE ROTORS

5400 KW GENERAL ELECTRIC TURBINE ROTOR

ABS, 6275-31, AB-142-WD-8-10-44, 1701461 T8604259, 6275-31 67-KU-102032, A853BY 21 Jan. 1967.

525 KW GENERAL ELECTRIC TURBINE ROTOR

S/N 60137, ABS 71-LA-12430-624 A624 B, Reconditioned April 21, 1971.

5400 KW WESTINGHOUSE TURBINE ROTOR ABS report 66KU11942 A853B, 6 Sept., 1966, Marke: 6275.45 AB:142 WD9-30.44 170.1467

ABS report 66KU11942 A853B, 6 Sept., 1966, Marks: 6275-45. AB-142 WD9-30-44, 170-1467, 8604259-1, 6275-45.

5400 KW WESTINGHOUSE MAIN TURBINE (Profile type):

5400 KW ELLIOTT TURBINE ROTOR ABS, 67-LA9644-830, AB-JCB-3-31-67, 9013039-9230P1, 66-KU-11895, A853 1071941, AB142 WDG-4-45.

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MAIN AIR EJECTOR

Main air ejector, Graham Mfg. Co., type 2 stage twin, size 163B, capacity, 65 PPH of air (220 GPM cont. @ 79°F.), oper. press. 150 PPH.

> MAIN CONDENSER END Graham (waterbox).

MAIN CONDENSER END Westinghouse (waterbox).

MAIN CONDENSER END Westinghouse (return head).

AUXILIARY CONDENSER END

Graham (waterbox and return head), surface condenser, size 1500 sq. ft., S/N 2915, Design press Shell 15-Tubes 25, Test press Shell 30-Tubes 50.

> TAIL SHAFTS ABS 59-S1768-AB810 Reconditioned, ABS 70-LA-11901-946

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M.G. SETS

APPROX. 1/2 KW 110/1/60 M.G. SET NEW-UNUSED

INPUT: 115 VDC—6.1 amps—3600 RPM. AC OUTPUT: 425 watts— 4.55 amps—110/1/60. Ball bear-ing. 1378" long—7 9/16" wide— 101/2" high. Has radio noise su-pression filter. Net wt. 58 lbs—83 lbs packed for shipping. \$89.50 EACH

UNUSED-10 KW-120/1/60 M.G. SET



INPUT: Motor 25 HP — 120 VDC — 156 amps — 1800 RPM —flange-coupled to output generator erator. OUTPUT: 10 KW generator — 120 volts 60 cycle single phase —108 amps — 0.80 PF — with direct-connected 125 volt 8 amp exciter. Motor starter by Cutler-Hammer. AC generator has voltmeter and ammeter. Bassler voltage regulator.

3.7 KW Reconditioned M.G. SET 115 VDC Input — 115/1/60 Output

Manufactured by Century. Reconditioned—4 bearing ball bearing. MOTOR: 5 H.P.—115 volts DC—38 amps—1800

RPM-60°C continuous. GENERATOR: 3.7 KW-4 KVA-115 volts-60 cycle-single phase-0.85 PF-1800 RPM _34.8 amos

RECONDITIONED CONTINENTAL 220 D.C. TO 120/1/60 A.C.

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